

CATALOGUE 2021

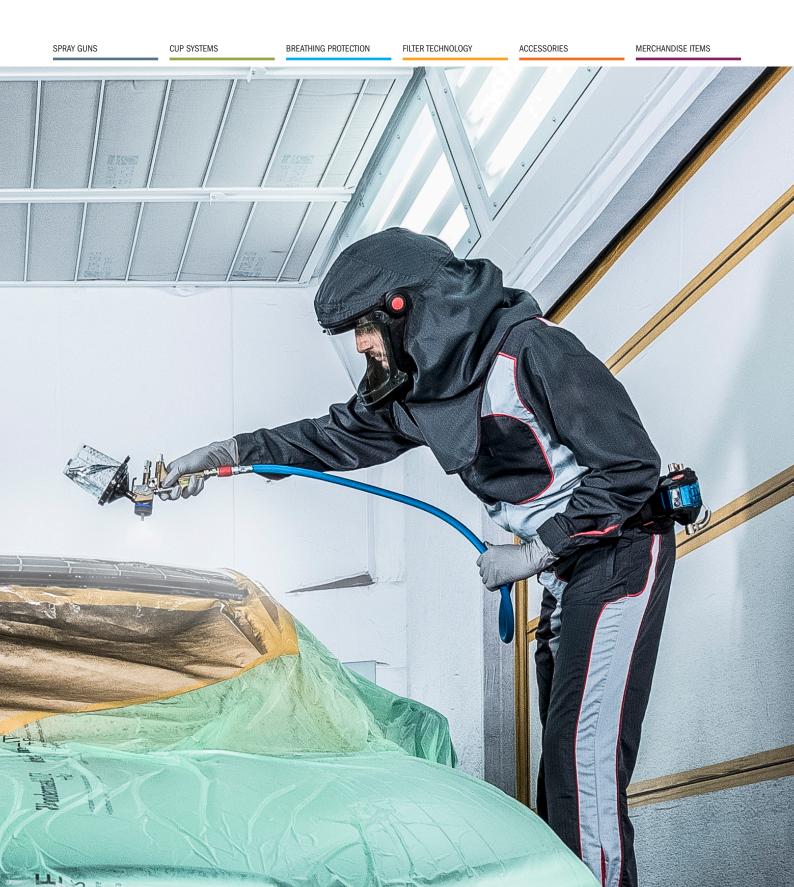


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General Information

Technical Information

As most end-users use quick couplings, SATA spray guns are generally supplied with air inlet G 1/4" male thread without hose screws.

Terms of Delivery

All indicated prices are ex works. They exclude packaging, freight, shipment and insurance cost. The general terms and conditions of delivery and payment apply exclusively. They can be viewed at www.sata.com/LZB. We object to any other purchasing conditions.

Prices

All prices in this list are recommended prices only and will be valid for the indicated period of time. All prices are quoted exclusive of VAT. We reserve the right to change prices at any time and without prior notification.

Small Order Policy

Small orders below a value agreed with the customer (list prices excl. VAT) will be invoiced at gross list prices without

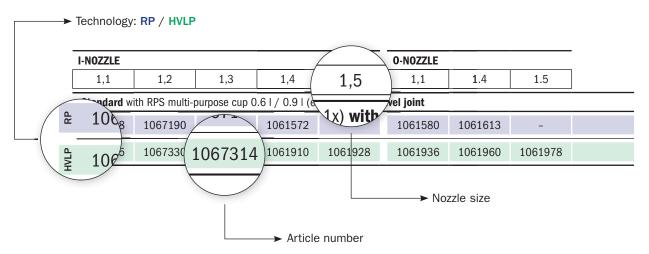
discount. In case that nothing has been stipulated with the customer, a minimum order value of 2.500.00 € applies.

Exchange/Return

We only accept return and exchange of products upon prior written authorisation by SATA. Goods for refund must be returned in unused, pristine condition and in their original packaging. Outdated, used or damaged parts will not be accepted for return. For the return of products which have been incorrectly ordered, or for other reasons which we cannot be held responsible for, a charge of 20 % of the net purchase price will be levied to cover inspection and administrative costs. A handling charge of minimum 60.00 € will apply in any case for each transaction.

Errors, technical modifications and printing errors reserved.

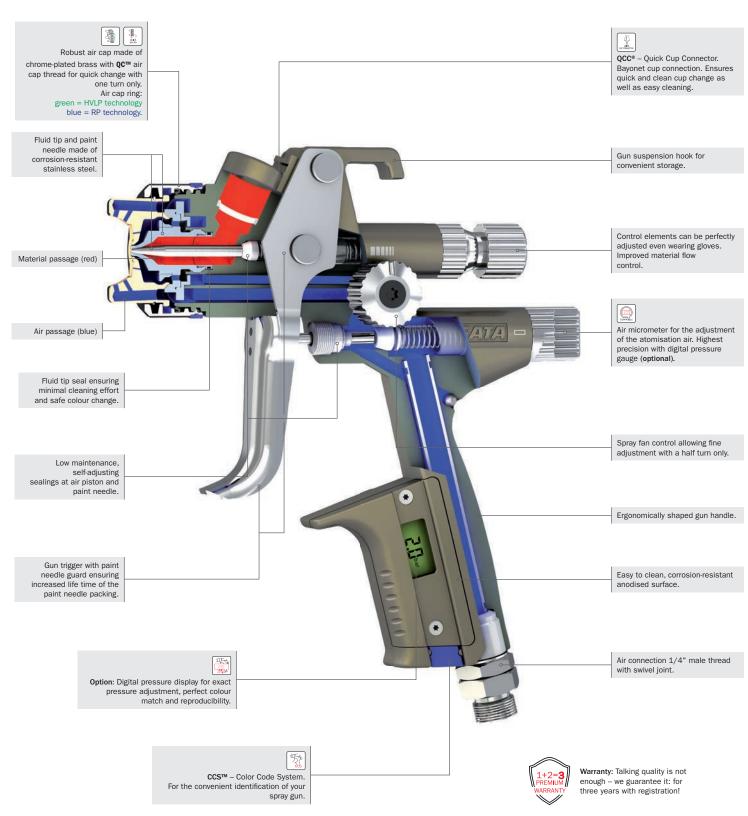
Structure of the Price Sheets



Product classification in condition groups (CG)

- (0) Special items
- (1) Spray guns, filtration technology, blow guns and underbody protection spray guns
- (2) Breathing Protection
- (3) Components, accessories and spare parts for articles belonging to group CG 1, e.g. nozzle sets, gravity flow cups, etc
- **(4)** Components, accessories and spare parts for articles belonging to groups CG 2 and CG 5
- (5) Pumps, pressure pots, rustproofing equipment, automatic spray guns, dry-blowing systems, cleaning devices and dispensing systems
- (6) Other devices, service
- (7) Industrial equipment

Spray Guns





Spray gun types		Fields of application	Operating mode
	SATAjet® X 5500 PHASER RP® /HVLP 10 - 11	Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.	 Optionally available in HVLP low pressure or optimised high pressure RP technology with each two different nozzle systems I-nozzles for a controlled application O-nozzles for a fast application Fan control Material flow control Air micrometer RPS multi-purpose cup Retrofit: digital pressure gauge, SATA adam 2
	SATAjet X 5500 RP® /HVLP 12 - 13	Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.	Optionally available in HVLP low pressure or optimised high pressure RP technology with each two different nozzle systems I-nozzles for a controlled application O-nozzles for a fast application Fan control Material flow control Air micrometer RPS multi-purpose cup Optional feature: integrated digital pressure gauge Retrofit: digital pressure gauge, SATA adam 2
	SATAjet 5000 B RP® /HVLP 14 – 15	Top coat application for perfect finishes of e.g. vehicles, utility vehicles, furniture, yachts or high quality industrial components with all paint systems.	Optionally available in HVLP low pressure or optimised high pressure RP technology Fan control Material flow control Air micrometer RPS multi-purpose cup Retrofit: digital pressure gauge, SATA adam 2
	SATAjet 1000 B RP® /HVLP 23 - 25 SATAjet 1000 B LIGNUM 2 RP® /HVLP 26 - 27 SATAjet 1000 H RP® /HVLP 32 - 33	Top coat application for perfect finishes of e.g. furniture, yachts or high quality industrial components with all paint systems.	Optionally available in HVLP low pressure or optimised high pressure RP technology Fan control Material flow control Air micrometer RPS multi-purpose cup Retrofit: digital pressure gauge, SATA adam 2

Spray gun types		Fields of application	Operating mode
	SATAjet 3000 K RP® /HVLP 16 – 17	Ideally suited for coating large areas, e.g. on commercial vehicles, or other high- quality objects	 To be used in combination with paint pressure tanks or low pressure pumps, e.g. SATA vario top spray Optionally available in HVLP low pressure or optimised high pressure RP technology Axial fan control Material flow control Retrofit: digital pressure gauge, SATA adam 2
	SATAjet 4800 K spray mix 18 - 19	Ideally suited for coating large areas in airless or airmix application	 To be used in combination with high pressure pumps up to 250 bar Air micrometer Swivel joint on material connection Retrofit: digital pressure gauge, SATA adam 2
	SATAjet 3000 K spray mix 20 – 21	Ideally suited for coating large areas, e.g. on commercial vehicles, or other high-quality objects	 To be used in combination with high pressure pumps up to 250 bar Fan control Air micrometer Retrofit: digital pressure gauge, SATA adam 2
	SATAjet 1000 K RP® /HVLP 29 – 31	Ideally suited for coating large areas, e.g. on commercial vehicles, or other high-quality objects	 To be used in combination with paint pressure tanks or low pressure pumps, e.g. SATA vario top spray Retrofit: digital pressure gauge, SATA adam 2
	SATAjet 100 B F RP® /HVLP 34 – 35	Application of primer and filler materials in refinish, craft and industry	 Optionally available in HVLP low pressure or optimised high pressure RP technology Fan control Material flow control Air micrometer Gravity flow cup with QCC bayonet lock Retrofit: digital pressure gauge, SATA adam 2



The revolutionary nozzle system

State-of-the-art paint systems and the latest application recommendations open up new possibilities, but also pose new challenges for professional painters. The SATAjet X 5500 featuring the new X-nozzle system now defines a wholly new application standard for the future.

The concept of this nozzle system is easy and straightforward to understand: Both proven application technologies – HVLP and RP – remain available, but now each of them with the additional choice between "I" and "O"-nozzle sets. In line with the increasing nozzle sizes within each of the respective technology (HVLP / RP), the material flow rate increases too with constant increments – which means that the spray fan size and width remain unchanged across the entire nozzle spectrum. In essence, end-users can now rely on a transparent and consistent system which offers them clear and well-structured application options.

The "I"-nozzles produce a parallel spray fan pattern with a minimal dry zone and a drier centre which is ideal for painters preferring a **reduced application speed** and maximum application control during the painting process. The **film build per coat** in comparison to an "O"-nozzle of the same size is **slightly reduced**.

- Parallel spray fan with minimal dry zone
- Improved control during application
- Reduced film build per coat compared to the nozzle set currently in use or the "O"-nozzle

"O"-nozzles do have an oval-shaped spray fan pattern with a larger dry zone and a wet core to accommodate **increased** application speed at the expense of slightly less application control during the painting process. The **film build per coat** in comparison to an "I"-nozzle is **slightly higher**.

- Oval-shaped spray fan with larger dry zone
- Wet core for increased application speed
- Film build per coat slightly higher compared to the "I"nozzle



PRODUCT BENEFITS

- Revolutionary: The X-nozzles are taking atomisation to a whole new level
- Noticeably quieter: Whispering nozzleTM due to optimised air flow geometry, reduced noise level in the relevant sound frequency ranges
- Individual: Matches any application requirement, such as specific characteristics of the paint system, climatic conditions and application method (application speed/ application control)
- Precise: Optimised material distribution for enhanced spraying uniformity and atomisation with both spray fan shapes
- Low maintenance: No air distribution insert required, thus also ensuring a much easier and faster cleaning process
- Consistent: Constant fan size across the entire nozzle spectrum (within each respective atomisation technology) with linear increases of the material flow rate
- Efficient: The optimised atomisation concept enables to realise considerable material savings using the same application method as before

Select your favorite nozzle

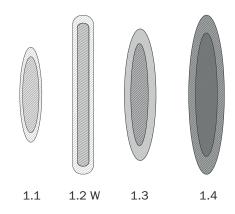




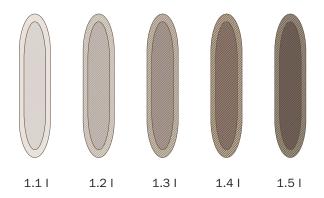
www.sata.com/nozzlefinder

SPRAY FAN SHAPES

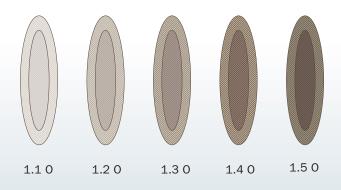
Examples of current fan shapes



With SATAjet X 5500 Fan shape I-nozzle HVLP/RP



Fan shape O-nozzle HVLP/RP



SATAjet® X 5500 PHASER

RP® /HVLP















Technical data:	RP	HVLP
Inlet pressure	Operating range	Operating range
	(Field of application):	(Field of application):
	0.5 bar - 2.4 bar	0.5 bar - 2.4 bar
	Compliant: max. 2.0	Compliant: max. 2.0
	bar	bar
Air consumption at 2.0 bar	290 NI/min	430 NI/min
Spray distance	Operating range	Operating range
	(Field of application):	(Field of application):
	10 cm - 21 cm	10 cm - 21 cm
	Recommended:	Recommended:
	17 cm - 21 cm	10 cm - 15 cm



ī	-NOZZLE			O-NOZZLE		
	1,2	1,3	1,4	1,2	1,3	1,4
-	Standard with RPS	multi-purpose cup 0	.6 I / 0.9 I (each 1x)			
윤	1096066	1096074	-	1096090	1096082	-
HVLP	1096157	1096149	1096131	1096107	1096115	1096123
	Nozzle set					
RP P	1096181	1096199	-	1096214	1096206	-
HVLP	1096272	1096264	1096256	1096222	1096230	1096248



Spare parts

SATAjet® X 5500 PHASER

15438

Paint needle packing

86843

Air piston rod

96875

PVC insert for paint spray guns with QCC cup connection

131987

Spare plug-in sieve 200 $\mu m,$ pastel green (packing unit 100 pieces)

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133991

Air piston head (packing unit 3 pieces)

140582

Sealing element (packing unit 5 pieces) for fluid tip

211391

Locking screw (packing unit 3 pieces) for air micrometer

211409

CCS-Clips, green, blue, red, black (packing unit 4 pieces)

211508

Sealing ring (packing unit 5 pieces)

213025

Spindle, cpl., for round / flat spray control

1006669

Kit consisting of coloured marking rings (blue, green, black, packing unit each 1 piece)

1006734

Trigger fixing clip

1057323 Tool kit

1092973

Trigger kit

1092981

Air connection piece 1/4" male thread

1092999

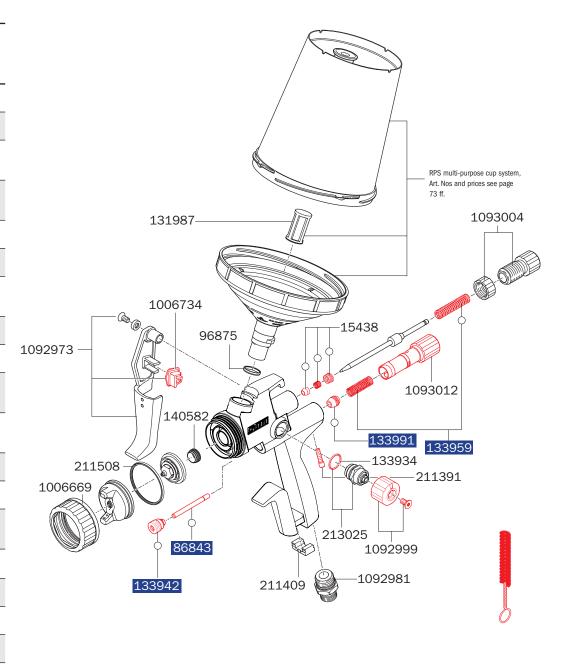
Control knob with screw (pack of 2 pieces)

1093004

Material flow control with counter nut

1093012

Air micrometer



Tool kit

1057323

- · Universal spanner
- · Combi tool
 · Cleaning brush
- · CCS clips
- · Paint straine

1097379

Universal spanner kit (pack of 3 pieces)

Repair kit

1093020 Repair kit

82552

Air piston service unit

SATAjet® X 5500

RP® /HVLP

















Recommended:

10 cm - 15 cm



Technical data:	RP	HVLP
Inlet pressure	Operating range	Operating range
	(Field of application):	(Field of application):
	0.5 bar - 2.4 bar	0.5 bar - 2.4 bar
	Compliant: max. 2.0 bar	Compliant: max. 2.0 bar
Air consumption at 2.0 bar bar	290 NI/min	430 NI/min
Spray distance	Operating range	Operating range
	(Field of application):	(Field of application):
	10 cm - 21 cm	10 cm = 21 cm

Recommended:

17 cm - 21 cm

	I-NOZZLE										
	1,1	1,2	1,3	1,4	1,5	1,6					
	Standard with RPS	multi-purpose cup 0.6	6 / 0.9 (each 1x) w	ith swivel joint							
A.	1061548	1061556	1061564	1061572	1106534	1106542					
HVLP	1061895	1061902	1061887	1061910	1061928	-					
	DIGITAL with RPS multi-purpose cup $0.61/0.91$ (each 1x) with swivel joint										
<u>а</u>	1061621	1061647	1061697	1061712	-	-					
HVLP	1061994	1061879	1062025	1062033	1062067	-					
Nozzle set											
윤	1063536	1063544	1063552	1063560	1106493	1106526					
HVLP	1063619	1063627	1063635	1063651	1063669	-					
	0-NOZZLE										
	1,1	1,2	1,3	1,4	1,5	1,6					
	Standard with RPS	multi-purpose cup 0.6	6 / 0.9 (each 1x) w	ith swivel joint							
윤	1061580	1061598	1061605	1061613	1106550	1106568					
HVLP	1061936	1061944	1061952	1061960	1061978	-					
	DIGITAL with RPS m	ulti-purpose cup 0.6	/ 0.9 I (each 1x) wit	h swivel joint							
윤	1061746	1061788	1061803	1061829	-	-					
HVLP	1062075	1062108	1062124	1062158	1062166	-					
	Nozzle set										
A P	1063578	1063586	1063594	1063601	1106500	1106518					
IVLP	1063677	1063685	1063643	1063693	1063700	-					



Spare parts

SATAjet® X 5500

15438

Paint needle packing

16162

Swivel joint 19745

Swivel joint

86843

Air piston rod

96875 PVC insert for paint spray guns with QCC cup

connection

131987

Spare plug-in sieve 200 μm , pastel green (packing

unit 100 pieces)

133934 Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133991

Air piston head (packing unit 3 pieces)

140582

Sealing element (packing unit 5 pieces) for fluid tip

211391

Locking screw (packing unit 3 pieces) for air micrometer

211409

CCS-Clips, green, blue, red, black (packing unit 4

211433 Trigger kit

211441

Seal retainer with sleeve

211458

Trigger sleeve kit

211466

Air micrometer

211474 Material flow control with counter nut

211508

Sealing ring (packing unit 5 pieces)

211516

Swivel joint with seal retainer and sleeve

213025

Spindle, cpl., for round / flat spray control

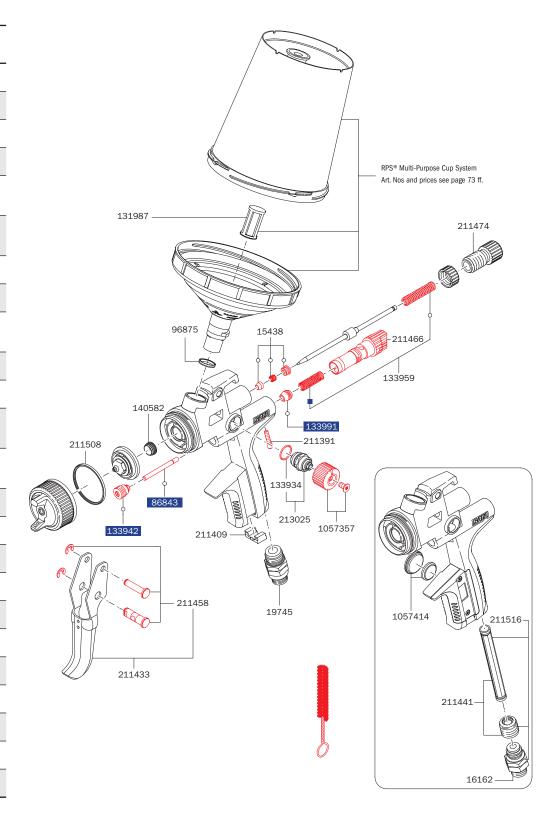
1057323 Tool kit

1057357

Control knob with screw (packing unit 2 pieces)

1057414

Battery kit



Tool kit

1057323

· Universal spanner · Combi tool

· Cleaning brush

· CCS clips

· Paint straine

Universal spanner kit (pack of 3 pieces)

Repair kit

1047522 Repair kit

Air piston service unit

SATAjet® 5000 B

RP® /HVLP











RP







Technical data:

Inlet pressure Operating range

0.5 bar - 2.4 bar Compliant: max. 2.0 bar

HVLP

Operating range

430 NI/min

(Field of application): (Field of application): 0.5 bar - 2.4 bar Compliant: max. 2.0 bar

Air consumption at 2.0 bar bar 290 NI/min Spray distance Operating range

(Field of application): 10 cm - 21 cm

Operating range (Field of application): 10 cm - 21 cm Recommended:

Recommended: 17 cm - 21 cm

10 cm - 15 cm

	1,0	1,1	1,2	1,2 W	WSB	1,3	1,3 cc	1,4	
	Standard with R	PS multi-purpose	e cup 0.31/61/	0.9 (each 1x) w	ith swivel joint				
윤	1117523	215640	209775	209783	-	209791	1005075	209809	
HVLP	210732	-	210559	-	210567	210575	-	210591	
	Nozzle set								
윤	210245	210252	210260	210278	-	210286	1002104	210294	
HWLP	210955	-	210963	-	210971	210989	-	211011	
									_
	1,5	1,6	1,7	1,8	1,9	2,0	2,2	2,5	
	Standard with R	PS multi-purpose	cup 0.31/61/	0.9 (each 1x) w	ith swivel joint				
AP P	-	209890	-	209908	-	209916	-	1117531	
HVLP	210609	-	210831	-	210849	-	210856	-	
	Nozzle set								
윤	-	210302	-	210310	-	210328	-	210336	
HVLP	211045	-	211052	-	211060	-	211078	-	



Spare parts

SATAjet® 5000 B

Spare plug-in sieve 200 $\mu m,$ pastel green (packing unit 100 pieces)

15438

Paint needle packing

19745

Swivel joint

86843

Air piston rod

96875

PVC insert for paint spray guns with QCC cup

connection

133934 Sealing (packing unit 3 pieces) for spindle

133942

133959

Pressure spring (3 pieces) for paint needle and air piston

133991

Air piston head (packing unit 3 pieces)

134098

Air connection piece 1/4" (male thread)

Sealing element (packing unit 5 pieces) for fluid tip

211391

Locking screw (packing unit 3 pieces) for air micrometer

211409 CCS-Clips, green, blue, red, black (packing unit 4

pieces) 211425

Air distribution ring (packing unit 3 pieces)

211433 Trigger kit

211441

Seal retainer with sleeve

211458

Trigger sleeve kit

211466

Air micrometer

211474

Material flow control with counter nut

Control knob with screw (each 2 pieces)

211490

Air connection with sleeve

211508

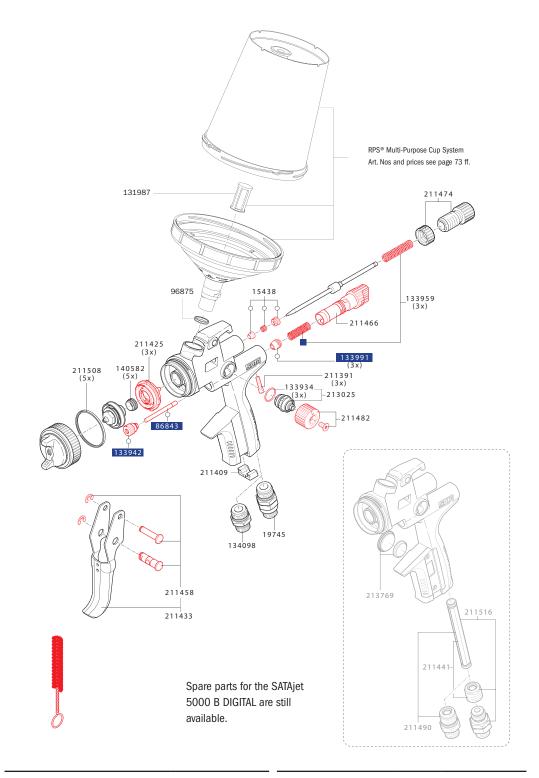
Sealing ring (packing unit 5 pieces) 211516

Swivel joint with seal retainer and sleeve

Spindle, cpl., for round / flat spray control

213769

Battery kit



Tool kit

211524

· Universal spanner · Combi tool

- · Cleaning brush
- · CCS clips · Paint straine
- · Extraction tool
- 1097379
- Universal spanner kit (pack of 3 pieces)

Repair kit

1047522 Repair kit

Air piston service unit

SATAjet® 3000 K

RP® /HVLP



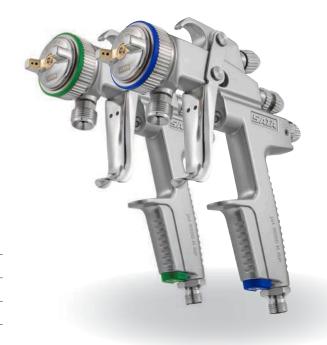








RP	HVLP
2.5 bar - 3.0 bar	2.5 bar
430 NI/min	560 NI/min
17 cm - 21 cm	10 cm - 15 cm
3/8" m	nale thread
	2.5 bar - 3.0 bar 430 NI/min 17 cm - 21 cm



	0,8	1,0	1,1	1,2	1,3	1,4	1,5	1,6	1,7	2,0	
_	Spray gun										1
윤	92932	-	93336	-	93344	-	93351	-	93369	93377	
HVLP	93385	92924	-	93393	-	193656	-	96164	-	96172	
	Nozzle set										
RP	92494	-	92502	-	92510	-	92528	-	95422	95356	
HVLP	92783	92791	-	92809	-	191379	-	92817	-	92825	

Required accessories for SATA pressure fed spray guns

92031

SATA paint tube G 3/8" (female thread) - 3/8" (male thread) for SATA pressure fed spray guns



38265

SATA paint strainer 60 msh, G 3/8" (female thread) and 3/8" (male thread) for SATA pressure fed spray gun except for SATAminijet

- **Upon request:** spray guns and nozzle sets with surface treatment for increased lifetime of the fluid tip and paint needle.
- Further accessories as well as material and air connections see pages 54 and 68|69.



Spare parts

SATAjet® 3000 K

6395

CCS Clips, green, blue, red, black packing unit 4pieces)

15438

Paint needle packing

91959

Air piston rod

92056

Trigger kit 92619

Material flow control with counter nut

92742

Round/flat spray control

93526

Material connection, stainless steel

93559

Insert, stainless steel

97824

Air distribution ring (3 pieces)

133926

Trigger sleeve kit

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air

Adjustment screw (packing unit 3 pieces) for air micrometer

133991

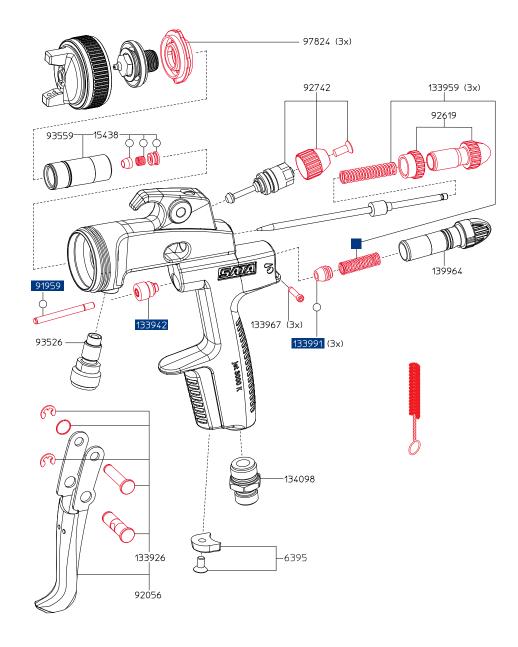
Air piston head (packing unit 3 pieces)

134098

Air connection piece 1/4" (male thread)

139964

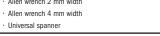
Air micrometer



Tool kit

9050

- · Extraction tool · Paint strainer
- · Cleaning brush
- $\cdot \ \text{Allen wrench 2 mm width} \\$



Repair kit

92767 Repair kit

92759

Air piston service unit

SATAjet® 4800 K spray mix







Technical data:

Max. operating pressure

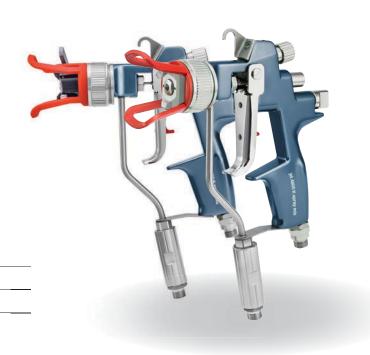
10.0 bar

atomisation air:

Max. operating pressure material: 250.0 bar

Weight incl. material filter:

760 g



Spray mix gun

1006354

SATAjet 4800 K spray mix with paint tube, strainer 100 msh, material and air swivel joint, without paint nozzle

Spray mix spray gun with inversion switch

SATAjet 4800 K spray mix with paint strainer 100 msh, material and air swivel joint, inversion switch without inversion nozzle

Retrofit kit, inversion switch without inversion nozzle for SATAjet 4800 K spray mix / 3000 K spray mix

Nozzle No.	Art. No.	ø mm	ø inch	Angle	Width	l/min at 70 bar		Strainer
Fluid tip		1						
1840	23044	0,18	0,007	40°	18	0,16		
2325	7328	0,23	0,009	25°	14	0,23		
2350	7435	0,23	0,009	50°	22	0,23		
2360	74922	0,23	0,009	60°	24	0,23	200 msh	74856
2825	16998	0,28	0,011	25°	14	0,30	85 µm	Set of four pcs.
2850	50906	0,28	0,011	50°	22	0,30		
2865	13771	0,28	0,011	65°	26	0,30		
3325	20206	0,33	0,013	25°	14	0,45		
3350	50898	0,33	0,013	50°	23	0,45		12278 Set of four pcs.
3365	13789	0,33	0,013	65°	28	0,45		
3375	74930	0,33	0,013	75°	32	0,45	100 msh	
3390	73742	0,33	0,013	90°	40	0,45	150 μm	
3825	13797	0,38	0,015	25°	15	0,61		
3850	7344	0,38	0,015	50°	25	0,61		
3882	74948	0,38	0,015	82°	34	0,61		
4650	19307	0,46	0,018	50°	25	0,95		
4682	74955	0,46	0,018	82°	35	0,95	60 msh	12260
5370	150276	0,53	0,021	70°	33	1,28	250 µm	Set of four pcs.
6050	17004	0,60	0,024	50°	31	1,59		
Inversion n	ozzle for inve	rsion switch						
2550	207548	0,25	0,010	20°/50°	14/22	0,25	200 msh	74856
3050	207555	0,30	0,012	20°/50°	14/22	0,38	85 µm	Set of four pcs.
3550	207563	0,35	0,014	20°/50°	14/24	0,50	100 msh	12278
4050	207571	0,40	0,016	20°/50°	14/25	0,70	150 µm	Set of four pcs.

▶ Hose pairs see pages 138|139. / Further accessories as well as material and air connections see pages 54 and 68|69.



recommended list prices. Errors, technical modifications and printing errors reserved. All prices are

Spare Parts

SATAjet® 4800 K spray mix

12260

Sieve 60 msh (packing unit 4 pieces)

12278

Sieve, 100 msh (packing unit 4 pieces)

Pressure spring for paint needle

19745

Swivel joint

27813

Spring for air piston of SATA spray guns except for SATA minijet

74856

Strainer kit: Sieve 200 msh (4 pcs.) strainer holder (2 pcs.), screw (1 pcs.)

Paint needle SATAjet 4800 K spray mix, 3000 K spray mix, iet K3 sprav mix without needle tip

82636

Seal retainer, cpl.

97824

Air distribution ring (3 pieces)

98434

Pre-nozzle, cpl. SATA jetK3 Spray mix

98459

Air cap round/flat spray fan

98525

Seal retainer, cpl. 98541

Carbide needle tip

98772 Paint needle with carbide needle tip, cpl.

133991

Air piston head (packing unit 3 pieces)

207522

Gasket unit inversion switch

207530

Retrofit kit, inversion switch without inversion nozzle

211391

Locking screw (packing unit 3 pieces) for air micrometer

228049

Air cap ring with protection against accidental contact

Air cap ring with protection against accidental contact

1006362

Round/Flat spray control, cpl.

Nozzle head and material supply cpl., without filter adapter and swivel joint

Kit, consisting of gun suspension hook, suspension eye and countersunk screw, each 1 piece

1014076

Material filter housing, cpl. with swivel joint

1014084 Trigger kit

1014092

Air piston rod

1014109

Locking screw

1014117 O-ring nozzle head (packing unit 10 pieces

1014125

Nozzle head nut

1014133 Air micrometer, cpl.

Tool kit

- 1006966
- Universal spanner
- · Cleaning brush
- · Extraction tool



Repair kit

1006940 Repair kit

Nozzle cleaning kit (not shown on exploded view)

SATAjet® 3000 K spray mix







Technical data:

Max. operating pressure

10.0 bar

atomisation air:

Max. operating pressure material: 250.0 bar

Weight incl. material filter: 650 g



Spray mix gun

120006

SATAjet 3000 K spray mix with paint tube, strainer 100 msh, without paint nozzle

Spray mix spray gun with inversion switch

SATAjet 3000 K spray mix with paint tube, strainer 100 msh, inversion switch, without inversion nozzle

Retrofit kit, inversion switch without inversion nozzle for SATAjet 4800 K spray mix / 3000 K spray mix

Nozzle No.	Art. No.	ø mm	ø inch	Angle	Width	I/min at 70 ba	r	Strainer
Fluid tip								
1840	23044	0,18	0,007	40°	18	0,16		
2325	7328	0,23	0,009	25°	14	0,23		
2350	7435	0,23	0,009	50°	22	0,23		
2360	74922	0,23	0,009	60°	24	0,23	200 msh	74856
2825	16998	0,28	0,011	25°	14	0,30	85 µm	Set of four pcs
2850	50906	0,28	0,011	50°	22	0,30		
2865	13771	0,28	0,011	65°	26	0,30		
3325	20206	0,33	0,013	25°	14	0,45		
3350	50898	0,33	0,013	50°	23	0,45		12278 Set of four pcs.
3365	13789	0,33	0,013	65°	28	0,45		
3375	74930	0,33	0,013	75°	32	0,45	100 msh	
3390	73742	0,33	0,013	90°	40	0,45	150 µm	
3825	13797	0,38	0,015	25°	15	0,61		
3850	7344	0,38	0,015	50°	25	0,61		
3882	74948	0,38	0,015	82°	34	0,61		
4650	19307	0,46	0,018	50°	25	0,95		
4682	74955	0,46	0,018	82°	35	0,95	60 msh	12260
5370	150276	0,53	0,021	70°	33	1,28	250 µm	Set of four pcs.
6050	17004	0,60	0,024	50°	31	1,59		
Inversion n	ozzle for inve	rsion switch						
2550	207548	0,25	0,010	20°/50°	14/22	0,25	200 msh	74856
3050	207555	0,30	0,012	20°/50°	14/22	0,38	85 µm	Set of four pcs
3550	207563	0,35	0,014	20°/50°	14/24	0,50	100 msh	12278
4050	207571	0,40	0,016	20°/50°	14/25	0,70	150 µm	Set of four pcs.

Hose pairs see pages 138|139. / Further accessories as well as material and air connections see pages 54 and 68|69.



Spare Parts

SATAjet® 3000 K spray mix

12260

Sieve 60 msh (packing unit 4 pieces)

12278

Sieve, 100 msh (packing unit 4 pieces)

18341

Pressure spring for paint needle

Spring for air piston of SATA spray guns except for SATA miniiet

74856

Strainer kit: Sieve 200 msh (4 pcs.) strainer holder (

2 pcs.), screw (1 pcs.)

91959

Air piston rod

94961 Air micrometer

97824

Air distribution ring (3 pieces)

98418 Closing screw

98434 Pre-nozzle, cpl. SATA jetK3 Spray mix

98459

Air cap round/flat spray fan

98509

Insert with seal retainer

98525

Seal retainer, cpl

98541

98590 Material connection

98608

Paint tube with strainer 100 msh

98681

Trigger kit 98764

Nozzle set SATAjet 4800 K spray mix / 3000 K spray mix, consisting of pre-nozzle and needle tip

98772

Paint needle with carbide needle tip, cpl.

Round/flat spray control SATAjet K3 spray mix, jet 3000 K spray mix

120071

Trigger block, cpl.

133926

Trigger sleeve kit

133942 Seal retainer, cpl.

Adjustment screw (packing unit 3 pieces) for air

micrometer

133991 Air piston head (packing unit 3 pieces)

134098

Air connection piece 1/4" (male thread)

207522

Gasket unit inversion switch

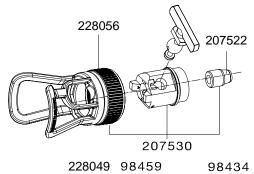
207530

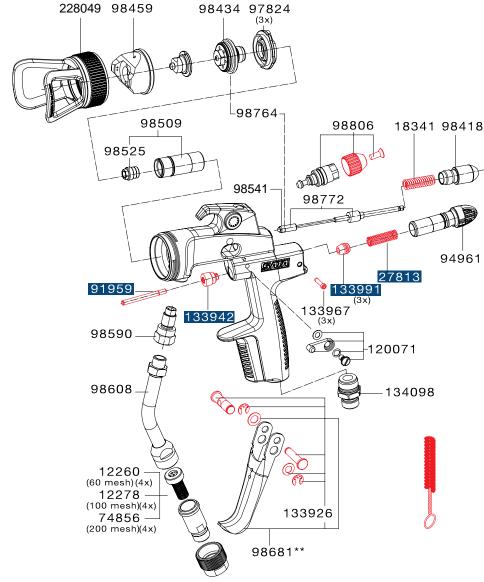
Retrofit kit, inversion switch without inversion nozzle

228049

Air cap ring with protection against accidental contact

Air cap ring with protection against accidental contact





Tool kit

1006966

Universal spanner · Cleaning brush

· Extraction tool



Repair kit

98707 Repair kit

Air piston service unit

30833

Nozzle cleaning kit

(not shown on exploded view)

SATAjet 1000 B The multi-talent!

The allround spray guns for craft and industry



SATAjet® 1000 B

RP® /HVLP













ADAM 2. COMPATIBLE SUITED	QUICK CLIP CONNECTOR QUICK 1-TURN	11+2=3 PREMIM WARRANTY
Technical data:	RP	HVLP
Inlet pressure	1.5 bar - 2.0	bar 2.0 bar

350 NI/min Air consumption at 2.0 bar bar 275 NI/min Spray distance 17 cm - 21 cm 13 cm - 17 cm



	0,8	1,0	1,3	1,4	1,6	1,7	1,8	
	Spray gun with 0.6	l QCC reusable plast	ic gravity flow cup w	ithout swivel joint				
윤	151183	151191	149302	-	149310	-	150391	
HVLP	-	-	-	149377	-	149385	-	
	Spray gun with 0.6	I QCC reusable PVC	gravity flow cup with	swivel joint				
윤	157875	157883	157891	-	157909	-	157917	
HVLP	-	-	-	157966	-	157974	-	
	Spray gun with 0.79	5 I QCC reusable alu	minium gravity flow	cup without swivel jo	oint			
윤	151225	151233	150342	-	149344	-	150409	
HWLP	-	-	-	149419	-	149427	-	
	Nozzle set							
A B	151316	151324	149161	-	149179	-	150417	
HVLP	-	-	-	149195	-	149203	-	

For more versions see the next page.

[1,9	2,0	2,1	2,5	3,0	4,0	5,0	
	Spray gun with 0.6	l QCC reusable plas	tic gravity flow cup w i	thout swivel joint				
윤	-	149328	-	151209	151217	-	-	
윤	-	-	-	-	-	154161	-	
쮼			HIGH-VISCOSITY >	1003194	1003201	-	-	
HVLP	149393	-	149401	-	-	-	-	
	Spray gun with 0.6	l QCC reusable PVC	gravity flow cup with	swivel joint				
윤	-	157925	-	157933	157941	-	-	
ద	-	-	-	-	-	157958	-	
8			HIGH-VISCOSITY >	1003235	1003243	-	-	
HVLP	157982		157990					
	Spray gun with 0.75	I QCC reusable alu	minium gravity flow	cup without swivel jo	oint			
윤	-	149351	-	151241	151258	-	-	
쮼	-	-	-	-	-	154179	-	
쮼			HIGH-VISCOSITY >	1003219	1003227	-	-	
HWLP	149435	-	149443	-	-	-	-	
	Nozzle set							
A.	-	149187	-	151332	151340	-	-	
A D	-	-	-	-	-	154187	154195	
윤			HIGH-VISCOSITY >	222372	222380	-	-	
HVLP	149211	-	149229	-	-	-	-	

SATAjet 1000 B RP for glue applications

164962

SATAjet 1000 B RP nozzle 1.6 D twisted round spray 0.6 I QCC reusable plastic cup

164970

Nozzle set SATAjet 1000 B RP 1.6 twisted round spray

214320

SATAjet 1000 B RP nozzle 1.3 DA pressurised cup spray gun for dispersion glues, incl. SATA BVD add-on kit

214338

Nozzle set SATAjet 1000 B RP 1.3 DA for dispersion glues

Extensions see page 52.



Spare parts

SATAjet® 1000 B

1826

Anti-drip device (packing unit 4 pieces)

3988

Paint strainer, 300 μm (packing unit 10 pieces)

6395

CCS Clips, green, blue, red, black packing unit 4

15438

Paint needle packing

16162

Swivel joint

27243

Reusable plastic cup, 0.6 I with QCC without fine thread

49395

Screw-on lid for 0.6 I PVC cup with drip-catching ring and non-drip device $\label{eq:cut-def} % \begin{array}{l} \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6 I PVC cup with drip-catching ring} \\ \text{Screw-on lid for 0.6$

76018

Paint strainer, 300 μm (packing unit 100 pieces)

76026

Paint strainer, 300 μm (packing unit 500 pieces)

89771

Spindle, cpl., f. round / flat spray control SATAjet 2000 \mbox{HVLP}

91959

Air piston rod

130393

Sealing ring for air cap ring SATAjet 100 and 1000

130492 Trigger kit

133926

Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

Adjustment screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)

139188 Material

Material flow control with counter nut

139964 Air micrometer

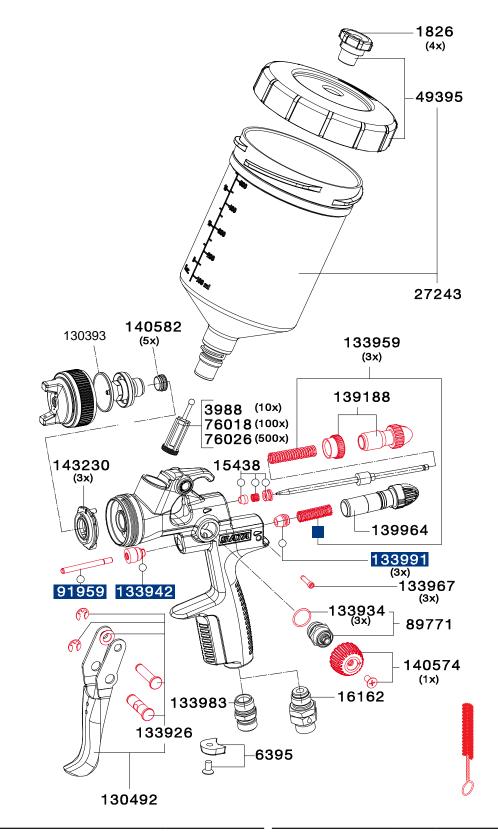
140574 Control knob with screw

140582

Sealing element (packing unit 5 pieces) for fluid tip

143230

Air distribution ring (packing unit 3 pieces)



Tool kit

9050 • Extraction tool

- Extraction tool
 Paint strainer
- · Cleaning brush
- · Allen wrench 2 mm width
- · Allen wrench 4 mm width · Universal spanner

1097379

Universal spanner kit (pack of 3 pieces)

Repair kit

130542 Repair kit

92759

Air piston service unit

SATAjet® 1000 B Lignum 2 RP® /HVLP













Technical data: Inlet pressure RF

HVLP

1.5 bar – 2.0 bar 2.0 bar

 Air consumption at 2.0 bar bar
 275 NI/min
 350 NI/min

 Spray distance
 17 cm - 21 cm
 13 cm - 17 cm



	0,8	1,0	1,3	1,4	1,6	1,7	1,8	
	Spray gun with 0.6	I QCC reusable PVC	gravity flow cup with	swivel joint				
윤	-	-	190157	-	190165	-	190173	
HVLP	-	-	-	190124	-	190132	-	
	Nozzle set							
A B	151316	151324	149161	-	149179	-	150417	
HVLP	-	-	-	149195	-	149203	-	
	1,9	2,0	2,1	2,5	3,0	4,0	5,0	
	Spray gun with 0.6	I QCC reusable plas	tic gravity flow cup w	ithout swivel joint				
윤	-	190181	-	197665	-	-	-	
HVLP	190140	-	-	-	-	-	-	
	Nozzle set							
윤	-	149187	-	151332	151340	-	-	
윤	-	-	-	-	-	154187	154195	
쮼			HIGH-VISCOSITY >	222372	222380	-	-	
HVLP	-	-	-	149195	-	149203	-	

Available versions

25775

 $\ensuremath{\mathsf{SATA}}$ BVD conversion kit with QCC without fine thread



All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

29926

SATA agitator cup, conversion kit



Extensions see page 52.



errors reserved. All prices are recommended list prices. Errors, technical modifications and printing

Spare parts

SATAjet® 1000 B LIGNUM 2

1826

Anti-drip device (packing unit 4 pieces)

3988

Paint strainer, 300 µm (packing unit 10 pieces)

CCS Clips, green, blue, red, black packing unit 4 pieces)

15438

Paint needle packing

16162

Swivel joint

27243

Reusable plastic cup, 0.6 I with QCC without fine thread

Screw-on lid for 0.6 I PVC cup with drip-catching ring and non-drip device

Paint strainer, 300 µm (packing unit 100 pieces)

76026

Paint strainer, 300 µm (packing unit 500 pieces)

Spindle, cpl., f. round / flat spray control SATAjet 2000 HVLP

91959

Air piston rod

Sealing ring for air cap ring SATAjet 100 and 1000 $\,$

130492

Trigger kit

133926 Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl

133959

Pressure spring (3 pieces) for paint needle and air

133967

Adjustment screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)

Material flow control with counter nut

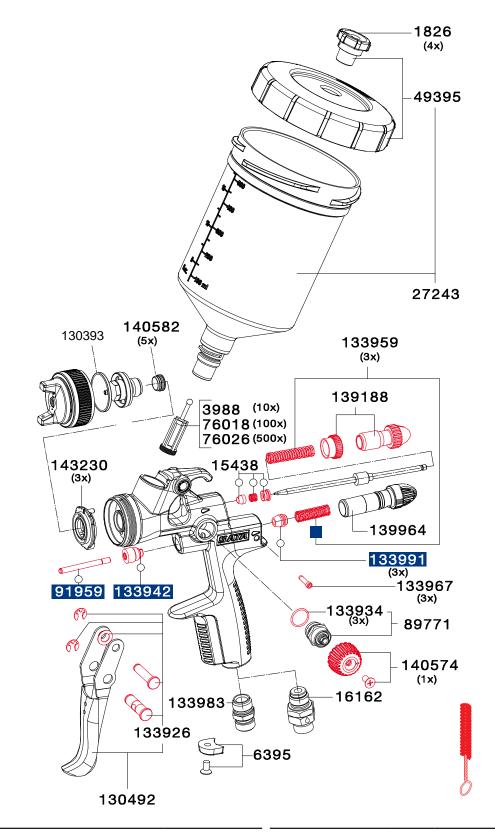
139964

Air micrometer

140574 Control knob with screw

140582 Sealing element (packing unit 5 pieces) for fluid tip

Air distribution ring (packing unit 3 pieces)



Tool kit

9050

· Extraction tool

- · Paint strainer
- · Cleaning brush
- · Allen wrench 2 mm width
- · Allen wrench 4 mm width · Universal spanner

Universal spanner kit (pack of 3 pieces)

Repair kit

130542 Repair kit

Air piston service unit

SPRAY GUNS

CUP SYSTEMS

BREATHING PROTECTION

FILTER TECHNOLOGY

ACCESSORIES

MERCHANDISE ITEMS

SATAjet® 1000 K

RP® /HVLP











Technical data:	RP	HVLP		
Inlet pressure	2.5 bar	2.5 bar		
Air consumption at 2.5 bar bar	410 NI/min	530 NI/min		
Spray distance	17 cm - 21 cm	10 cm - 15 cm		
Material connection	3/8" male thread			

								-
	0,8	1,0	1,1	1,2	1,3	1,4	1,5	
	Spray gun							
윤	132092	-	132100	-	132118	-	132126	
HVLP	139196	139204	-	139212	-	193664	-	
	Spray gun with life	time prolonging surf	ace on fluid tip and	paint needle				
AP P	141903	-	141911	-	141929	-	141937	
HVLP	141960	141978	-	141986	-	-	-	
	Nozzle set							
쮼	132159	-	132167	-	132175	-	132183	
HVLP	139253	139261	-	139279	-	191387	-	
	Nozzle set with life	etime prolonging su	rface of fluid tip and	paint needle				
윤	141648	-	141655	-	141663	-	141689	
HVLP	141762	141770	-	141804	-	-	-	

For more versions see the next page.

	1,6	1,7	2,0	2,5	3,0	4,0	5,0		
	Spray gun								
윤	-	132134	132142	153486	153494				
윤						154336	-		
HVLP	139220	-	139238	-	-	-	-		
,	Spray gun with lifetime prolonging surface on fluid tip and paint needle								
윤	-	141945	141952	-	-	-	-		
HVLP	142000	-	142018	-	-	-	-		
	Spray gun with slit nozzle								
A B	-	-	-	154344	154351	154369	-		
	Nozzle set								
윤	-	132191	132209	153528	153536				
윤						154377	154385		
HVLP	139287	-	139295	-	-	-	-		
	Nozzle set with life	etime prolonging su	rface of fluid tip and	paint needle					
ద	-	141697	141705	159442	-	-	-		
HVLP	141812	-	141838	-	-	-	-		
	Slit nozzle set			·					
윤				154393	154401	154419	-		

SATAjet 1000 K RP for adhesive applications

161232

SATAjet 1000 K RP nozzle 1.6 D twisted round spray, material connection 3/8" (male thread)

159707

Nozzle set SATAjet 1000 K RP 1.6 twisted round spray

211979

SATAjet 1000 K RP nozzle 1.3 DA for dispersion adhesives, material connection 3/8" (male thread)

211961

Nozzle set SATAjet 1000 K RP 1.3 DA, for dispersion adhesives

Required accessories for SATA pressure fed spray guns

92031

SATA paint tube G 3/8" (female thread) - 3/8" (male thread) for SATA pressure fed spray guns

3826

SATA paint strainer 60 msh, G 3/8" (female thread) and 3/8" (male thread) for SATA pressure fed spray gun except for SATAminijet



Spare parts

SATAjet® 1000 K

6395

CCS Clips, green, blue, red, black packing unit 4 pieces)

15438

Paint needle packing

89771

Spindle, cpl., f. round / flat spray control SATAjet 2000 \mbox{HVLP}

91959

Air piston rod

93526

Material connection, stainless steel

130484

Insert, cpl

130492

Trigger kit

130534 Air distribution ring (packing unit 3 pieces)

133926

Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

Adjustment screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)

139188

Material flow control with counter nut

139964

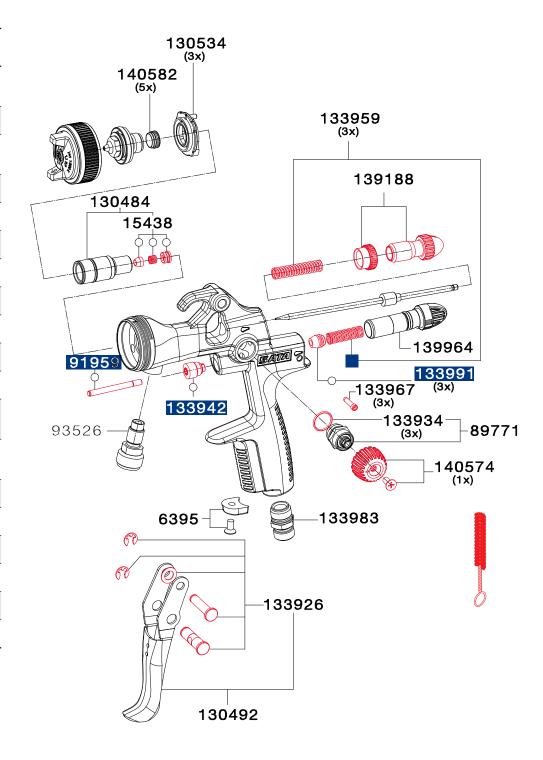
Air micrometer

140574

Control knob with screw

140582

Sealing element (packing unit 5 pieces) for fluid tip



Tool kit 9050 Extraction tool Paint strainer Cleaning brush Allen wrench 2 mm width Allen wrench 4 mm width Universal spanner Page ir kit 130542 Repair kit 92759 Air piston service unit 183780 Sealing kit

109737

Universal spanner kit (pack of 3 pieces)

SATAjet® 1000 H

RP®









RP

Technical data:

Inlet pressure 2.5 bar

Air consumption at 2.0 bar bar 275 NI/minSpray distance 17 cm - 21 cm



	1,3	1,6	1,8	2,0	
	Standard with 1.0 I alu	ıminium siphon cup wit	thout swivel joint		
윤	161034	151266	151274	153353	
	Nozzle set				
RP	161059	151613	151621	153379	



Spare parts

SATAjet® 1000 H

2691

1.0 I aluminium suction cup, cpl.

2733 Lid fitting

6395

CCS Clips, green, blue, red, black packing unit 4

pieces)

15438 Paint needle packing

1.0 I aluminium suction cup, without lid

45286

Anti-drip device (pack of 4 pieces)

50195

Strainer (packing unit 2 pieces)

51680

Sealing ring (packing unit 4 pieces)

89771

Spindle, cpl., f. round / flat spray control SATAjet 2000 HVLP

91900

Material connection, stainless steel

91959

Air piston rod

130492 Trigger kit

130534

Air distribution ring (packing unit 3 pieces)

133926

Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133942

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

Adjustment screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)

139188

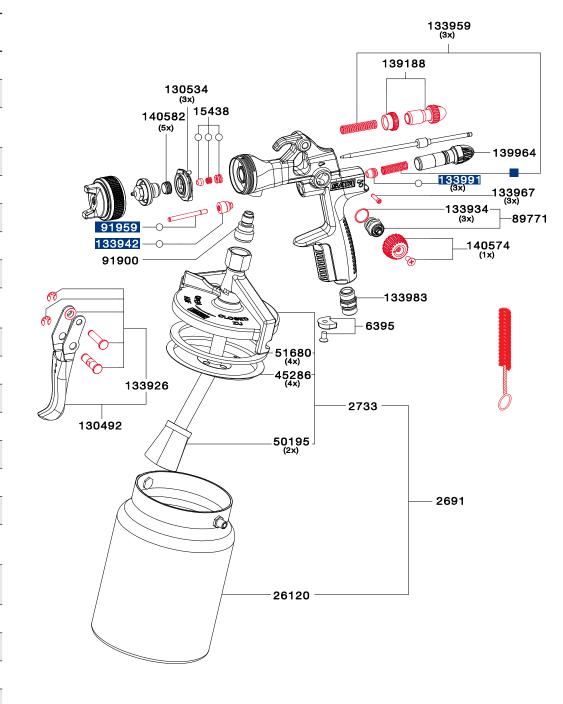
Material flow control with counter nut

139964 Air micrometer

140574

Control knob with screw

Sealing element (packing unit 5 pieces) for fluid tip



Tool kit

9050

· Extraction tool

· Paint strainer

· Cleaning brush · Allen wrench 2 mm width

· Allen wrench 4 mm width

· Universal spanner

Universal spanner kit (pack of 3 pieces)

Repair kit 130542

Repair kit

92759 Air piston service unit

SATAIAT® 100 R F



SAIAJEL TU	UDF		
RP® /HVLP			
ADM 2 SUITED Q	QUICK CCS CCS	1.+2=3 REDUIM //	
Technical data:	RP	HVLP	
Inlet pressure	1.5 bar - 2.0 bar	2.0 bar	The second secon
Air consumption at 2.0 bar bar	290 NI/min	350 NI/min	
Spray distance	17 cm - 21 cm	10 cm - 15 cm	
			-

	1,1 UV	1,4	1,6	1,7	1,8	1,9	2,0	2,1	
	Spray gun with 0	.6 I QCC reusable	plastic gravity flo	w cup without swi	vel joint				
윤	-	146969	145193	-	145201	-	145219	-	
HVLP	-	146373	-	145722	-	145730	-	145748	
	Spray gun with 0.75 I QCC reusable aluminium gravity flow cup without swivel joint								
ద	182592	153023	146134	-	146142	-	147421	-	
HVLP	-	147447	-	146175	-	146183	-	147454	
	Spray gun with R	PS multi-purpose	cup 0.3 / 0.6 /	′ 0.9 I (each 1x) v	vithout swivel join	t			
윤	203125*	1012632	1012640	-	1012658	-	1012666	-	
HWLP	-	1012674	-	1012682	-	1012690	-	1012707	
	Nozzle set								
ద	182600	146977	145250	-	145268	-	145276	-	
HVLP	146381	-	-	145417	-	145425	-	145433	

^{* 3} x 0,6 I UV ()

SATAjet® 100 B P

Technical data:

Inlet pressure	1.5 bar - 2.0 bar
Air consumption at 2.0 bar bar	245 NI/min
Spray distance	17 cm - 21 cm

 $\textbf{Spray gun with 0.6 I QCC reusable plastic gravity flow cup \textbf{without} swivel joint}$

145185

Spray gun with 0.75 I QCC reusable aluminium gravity flow cup without swivel joint

Nozzle set

145284

^{*} Polyester spray filler

Spare parts

SATAjet® 100 B

Anti-drip device (packing unit 4 pieces)

3988

Paint strainer, 300 µm (packing unit 10 pieces)

6395

CCS Clips, green, blue, red, black packing unit 4

15438

Paint needle packing

27243

Reusable plastic cup, 0.6 I with QCC without fine

49395

Screw-on lid for 0.6 I PVC cup with drip-catching ring and non-drip device

Paint strainer, 300 µm (packing unit 100 pieces)

76026

Paint strainer, 300 μm (packing unit 500 pieces)

78154

Closing cap

89771

Spindle, cpl., f. round / flat spray control SATAjet

91959

Air piston rod

130393

Sealing ring for air cap ring SATAjet 100 and 1000

130492 Trigger kit

133926

Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

Adjustment screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)

139188

Material flow control with counter nut

139964 Air micrometer

140574

Control knob with screw

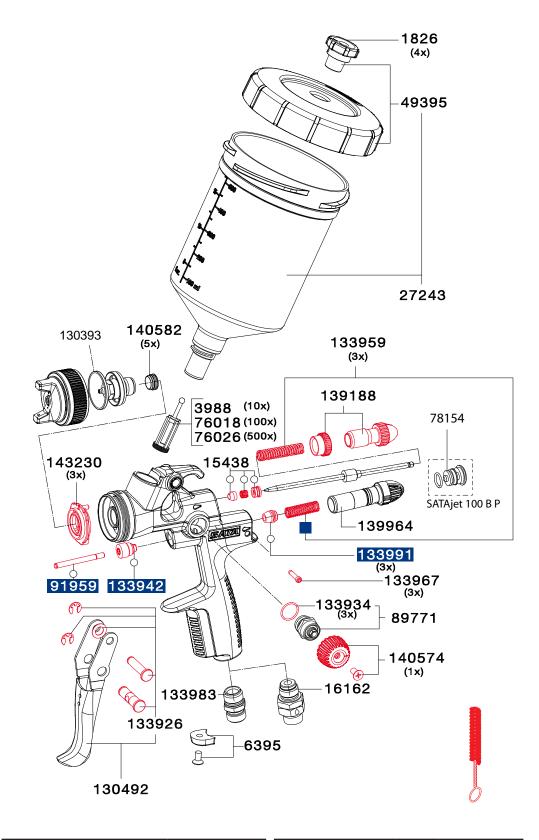
Sealing element (packing unit 5 pieces) for fluid tip

143230

Air distribution ring (packing unit 3 pieces)

16162

Swivel joint



Repair kit

130542

Repair kit

183780 Sealing kit

Air piston service unit

Tool kit

9050

- · Cleaning brush
- · Universal spanner

Universal spanner kit (pack of 3 pieces)

· Extraction tool

· Paint strainer

- · Allen wrench 2 mm width
- · Allen wrench 4 mm width





SATAminijet® 4400 B

RP® /HVLP















Technical data:	RP	HVLP
Inlet pressure	0.5 bar - 2.5 bar	0.5 bar - 2.0 bar
Air consumption at 2.5 bar bar	200 NI/min	120 NI/min
Spray distance	12 cm - 19 cm	12 cm - 15 cm



	0,3	0,5	0,8	1,0	1,1	1,4	1,6		
	Standard with 125 ccm QCC reusable PVC gravity flow cup								
윤	-	202416	-	-	-	198234	198242		
HVLP	197970	197988	197996	198002	198010	-	-		
	Nozzle set								
쮼	-	202408	-	-	-	201319	201327		
HVLP	201194	201202	201210	201228	201236	-	-		

For the spot repair versions see the next page

0,8 SR

1,0 SR

L				1				
	Spot Repair with 125 ccm QQC reusable plastic gravity flow cup							
A.	198200	198218	198226	-	-			
HVLP	198069	198077	198085	-	-			
	Spot-Repair with RPS multi-	-purpose cup 0.3 l (2x)						
윤	202390	198358	198366	1065136	-			
HVLP	198168	198176	198184	-	198192			
	Nozzle set							
A.	201285	201293	201301	1065037	-			
HVLP	201244	201251	201269	-	201277			
_								
design set								
198382								
S/	TA design set with SATAmin	ijet 4400 B HVLP 1.0						

1,2 SR

1,3 SR

1,4 SR

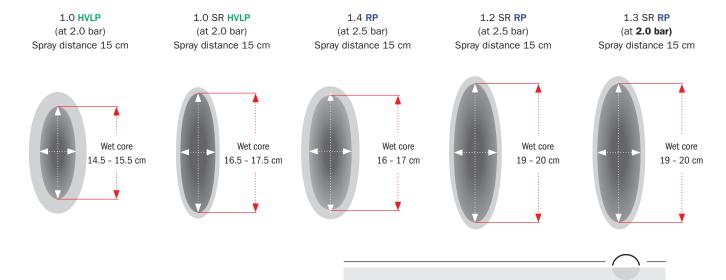
Spray fan comparison

SATAminijet 4400 B HVLP

Standard nozzle / SR nozzle

SATAminijet 4400 B RP

Standard nozzle / SR nozzle



SR-nozzles especially for spot repair applications

- Lower risk of creating bright edges ("halos")
- $\hfill \blacksquare$ Allows application of very thin layers of paint

All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Spare parts

SATAminijet® 4400 B

3988

Paint strainer, 300 μm (packing unit 10 pieces)

16295

25 ml glass cup with plug-in cup

53033

25 ml glass cup with plug-in cup (packing unit 5 pieces)

58164

25 ml glass cup with blind lid (packing unit 5 pieces)

64022

Plastic lid (3 pieces)

76018

Paint strainer, 300 μm (packing unit 100 pieces)

76026

Paint strainer, 300 μm (packing unit 500 pieces)

133983

Air connection piece 1/4" male thread

197418

CCS Clips, green, blue, red, black (packing unit 4 pieces)

197467

Air distribution ring (packing unit 3 pieces)

197541

Reusable plastic cup, 0.125 I with QCC without fine thread

197558

Anti-drip device (packing unit 4 pieces)

198408

Air piston rod

198473 Trigger kit

198523

Air micrometer, complete
198549

Spindle for round / flat spray control

198911

198911

Reusable aluminium cup, 0.15 l with QCC without fine thread

199075

Screw cap with drip catcher ring and anti-drip device

199406

Material flow control with counter nut

199414

Packing for paint needle and air piston rod

199430

Adjustment screw (packing unit 3 pieces) for air micro-

meter

199448 Air piston head (packing unit 3 pieces)

199455

Sealing element (packing unit 5 pieces) for fluid tip

199463

Trigger sleeve kit

199471

Gasket (packing unit 3 pieces) for spindle

201467

Pressure spring (each 3 pieces) for paint needle and

200162

Control knob with screw (each 2 pieces)

200220

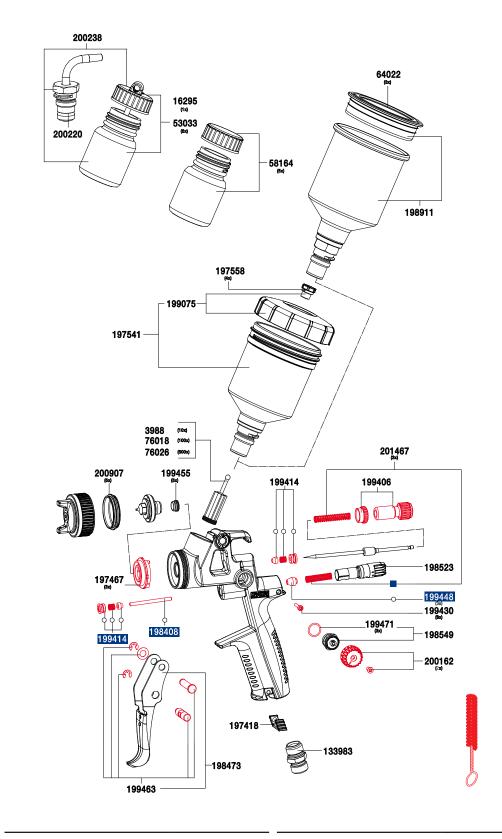
Plug-in cup connection with QCC

200238

25 ml glass cup with plug-in lid (packing unit 5 pieces) and QCC plug-in connection (packing unit 1 piece)

200907

Sealing ring (packing unit 5 pieces)



Tool kit

198572

· Universal spanne

- · Combi tool
- · Cleaning brush · Paint strainer
- · Extraction tool

......

Universal spanner kit (pack of 3 pieces)

Repair kit

198614 Repair kit

199422

Air piston service unit

200246 Sealing kit

SATAminijet® 1000 K RP® /HVLP











Technical data:	RP	HVLP
Inlet pressure:	2.5 bar	2.5 bar
Air consumption at 2.5 bar bar	200 NI/min	120 NI/min
Spray distance:	17 cm - 21 cm	10 cm - 15 cm
Material connection:	1,	/4"
	male	thread
Spray distance	Operating range	Operating range
	(Field of application):	(Field of application):
	10 cm - 21 cm	10 cm - 21 cm
	Recommended:	Recommended:
	17 cm - 21 cm	10 cm - 15 cm



	0,3	0,5	0,8	1,0	1,2	1,4	
	Spray gun						
RP	187450	187468	187476	187484	187492	197152	
HVLP	190280	190298	190306	190314	190322	-	
	Nozzle set						
AP P	187625	187633	187641	187658	187666	197160	
HVLP	190348	190355	190363	190371	190389	-	

Required Accessories

187419

SATA paint tube G 1/4 female thread - 1/4" male thread



187690

SATA paint strainer 60 msh, 1/4" (male thread)



199018

SATA paint tube G 1/4" (female thread) - 3/8" (male thread)

Further accessories as well as material and air connections see pages 54 and 68|69.



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All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Spare parts SATAminijet®

1000 K

6395

CCS Clips, green, blue, red, black packing unit 4 pieces)

44644

Counter nut

44735

Countersunk screw M 2.5 x 5, VA

44826

Air piston head

44834

Air piston rod

64972

Adjustment screw for air micrometer

79905

Paint needle packing

124164

Control knob

125146

Material flow control screw

126276 Trigger kit

400000

120292

Packing kit air piston rod SATAminijet 3000 B HVLP, minijet 4 HVLP

133983

Air connection piece 1/4" male thread

187344

Material connection, stainless steel

187427 Spindle for round/flat control

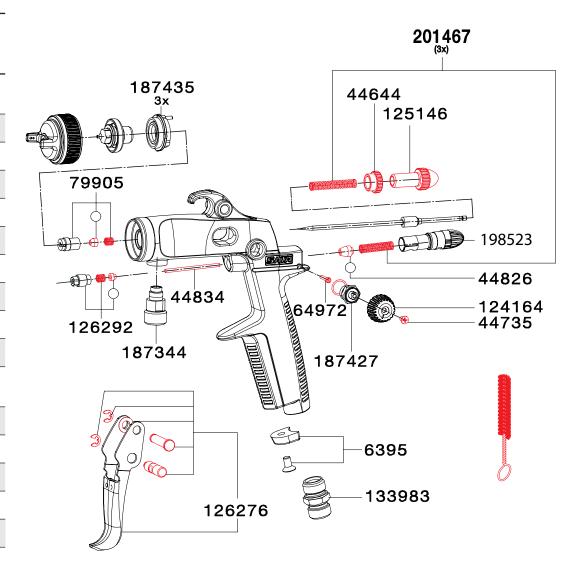
187435 Air distribution ring (packing unit 3 pieces)

198523

ir micrometer, complete

201467

Pressure spring (each 3 pieces) for paint needle and air piston



Tool kit

- 125856
- · Extraction tool · Cleaning brush
- Wrench
- · Universal spanner



Repair kit

126284 Repair kit

50658 Sealing kit

SATAjet® H





Technical data:

Inlet pressure:	4.0 bar
Air consumption at 4.0 bar bar	380 NI/min
Spray distance	18 cm - 23 cm



1,5	MSH	2,0		
Spray gun with 1.0 I al	luminium siphon cup			
23721	23747	23739		
Nozzle set				
23663	23697	23689		

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All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Spare parts

SATAjet® H

1503

 $\label{eq:countersunk} \mbox{Countersunk screw M4 x 8 DIN 965, stainless steel,} \\ \mbox{for micrometer und round/flat spray control} \\$

2600

Service unit for nozzle insert for SATAjet/B, H, K and NR 92, consisting of nozzle insert, distribution plate and sealing ring

2691

1.0 I aluminium suction cup, cpl.

2733 Lid fitting

3574

Pressure spring for

3657

Control knob

6445

Paint needle packing

6486 Trigger kit

6973

Air piston servicing unit

26120 1.0 I aluminium suction cup, without lid

45286

Anti-drip device (pack of 4 pieces)

50195

Strainer (packing unit 2 pieces)
51680

Sealing ring (packing unit 4 pieces)

51839

Pressure spring (packing unit 12 pieces) for air piston packing

53603

Air micrometer

54221

Spindle complete, for SATAjet/90, SATAjet, regulation valve and MC-B $\,$

61416

Material flow control with counter nut

133926

Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

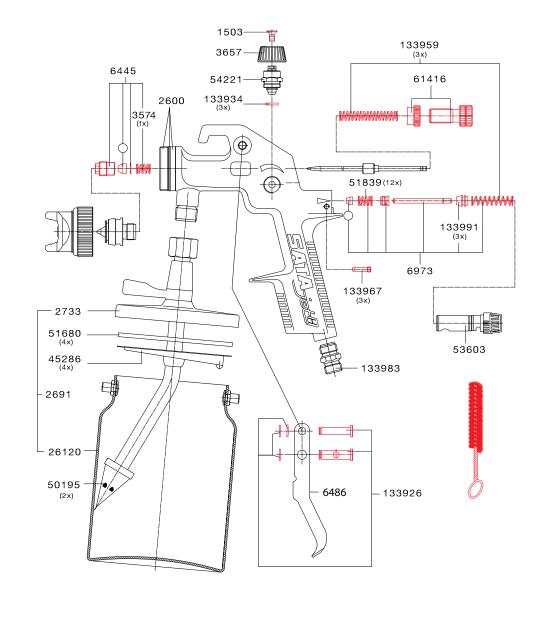
Adjustment screw (packing unit 3 pieces) for air micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)



Tool kit

9654

- · Paint strainer
- · Cleaning brush
- · Socket wrench 7 mm width
- · Internal hexagonal wrench 2/4 mm width
- · Universal spanner



Repair kit

70623 Repair kit

o 50666 Sealing kit

SATA® spray master RP®





Technical data:	RP
Inlet pressure:	2.0 bar
Air consumption:	230 NI/min



	SM*	1,7	2,0	
	Spray gun			
AP	72900	73734	74120	
	Nozzle set			
윤	77982	73791	78279	

^{*} solid medium



All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Spare parts

SATA® spray master RP®

422

Gasket for air piston

1503

Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer und round/flat spray control

Service unit for nozzle insert for SATAjet/B, H, K and NR 92, consisting of nozzle insert, distribution plate and sealing ring

3657

Control knob

3749

Stuffing box for air piston SATAjet, KL, HKD and MC-B

6445

Paint needle packing

6486

Trigger kit

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)

8268 Sealing ring

16162

Swivel joint

20412

0.7 I pressure pot, aluminium without lid

Safety pressure relief valve BVD

20461

Plastic air hose for BVD and agitator cup

21014

Aluminium lid. cpl.

29629

Air piston rod

53603 Air micrometer

53777 Air connection for aluminium lid

54049 Sealing ring (packing unit 4 pieces)

54221

Spindle complete, for SATAjet/90, SATAjet, regulation valve and MC-B

61416

Material flow control with counter nut

64766

65920

Control fittings, complete, for BVD pressurized cup connection kit (GR and LM)

Anti-drip device (packing unit 10 pieces)

83493

Connection for pressurised cup, cpl.

Air hose cpl. w. pressurized cup connection, for SATA Spray-Master

120816

Pressure release screw (packing unit 2 pieces)

133926

Trigger sleeve kit

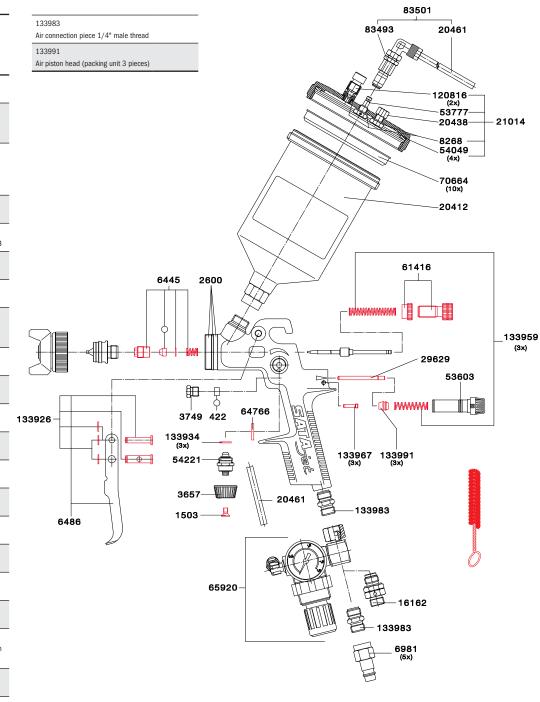
133934

Sealing (packing unit 3 pieces) for spindle

Pressure spring (3 pieces) for paint needle and air piston

133967

Adjustment screw (packing unit 3 pieces) for air micrometer



Tool kit

9654

- · Paint strainer
- Cleaning brush
- · Socket wrench 7 mm width
- · Internal hexagonal wrench 2/4 mm width
- · Universal spanner



Repair kit

70623 Repair kit

9829 Sealing kit

Repair kit for control fitting

SATAjet® 20 B



Technical data:

Inlet pressure:	1.0 bar
Air consumption at 1.5 bar bar	40 NI/min
Spray distance:	variable



0,2 fineline	0,2	0,35	0,5	0,8	1,0		
Spray gun with 65 ml	PVC cup						
-	65078	65581	65649	66316	69229		
189035							
Spray gun with 65 ml	plastic cup, glass plug-o	n cup and 3 glass jars w	ith blank lid				
-	86181	86199	86207	86215	86223		
Nozzle set	Nozzle set						
-	60459	60640	61200	61341	61523		
189043							

SATAjet 20 B design set

90381

SATAjet 20 B design set 0.5 with accessories in case

Contains: various cup versions such as plastic cup, plug-in cup, glass cup, cleaning kit, SATA air micrometer with pressure gauge, spray gun stand, tool kit, nozzle set, PVC compressed air hose.



Completely assembled air hoses see page 138.

Line thicknesses SATAjet 20 B

0.2 mm	Nozzle set fineline 0.2
0.6 mm	Nozzle set 0.2
0.8 mm	Nozzle set 0.35
1.1 mm	Nozzle set 0.5
1.5 mm	Nozzle set 0.8
1.9 mm	Nozzle set 1.0



All prices are recommended list prices. Errors, technical modifications and printing errors reserved

Spare parts

SATAjet® 20 B

9860

SATA air micrometer 0-845, $1/4\mbox{\sc "}$ (male thread) and G $1/4\mbox{\sc "}$ (female thread)

9878

SATA mini filter 1/4" (male thread)

15669

65 ml PVC reusable cup, cpl.

15909

PVC screw-on lid 65 ccm PVC cup SATAjet 20 B, dekor 2000 $\,$

16295

25 ml glass cup with plug-in cup

32987

SATA PVC compressed air hose, transparent, 3 m long with G 1/4" (female thread), mini quick coupling and nipple

35188

Pressure spring for air piston

35196

Air piston head

44834

Air piston rod

50807

Service unit air piston rod SATAjet 20 B, dekor 2000, minijet 3 HVLP $\,$

53033

 $25\ \mathrm{ml}$ glass cup with plug-in cup (packing unit 5 pieces)

58164

25 ml glass cup with blind lid (packing unit 5 pieces)

62042

Spray gun handle SATAjet 20 B, dekor 2000

62083

Air pipe

62729

Closing screw SATAjet 20 B, dekor 2000

62802

Compression screw 1/8" (male thread)

62869

Material flow control screw

64758 O-ring

66928

Air connection 1/8" (male thread) - 1/4" (male thread)

68817

Pressure spring for paint needle

59344

Paint needle packing

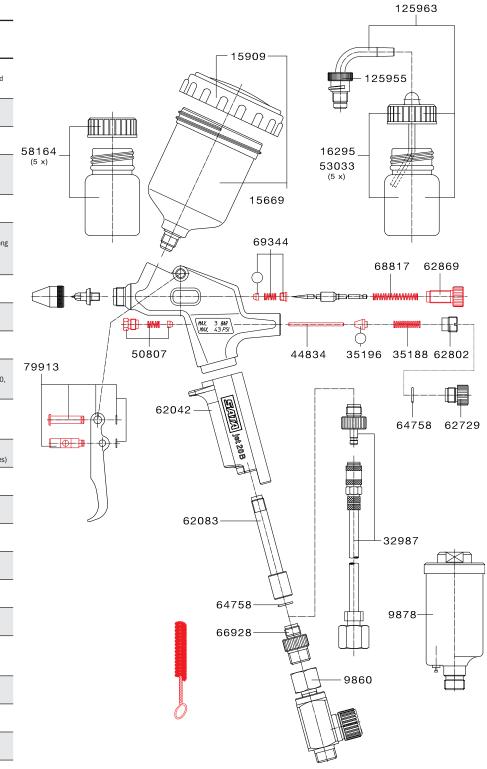
79913

Trigger kit

Plug-in cup connection with QCC SATAjet 20 B, dekor 2000, minijet 3000 B HVLP, minijet 4 HVLP

125963

25 ml glass cup with plug-in lid (packing unit 5 pieces) and QCC plug-in connection (packing unit 1 piece)



Tool kit 9373 Cleaning brush Universal spanner Hexagonal screwdriver Repair kit 91165 Repair kit 69427 Sealing kit

SATAgraph™ 1/3

Technical data:

Inlet pressure:	variable			
Air consumption:	10 NI/min			
Spray distance:	variable			



SATAgraph 1 - The Starter Model (each with aluminium case)

SATAgraph 1 0.25 with 2.5 ml gravity flow cup, in aluminium case, without hose

SATAgraph 1 0.25 with 5 ml suction cup, in aluminium case, without hose

141408

SATAgraph 1 0.45 with 5 ml suction cup, in aluminium case, without hose



Nozzle set

SATAgraph 3 - Premium Airbrush for Professionals (each with aluminium case)

134551

SATAgraph 3 0.25 with 2.5 ml gravity flow cup, PVC air hose 3m with mini quick coupling and G 1/4" (female thread)

134569

SATAgraph 3 0.25 with 2.5 ml gravity flow cup, in aluminium case, without hose

SATAgraph 3 0.25 with 5 ml siphon cup, PVC air hose 3 m with mini quick coupling and G 1/4" (female thread)

SATAgraph 3 0.25 with 5 ml siphon cup, in aluminium case, without hose



Nozzle set

0,15	0,25	0,45	0,65
134643	134650	134668	134676



All prices are recommended list prices. Errors, technical modifications and printing errors reserved

Spare Parts

SATAgraph 1

32615

Coupling nipple (packing unit 3 pieces)

134767

2.5 ml gravity flow cup, cpl.

134775

5 ml gravity flow cup, cpl.

134783

5 ml suction cup, cpl.

134809

Trigger

138909

O-ring (packing unit 5 pieces)

142638

O-Ring (packing unit 5 pieces)

SATAgraph 3

32615

Coupling nipple (packing unit 3 pieces)

134767

2.5 ml gravity flow cup, cpl.

134775 5 ml gravity flow cup, cpl.

134783

5 ml suction cup, cpl.

134817 Needle cap

134833

Grip end piece

134957 Trigger

138909

O-ring (packing unit 5 pieces)

142638

O-Ring (packing unit 5 pieces)

Hoses and nipples

32615

Coupling nipple (packing unit 3 pieces)

32987

SATA PVC compressed air hose, transparent, 3 m long with G $1/4^{\rm w}$ (female thread), mini quick coupling and nipple

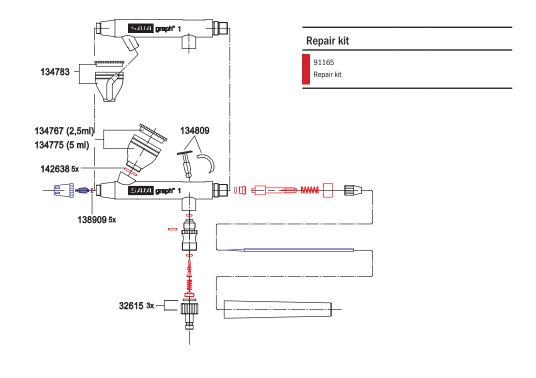
Please always order the following article:

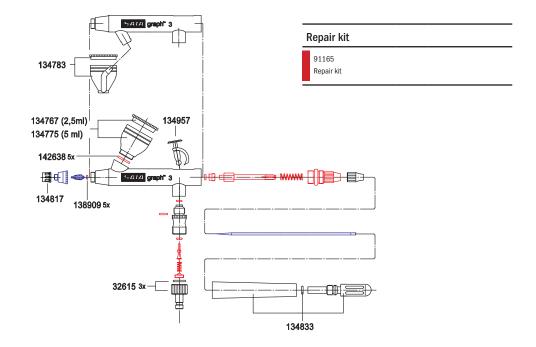
32615

Coupling nipple (packing unit 3 pieces)

134791

SATA Fibre air hose, 2.5 m long with G 1/4" (female thread), mini quick coupling





SATAgraph™ 4

Technical data:

Inlet pressure:	variable
Air consumption:	10 NI/min
Spray distance:	variable



SATAgraph 4* - Universal airbrush gun (each with aluminium case)

227629

SATAgraph 4 nozzle 0.5 with 7 ml standard cup

227637

SATAgraph 4 nozzle 0.5 with 7 ml side cup

227645

SATAgraph 4 nozzle 0.5 with 6 ml suction cup

Nozzle set

0,5

227363

- * SATAgraph 4 is supplied without hoses and quick coupling nipple.

 These components have to be ordered separately (see spare parts)
- Air hose for design spray guns see page 138.





All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Spare Parts

SATAgraph™ 4

227108

Wrench for nozzle head

227116

O-Ring (packing unit 5 pieces)

227215

Trigger

227231

Handle end piece, complete

227249

Protection cap for paint needle

227256

23 ml glass cup, cpl. 227264

6 ml metal suction cup, cpl.

227272

7 ml metal side cup, cpl.

227280

Plug for material supply from the side, red

227306

Lid for metal paint cup, side cup and gravity flow cup version

227314

30 ml glass cup, cpl. with neutral lid

227322

30 ml glass cup, cpl.

227330

23 ml glass cup, cpl. with Fast Blast

Hoses and nipples

32615

Coupling nipple (packing unit 3 pieces)

32987

SATA PVC compressed air hose, transparent, 3 m long with G $1/4^{\rm m}$ (female thread), mini quick coupling and nipple

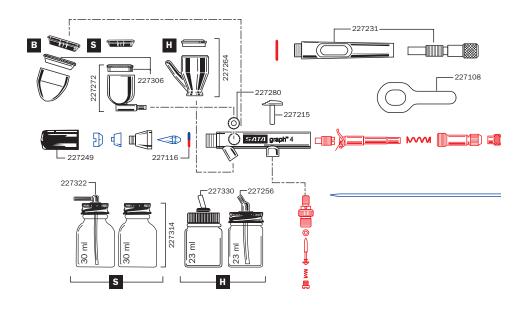
Please always order the following article:

32615

Coupling nipple (packing unit 3 pieces)

134791

SATA Fibre air hose, 2.5 m long with G $1/4^{\circ}$ (female thread), mini quick coupling



Repair kit

91165 Repair kit

Extensions SATAjet® 1000 B RP®

Extensions

154211

Extension with standard nozzle (0°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

154229

Extension with standard nozzle (0°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 B RP



154237

Extension with standard nozzle (0°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

Extension with diagonal spray nozzle (30°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

Extension with diagonal spray nozzle (30°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

154278

Extension with diagonal spray nozzle (30°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP



178533

Extension with diagonal spray nozzle (30°), swiveling, 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, preferably with BVD pressurized cup

Extension with diagonal spray nozzle (30°), swivelling, 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, preferably with BVD pressurized cup

Extension with angular head nozzle (90°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

154302

Extension with diagonal spray nozzle (90°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 B RP



154310

Extension with angular head nozzle (90°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP

196162

Extension with rotary nozzle (360°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, function exclusively with SATA BVD pressurized cup

Extension with rotary nozzle (360°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, function exclusively with SATA BVD pressurized cup



Extension with rotary nozzle (360°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 B RP, function exclusively with SATA BVD pressurized cup

Custom-made versions for extension upon request!



recommended list prices. Errors, technical modifications and printing errors reserved.

Extensions

154435

Extension with standard nozzle (0°), 20 cm with nozzle set 1.5 RP for SATAjet 1000 K RP

154443

Extension with standard nozzle (0°), 30 cm with nozzle set 1.5 RP for SATAjet 1000 K RP



154450

Extension with standard nozzle (0°), 40 cm with nozzle set 1.5 RP for SATAjet 1000 K RP

154476

Extension with diagonal spray nozzle (30°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

L54484

Extension with diagonal spray nozzle (30°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 K RP



154492

Extension with diagonal spray nozzle (30°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

154559

Extension with angular head nozzle (90°), 20 cm with nozzle set 1.5 RP for SATAjet 1000 K RP

154567

Extension with angular head nozzle (90°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 K RP $\,$



154575

Extension with angular head nozzle (90°), 40 cm with nozzle set 1.5 RP for SATAjet 1000 K RP

154518

Extension with rotary nozzle (360°), 20 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

154526

Extension with rotary nozzle (360°), 30 cm with nozzle set 1.6 RP for SATAjet 1000 K RP



154534

Extension with rotary nozzle (360°), 40 cm with nozzle set 1.6 RP for SATAjet 1000 K RP

Custom-made versions for extension upon request!

Material and air connection SATA-jet® 3000 K, 1000 K

Article

6981

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)

13623

SATA quick coupling 1/4" (male thread)

38265

SATA paint strainer 60 msh, G 3/8" (female thread) and 3/8" (male thread)

91140

SATA material coupling 3/8" (male thread) with plugin nipple G 3/8" (female thread)

91157

SATA material coupling 3/8" (male thread) with plug-in nipple G 3/8" (female thread) and material strainer 60~msh

92031

SATA paint tube G 3/8" (female thread) - 3/8" (male thread)

147504

SATA hose pair 9 x 9 mm, 15 m, with covering fabric netting, G 3/8" and G 1/2" (material), G1/4" (air) (female thread)

147512

SATA hose pair 9 x 9 mm, 10 m, with covering fabric netting, G 3/8" and G 1/2" (material), G 1/4" (air) (female thread)

147520

SATA hose pair 9 x 9 mm, 6 m, with covering fabric netting, G 3/8" and G 1/2" (material), G 1/4" (air) (female thread)

Spare sieves

12260

Sieve 60 msh (packing unit 4 pieces)

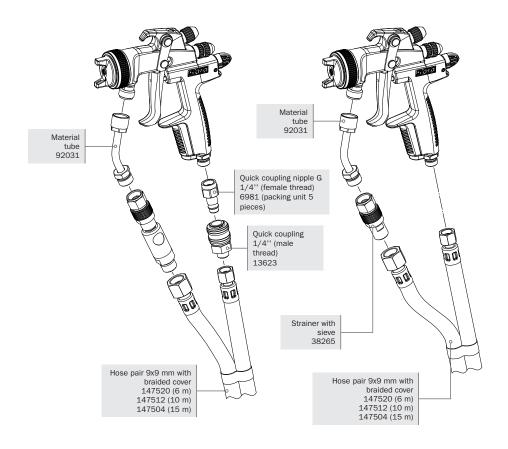
12278

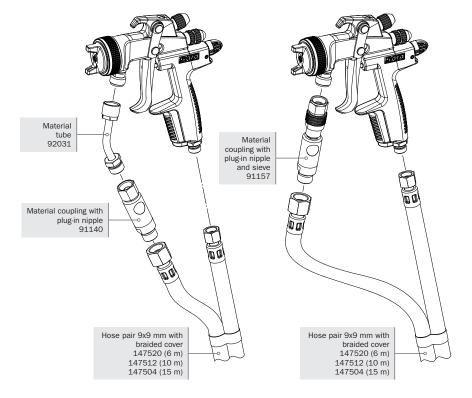
Sieve, 100 msh (packing unit 4 pieces)

74856

Strainer kit: Sieve 200 msh (4 pcs.) strainer holder (2 pcs.), screw (1 pcs.)

Hose pairs see pages 138|139







recommended list prices. Errors, technical modifications and printing errors reserved.

55

Article

6981

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)

13623

SATA quick coupling 1/4" (male thread)

147504

SATA hose pair 9 x 9 mm, 15 m, with covering fabric netting, G 3/8" and G 1/2" (material), G1/4" (air) (female thread)

147512

SATA hose pair 9 x 9 mm, 10 m, with covering fabric netting, G 3/8" and G 1/2" (material), G 1/4" (air) (female thread)

147520

SATA hose pair 9 x 9 mm, 6 m, with covering fabric netting, G 3/8" and G 1/2" (material), G 1/4" (air) (female thread)

187419

SATA paint tube G 1/4 female thread - 1/4" male thread

187690

SATA paint strainer 60 msh, 1/4" (male thread)

187708

SATA hose pair 6 x 6 mm, 3 m, G 1/4" (female thread) (material and air)

187716

SATA hose pair 6 x 6 mm, 6 m, G 1/4" and G 1/2" (material), G 1/4" (air) (female thread)

187724

SATA hose pair 6 x 6 mm, 10 m, G 1/4" and G 1/2" (material), G 1/4" (air) (female thread)

187732

SATA hose pair 6 x6 mm, 15 m, G 1/4" and G 1/2" (material), G 1/4" (air) (female thread)

199018

SATA paint tube G 1/4" (female thread) - 3/8" (male thread)

Spare sieves

12260

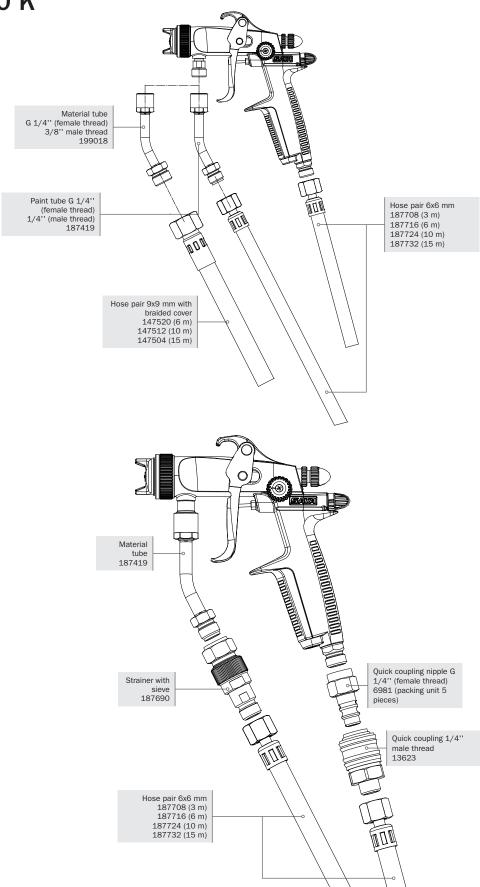
Sieve 60 msh (packing unit 4 pieces)

12278 Sieve, 100 msh (packing unit 4 pieces)

74856

Strainer kit: Sieve 200 msh (4 pcs.) strainer holder (2 pcs.), screw (1 pcs.) $\,$

Hose pairs see pages 138|139





Spray Gun Cases

1079137

SATA case, umbra (47 x 37 x 18 cm), with print "SATAjet X 5500", incl. inserts for 5 spray guns



1086976

Foam inlay, black, for 5 spray guns, incl. cover insert

1080142

SATA case, umbra (30 x 23 x 13 cm), with print "SATAjet X 5500", incl. inserts for 2 spray guns



All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

1056268

Foam insert, black, for 2 spray guns, incl. cover insert



SATA case olive-green (52 x 29 x 19 cm) with trolley function, without print, incl. insert for 5 paint spray guns



167692

Foam insert, blue/black for 5 spray guns, without cover insert

212316

SATA case olive-green (33 x 23 x 15 cm), without print, incl. insert for 2 paint spray guns



212332

Foam insert, blue/black for 2 spray guns, incl. cover insert

153288

SATA case, black (63 x 50 x 30 cm) with trolley function, without print, incl. individual insert



1056565

SATA case, black (30 x 24 x 15 cm), with print "SATA", incl. inserts for 2 paint spray guns



174128

SATA case, silver (45 x 33 x 15 cm), without print, incl. inserts for 5 spray guns



169706

Foam insert, blue/black for 5 spray guns, incl. cover insert

133355

SATA case, silver (50 x 35 x 200) with trolley function, without print, incl. inserts for 4 spray guns



133363

Foam insert, pink for 4 spray guns, incl. cover insert



Nozzle Sets and spare parts of discontinued gun models

	SATAjet 500	0 B PHASER	Discontinuation end of 2026									
	1,2	1,2 W	1,3	1,3 cc								
8	1006841	1006859	1006867	1006916								
	WSB	1,3	1,4	1,5								
HVLP	1006875	1006883	1006891	1006908								
,												
	SATAjet 4000 B STANDARD / DIGITAL Discontinuation end of 2027											
	1,0	1,1	1,2	1,2 W	1,3	1,4	1,6	1,8	2,0	2,5		
쮼	166991	167007	167015	167023	167049	167056	167072	167080	168625	168633		
	1,0	1,2	WSB	1,3	1,4	1,5	1,7	1,9	2,2			
HVLP	166926	166934	166983	166942	166967	166975	168658	168666	168674			
,												
	SATAminijet	3000 B HVLP										
	0,3	0,5	0,8	1,0	1,1	0,8 SR	1,0 SR	1,2 SR	1,4 SR			
HVLP HVLP	125583	125591	125609	125617	125625							
HVLP						125682	125690	125708	125716			
	SATAjet B											
	1,0 E	MSB	1,4 E	1,5 E	1,7 E	2,0 W						
	4143	4127	3848	4119	4101	4093						
	SATAjet GR											
	1,3 W	1,5 W	1,7 W	2,0 W	2,5 W	3,0 W						
	31252	31898	31997	4093	13003	13011						

Spare parts for discontinued spray gun models

SATAjet® 5000 B **PHASER**

15438

Paint needle packing

86843

Air piston rod

96875

PVC insert for paint spray guns with QCC cup

131979

Spare flat sieve $125\mu m$, pastel blue (packing unit

100 pieces)

Spare plug-in sieve 200 $\mu\text{m}\text{,}$ pastel green (packing unit 100 pieces)

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl

133959

Pressure spring (3 pieces) for paint needle and air piston

133991

Air piston head (packing unit 3 pieces)

140582

Sealing element (packing unit 5 pieces) for fluid tip

211391

Locking screw (packing unit 3 pieces) for air micro-

211409

CCS-Clips, green, blue, red, black (packing unit 4 pieces)

211425

Air distribution ring (packing unit 3 pieces)

213025

Spindle, cpl., for round / flat spray control

211508

Sealing ring (packing unit 5 pieces)

1006643 Trigger kit

1006669

Kit consisting of coloured marking rings (blue, green, black, packing unit each 1 piece)

1006734

Trigger fixing clip

1006742

Air micrometer

1006750 Material flow control with counter nut

Control knob with screw (packing unit 2 pieces)

1006932

Air connection piece 1/4" male thread

Air cap ring, cpl. with color marking ring

Tool kit

211524

Combi tool

Cleaning brush

CCS clips Paint strainer

Universal spanner kit (pack of 3 pieces)

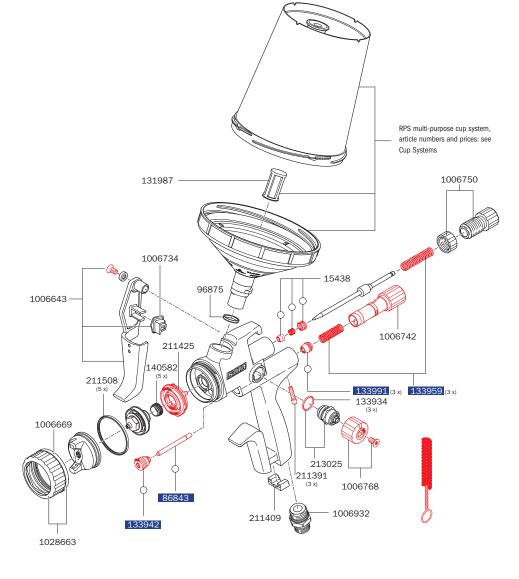
Repair kit 1006809

Repair kit

82552

Air piston service unit

136960 Sealing kit



All prices are recommended list prices. Errors, technical modifications and printing errors reserved

Spare parts for discontinued spray gun models

SATAjet® 4000 B

1826

Anti-drip device (packing unit 4 pieces)

3988

Paint strainer, 300 μm (packing unit 10 pieces)

15438

Paint needle packing

19745

Swivel joint

27243

Reusable plastic cup, 0.6 I with QCC without fine thread

49395

76018

Paint strainer, 300 µm (packing unit 100 pieces)

76026

Paint strainer, 300 µm (packing unit 500 pieces)

86843

Air piston rod

133934

Sealing (packing unit 3 pieces) for spindle

133942

Seal retainer, cpl.

133959

Pressure spring (3 pieces) for paint needle and air piston

133967

Adjustment screw (packing unit 3 pieces) for air micrometer

133991

Air piston head (packing unit 3 pieces)

134098

Air connection piece 1/4" (male thread)

140582

Sealing element (packing unit 5 pieces) for fluid tip

165928

CCS Clips, green, blue, red, black (packing unit 4 pieces)

165944

Spindle for round/flat spray control >Quarter Turn<

165951

Air distribution ring (packing unit 3 pieces)

165977

Trigger kit

165985

Seal retainer with sleeve

165993 Battery kit

166009 Trigger sleeve kit

166017

Air micrometer

166025

Material flow control with counter nut

166033

Control knob with screw (each 2 pieces)

100110

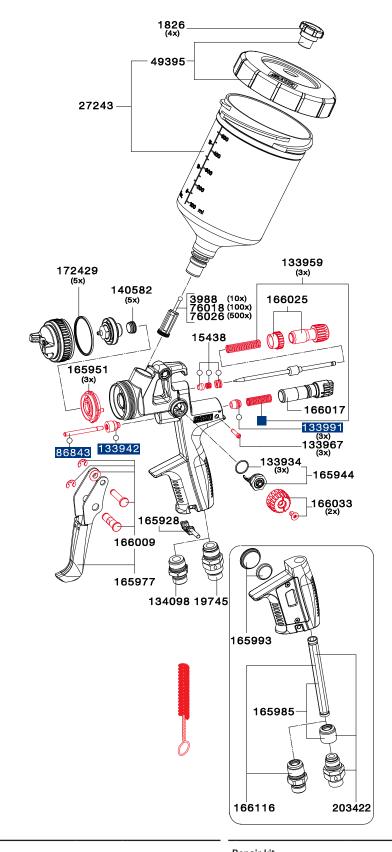
Air connection with sleeve

172429

Sealing ring (packing unit 5 pieces)

203422

Seal retainer with sleeve and swivel joint



Tool kit

165936

· Universal spanner

· Combi tool

· Cleaning brush

· CCS clips
· Paint strainer

· Extraction tool

Repair kit

166058 Repair kit

82552

Air piston service unit

136960 Sealing kit

Spare parts for discontinued spray gun models

SATAminijet® 3000 B HVLP

CCS Clips, green, blue, red, black packing unit 4 pieces)

44644

Counter nut

44735

Countersunk screw M 2.5 x 5, VA

44826

Air piston head

44834

Air piston rod

53033

 $25\ \text{ml}$ glass cup with plug-in cup (packing unit 5

58164

25 ml glass cup with blind lid (packing unit 5 pieces)

64022

Plastic lid (3 pieces)

Adjustment screw for air micrometer

79905

Paint needle packing

Screw-on lid 125 ccm PVC cup with anti-drip device

95489

Anti-drip device (4 pieces)

124164 Control knob

125146

Material flow control screw

198523

Air micrometer, complete

125351

Spindle SATAminijet 3000 B HVLP, minijet 4 HVLP

Reusable plastic cup, 0.125 I with QCC and fine thread

125948

0.15 I QCC reusable aluminium cup, cpl.

125955

Plug-in cup connection with QCC SATAjet 20 B, dekor 2000, minijet 3000 B HVLP, minijet 4 HVLP

25 ml glass cup with plug-in lid (packing unit 5 pieces) and QCC plug-in connection (packing unit 1 piece)

126276 Trigger kit

126292 Packing kit air piston rod SATAminijet 3000 B HVLP, minijet 4 HVLP

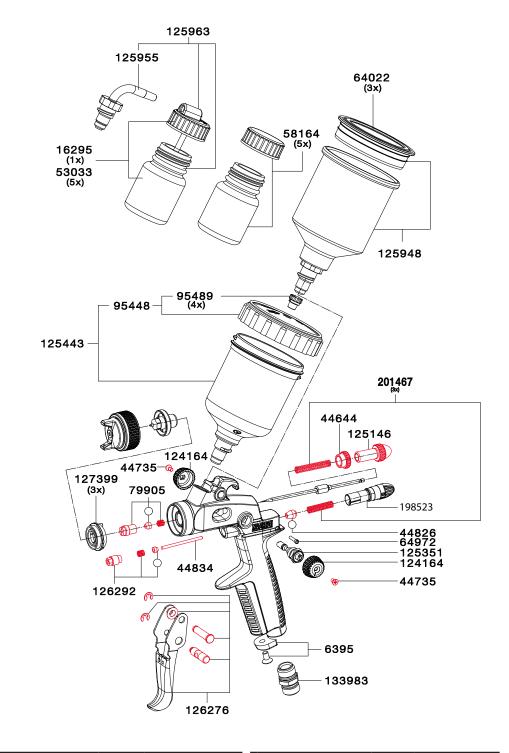
127399

Air distribution ring (packing unit 3 pieces)

133983

Air connection piece 1/4" male thread

Pressure spring (each 3 pieces) for paint needle and air piston



Tool kit

125856

Cleaning brush

Wrench

· Universal spanner



Repair kit

126284 Repair kit

50658 Sealing kit



recommended list prices. Errors, technical modifications and printing errors reserved.

All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Spare parts for discontinued spray gun models

SATAjet® B / SATAjet® GR

Gasket for air piston

1503

Countersunk screw M4 x 8 DIN 965, stainless steel.

for micrometer und round/flat spray control

Anti-drip device (packing unit 4 pieces)

2600

Service unit for nozzle insert for SATAjet/B, H, K and NR 92, consisting of nozzle insert, distribution plate and sealing ring

3566

Inlet nipple

3657

Control knob 3749

Stuffing box for air piston SATAjet, KL, HKD and MC-B

Paint strainer, 300 µm (packing unit 10 pieces)

6445

Paint needle packing

6486 Trigger kit

16162 Swivel joint

29629

Air piston rod

49379 0.6 I reusable plastic cup, cpl.

49395

Screw-on lid for 0.6 I PVC cup with drip-catching ring and non-drip device

53603

Air micrometer

Spindle complete, for SATAjet/90, SATAjet, regulation valve and MC-B

61416

Material flow control with counter nut

64766 Washer

76018

Paint strainer, 300 µm (packing unit 100 pieces)

76026

Paint strainer, 300 μm (packing unit 500 pieces)

Trigger sleeve kit

133934

Sealing (packing unit 3 pieces) for spindle

133959

Pressure spring (3 pieces) for paint needle and air piston 133967

Adjustment screw (packing unit 3 pieces) for air

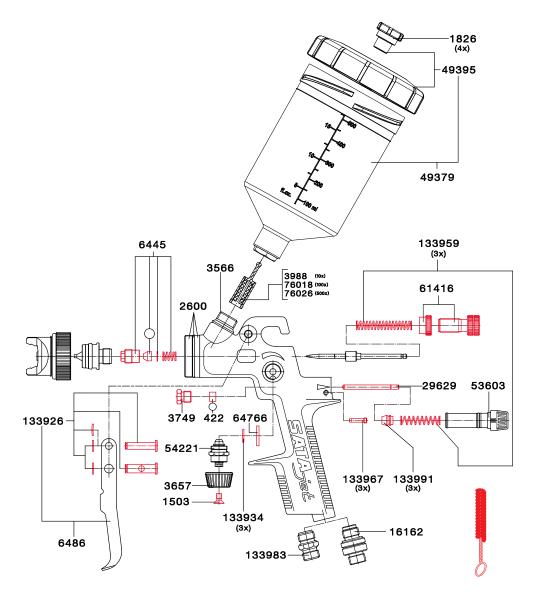
micrometer

133983

Air connection piece 1/4" male thread

133991

Air piston head (packing unit 3 pieces)



Tool kit

9654

Socket wrench 7 mm width

Internal hexagonal wrench 2/4 mm width

· Universal spanner

Repair kit

69666

SATA adam 2, SATA adam 2 black

Technical data:

Max. pressure:	10.0 bar
Max. operating temperature:	60 °C
Display accuracy:	+/- 0.05 bar



Available versions

211540

SATA adam 2 >bar< for SATAjet 5000 series



1031723

SATA adam 2 black >bar< for SATAjet 5000 series



160846

SATA adam 2 >bar< for SATA spray guns except for SATAminijet and SATAjet 5000 series



160879

SATA adam 2 mini >bar< for SATAminijet spray guns



195214

SATA adam 2 U (air micrometer with adam 2 display bar)



Spare parts & Accessories

160689

SATA adam 2 display "bar"



1031682

SATA adam 2 black display "bar"



160739

Battery kit for SATA adam 2

160788

SATA adam 2 dock for SATA spray guns except for SATAminijet and SATAjet 5000 series



recommended list prices. Errors, technical modifications and printing errors reserved

SATA adam 2 dock (packing unit 2 pieces) for SATA spray guns except for SATAminijet and SATAjet 5000 series

160861

SATA adam 2 mini dock for SATAminijet spray guns





211565

SATA adam 2 dock for SATAjet 5000 series

211573

SATA adam 2 dock (packing unit 2 pieces) for SATAjet 5000 series

195230

SATA adam 2 U dock (air micrometer 1/4" male thread and G 1/4" female thread with SATA dock)



162164

Locking clip (packing unit 5 pieces) for SATA adam 2

162172

O-ring (packing unit 2 pieces) for SATA adam 2

162081

SATA dock protect (packing unit 5 pieces) for SATA adam 2



195925

SATA dock with 1/8" (male thread)



203117

Reducing piece 1/4" (male thread) and G 1/8" (female thread)

		SATAjet X 5500 PHASER SATAjet X 5500 SATAjet 5000 B PHASER SATAjet 5000 B	SATAjet 4000 B	SATAjet 3000 B	SATAjet 1000 B	SATAjet 100 B	SATAjet B, SATAjet GR	SATAminijet 4400 B SATAminijet 3000 B SATAminijet 4	SATA dry jet	Competitor spray guns	Retrofitting micrometer with pressure gauge #27771	Retrofitting atomisation air control gauge #4002	Filters and systems with G 1/8" female thread
*** *********************************	211540 adam 2 1031723 adam 2 black	Х											
1	160846 adam 2		X	X	Х	Χ	Х						
	160879 adam 2 mini							X					
	195214 adam 2 U	Х	X	X	X	X	Х	X	X	X			
(195925 SATA dock with 1/8" male thread										X	X	X

Pressure gauges and micrometer

27771

SATA air micrometer with gauge, 1/4" (male thread) and G 1/4" (female thread)



4002

Spray pressure control unit

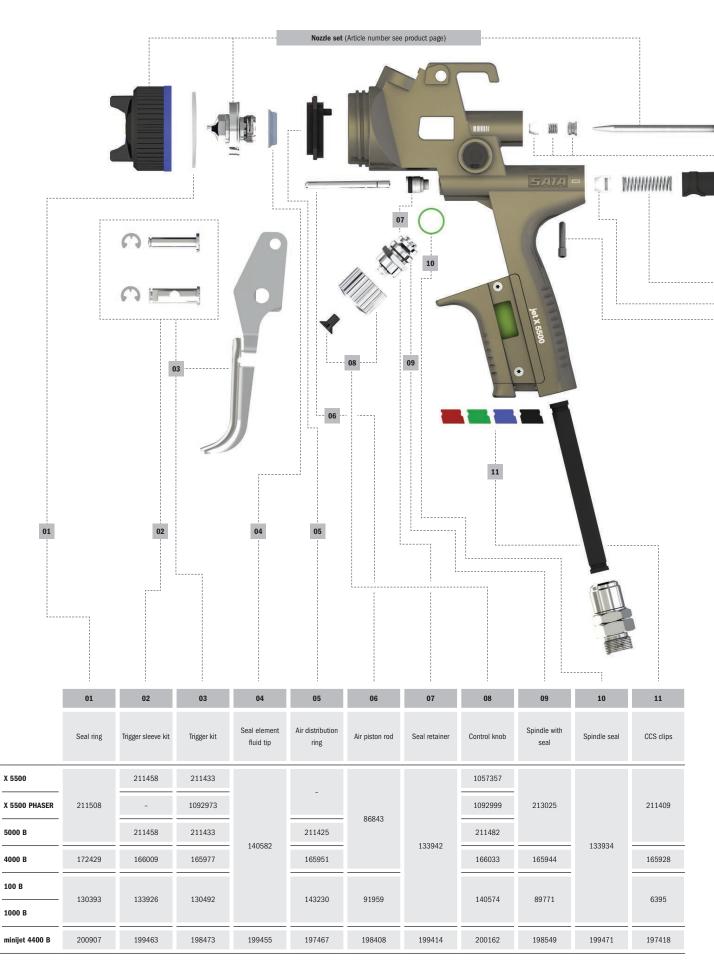


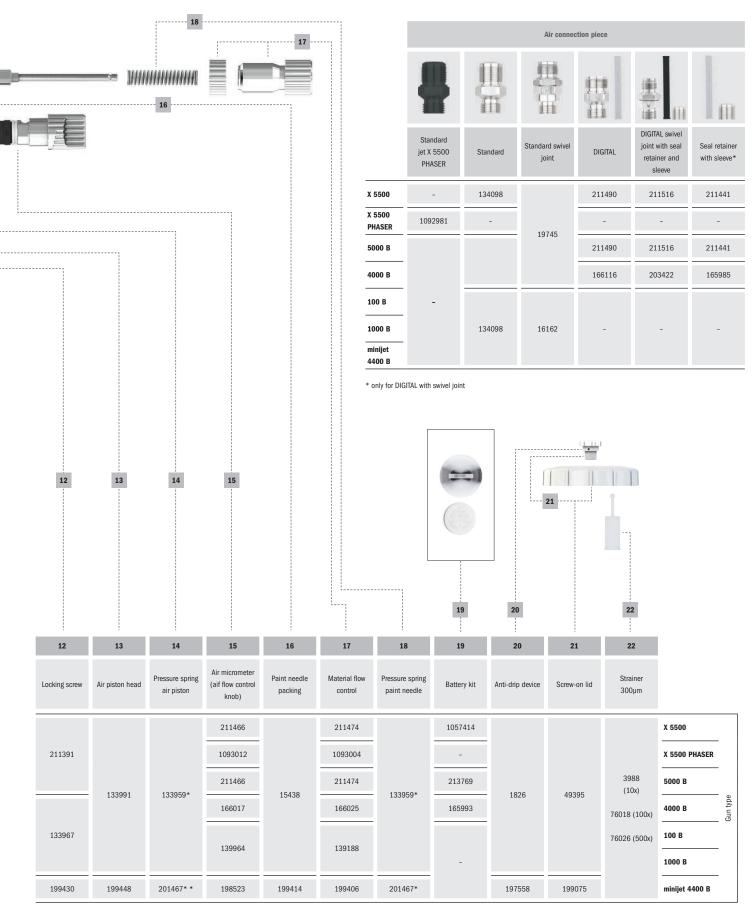
9860

SATA air micrometer 0-845, 1/4" (male thread) and G 1/4" (female thread)



Spare parts for SATA spray guns with gravity flow cup





Accessories for spray guns

Air connection

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)



99895

Flexible quick coupling nipple G 1/4" (female thread)



Storage

SATA gravity gun holder for gravity cup spray guns



SATA spray gun display holder



SATA universal spray gun and hose holder for all SATA spray guns



69328

SATA spray gun holder for SATAminijet $4400~\mathrm{B}$, minijet $3000~\mathrm{B}$, jet $20~\mathrm{B}$



134916

Triple spray gun holder for wall mounting



NEW

1103522

SATA universal spray gun holder, foldable, magnetic



SATA universal gun holder, foldable



Spray gun holder with strainer holder



134932

Insert for spray gun holder with strainer holder for SATAminijet



Spray gun holder, complete



recommended list prices. Errors, technical modifications and printing errors reserved.

186833

Spray gun stand acrylic w 10 x h 7.5 x d 14 cm



Further quick couplings see page 139.



Quality Control

161596

SATA cert, with archive, spray pattern block, single sheet holder and distance marker



161646

Spray pattern blocks with 25 sheets (packing unit 2 pieces) for SATA cert

161661

Distance marker for SATA cert

Other Accessories

3988

Paint strainer, 300 µm (packing unit 10 pieces) for SATA spray guns except for SATAminijet 3000 B

76018

Paint strainer, 300 µm (packing unit 100 pieces)

76026

Paint strainer, 300 µm (packing unit 500 pieces)



SATA viscosity cup 4.0 mm, flow time tolerance < 1 sec.



9852

SATA viscosity cup 4.0 mm, flow time tolerance < 1.5 sec.



59675

SATA dosenboy, to cut out can lids from cans up to 36 cm height



59659

Wheel for SATA DOSENBOY

59667

Blade for SATA dosenboy

16477

SATA compressed air-driven hand agitator



1040815

Air cap protector UV, black (packing unit 5 pieces) for SATAjet 3000, 4000, 5000 series

1040807

Air cap protector UV, black (packing unit 5 pieces) for SATAjet 100 and 1000 series



1044594

Air cap protector UV, black (packing unit 5 pieces) for SATAminijet $4400\ B$

1054006

Air cap protector, black (packing unit 5 pieces) for SATAjet 3000, 4000, 5000 series

1054014

Air cap protector, black (packing unit 5 pieces) for SATAjet 100 and 1000 series

1054030

Air cap protector, black (packing unit 5 pieces) for SATAminijet 4400 B

1054022

Air cap protector, black (packing unit 5 pieces) for SATAminijet 1000/3000 B



Cleaning and Maintenance of Spray Guns

Storage

60095

SATAclean wet holding tray for 3 spray guns



Cleaning accessories

162628

SATA care set spray gun care bag containing 1 large cleaning brush, 5 medium-sized cleaning brushes, 5 double-sided cleaning brushes, 12 nozzle cleaning needles, 1 tube high performance grease, silicone- and acid-free, 100 g



48173

SATA high performance grease, silicone- and acid-free, 100 ml for spray guns Please observe: The supplied product has a limited use-by date!



9894

SATA nozzle cleaning needles (pack of 36 pieces, packed to 12 pieces each)



SATA nozzle cleaning needles (pack of 12 pieces)

64030

SATA cleaning kit with 2 cleaning brushes, medium and 12 nozzle cleaning needles



6007

Cleaning brush (packing unit 10 pieces) for spray guns



9209

Cleaning brush, double-sided (pack of 10 pieces) for spray guns



L58840

Cleaning brush, large (packing unit 5 pieces) for spray guns



29280

Cleaning brush (packing unit 10 pieces) for suction pipe of suction cup spray guns

▶ Please also observe the SATA cleaning devices on page 132.



Disassembly of nozzle set



First remove paint needle.



Followed by the cap.



And finally, unscrew fluid tip with the ring spanner integrated in the universal spanner.

Cleaning and drying



Clean the material passage



Clean the spray gun body



Dry with blow gun

When cleaning the spray gun manually, please ensure not to use brushes made of metal wires which could possibly damage the spray gun. Furthermore, please make sure that no cleaning fluid ends up in the air passages of the spray gun body.

Cleaning of the nozzle set













When cleaning the nozzle components, please make sure that metal parts of brushes do not damage the nozzle set. Ideally, please use specially designed SATA cleaning brushes and SATA nozzle cleaning needles to ensure optimum cleaning and maintenance of the nozzle set.

Please watch our video at www.sata. com/TV concerning "Cleaning and Maintenance of Spray Guns". Or simply order the cleaning brochure (Art. No. 158162) or the cleaning poster (Art. No. 168070) free of charge!

www.sata.com/firstaid

Assembly and maintenance



Assembly of the fluid tip



Tighten fluid tip by hand using the universal spanner.



Assembly of the air cap



Grease paint needle around the needle packing area



Insert paint needle



Grease and insert paint needle spring



Grease thread of material flow control screw



Install material flow control screw



Grease visible part of air piston rod



Cup Systems

Cup type/capacity		Fields of application	Operating mode
	SATA RPS multi-pur- pose cups 0,31/0,61/0,91 74-77	Multi-purpose gravity cup with paint sieve for frequent colour changes. For mixing, painting and storing. No adapters required for all current SATA spray guns	 Optionally available with QCC bayonet lock and male thread Adapters for older SATA spray gun models and spray guns from other manufacturers are available
	SATA reusable cup 0.125 / 0.15 / 0.3 / 0.6 / 0.75 / 1.0 78	Reusable plastic or aluminium gravity flow cups for SATA spray guns	Optionally available with QCC bayonet lock and male thread or with female thread for older SATA spray gun models
	SATA agitator cup 0.7 81	Reusable aluminium gravity flow cup with integrated agitator for the application of materials with settling components, e.g. effect paints. Agitator with air regulation valve for speed adjustment	· Optionally available with QCC bayonet lock and male thread
20	SATA BVD adapter 0.7 I 82	Pressurised reusable aluminium gravity flow cup for the application of high-viscosity materials	Optionally available with QCC bayonet lock and male thread or with female thread for older SATA spray gun models



SATA® RPS® Multi-Purpose Cup System

Suitable for all paint materials! Please observe the recommendations of the paint manufacturers to choose the correct sieves (flat sieve 125 μm or plug-in sieve 200 μm).

Minimum order quantity for RPS cartons: 4 pieces!



Available versions

SATA RPS 0,3 I

Packing unit 60 pieces

1010553

SATA RPS 0.3 I minijet, 125 µm flat sieve



Packing unit 60 pieces

1010561

SATA RPS 0.3 I minijet, 200 µm plug-in sieve



Packing unit 40 pieces

1010389

SATA RPS 0.3 I standard, 125 µm flat sieve

Packing unit 100 pieces

SATA RPS 0.3 I standard, 125 µm flat sieve



Packing unit 40 pieces

1010397

SATA RPS 0.3 I standard, 200 µm plug-in sieve

Packing unit 100 pieces

1010404

SATA RPS 0.3 I standard, 200 µm plug-in sieve



SATA RPS 0.6 I

Packing unit 60 pieces

SATA RPS 0.6 I 125 μm flat sieve



Packing unit 60 pieces

1010488

SATA RPS 0.6 I 200 μm plug-in sieve



SATA RPS 0.9 I

Packing unit 40 pieces

1011973

SATA RPS 0.9 I, 125 μm flat sieve



Packing unit 40 pieces

SATA RPS 0.9 I, 200 µm plug-in sieve



SATA RPS 0.6 I UV

Packing unit 60 pieces

1010496

SATA RPS UV 0.6 I 125 µm flat sieve



prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Packing unit 60 pieces

SATA RPS UV 0.6 I 200 µm plug-in sieve





Spare parts

SATA® RPS®

1013226

Spare lid for SATA RPS 0.6 I / 0.9 I (packing unit 80 pieces)

131979

Spare flat sieve $125\mu m$, pastel blue (packing unit 100 pieces) for SATA RPS 0.6I / 0.9I

Spare plug-in sieve 200 μm , pastel green (packing unit 100 pieces) for SATA RPS 0.3 I / 0.6 I / 0.9 I

Spare flat sieve 125 μm , pastel blue (packing unit 60 pieces) for SATA RPS 0.3 I

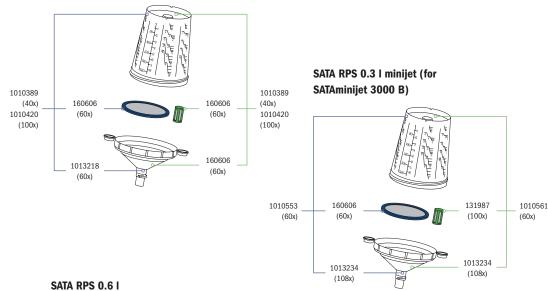
1013218

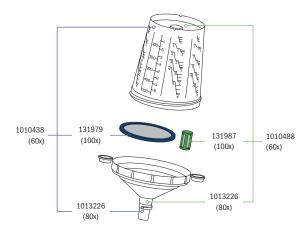
Spare lid for SATA RPS 0.3 I Standard (packing unit 60 pieces)

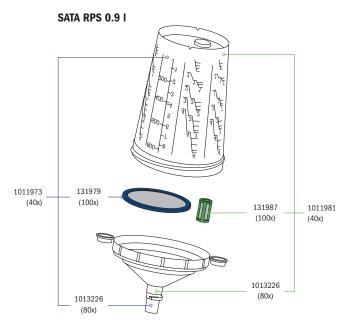
1013234

Spare lid for SATA RPS 0.3 I minijet (packing unit 108 pieces)

SATA RPS 0.3 I Standard







SATA® RPS® Accessories

Technical data:

SATA RPS wall dispenser	W x H x D: 80 x 100 x 18 cm
SATA RPS extension kit:	W x H x D: 40 (120) x 100 x 18 cm
SATA RPS rotawall adapter kit:	W: Ø 65 cm; H: 136 cm
SATA RPS rotafloor adapter kit:	W: Ø 65 cm
	H max.: 210 cm; H min.: 123 cm



Available versions

195784

SATA RPS wall dispenser, standard version: 2x cup tubes / 2x lid tubes / 2x sieve tubes and 2x aluminium slats



195776

SATA RPS extension kit, add-on kit: 1x cup tube / 1x lid tube / 1x sieve tube for flat sieves, with aluminium slat



196543

SATA RPS rotawall adapter kit: carousel ground spindle and wall holder (top and bottom)



196550

SATA RPS rotafloor adapter kit: carousel, base spindle, steel pipe

+ 197723 (floor plate)



Accessories for SATA RPS

SATA RPS depot to store RPS boxes



127852

Spray bottle 1.0 I



127860

Pump-spray cleaning bottle, not suitable for thinner



165399

SATA RPS mix lid, flat lid (packing unit 50 pieces) allows stacking of RPS 0.6 I and 0.9 I cups



All prices are recommended list prices. Errors, technical modifications and printing errors reserved



Gravity flow cup for spray guns

		Gun type			
		QCC/ w/o connection thread, suitable for: SATAjet X 5500 PHASER, SATAjet X 5500, SATAjet 5000 B, jet 4000 B, jet 3000 B, jet 2000, jet 1000 B, jet 100 B, jet RP, SATAminijet 4400 B	QCC/ with connection thread, suitable for: SATAjet 2000, jet RP, KLC, LM 2000 B, jet 90	SATAjet B, jet GR, jet NR 95	SATAminijet 3000 B, minijet 1 - 4, jet 20 B
Capacity	Art. No.				
		PVC reusable cup			
0,125 l	197541				
0,125 l	125443				V
0,3	48587			T i	
0,3	120675	7			
0,3	128470				
0,61	49379			\$	
0,61	27243	7	1004960		
		Multi-Purpose Cup			
0,3	1010553				each 60 x
0,3	1010561				each 60 x
0,3	1010389	each 40 x		⊕ ∰ 125211	
0,3	1010397	each 40 x		▲ 🖟 👚 125211	
0,3	1010420	each 100 x		⊕ ∰ 125211	
0,3	1010404	each 100 x		△	
0,61	1010438	each 60 x		⊕ ∰ 125211	⊕ ∰ 135798
0,6	1010488	each 60 x		△	△
0,01	1010100				
0,9	1011973	each 40 x		⊕ (125211	⊕ 🛊 135798

RPS® Adapters for SATA Spray Guns

Adapter	Manufact	urer										
Adapters with QCC						SATA						
for SATA spray guns without QCC for a quick change of SATA RPS 0.9 I and 0.6 I and 0.3 I "Standard"	SATAjet B / GR	SATajet H / SATajet 1000 H	SATAminijet 2, 3, 4, SATAminijet 3000, SATAjet 20 B	SATAminijet 1000 H	SATAjet 2000 HVLP without QCC	SATAjet RP without QCC	SATA LM 2000 HVLP/RP	SATA KLC HVLP/RP, KLC P	SATAjet 90	SATAjet B NR 92 HVLP, NR 95 HVLP	SATA LM B 92	
125211 (No. 1) M 16 x 1.5 female thread	X									Х		
125237 (No. 2) M 15 x 1.5 male thread					X	X	X	X	X			
133595 (No. 7) 12 x 1.5 male thread											X	
135798 (No. 10) M 10 x 1 male thread			Х									
188318 (No. 17) G 1/4 female thread				Х								

RPS® Adapters for NON SATA GUNS

Adapter	Mai	nufa	ctu	rer																				
			Devilbiss			T T T T T	WAIA		-	walcom	Walther Pilot	Kremlin	Graco	Dürr		Snarpe		Sagola		Eminent	Asturo	Airgunsa	Dux	
Adapters with QCC for competitor spray guns for a quick change of SATA	PRI, GTI, GFP, GFV, GFHV 510, DV 1	SRi	Starting Line HVLP Spray Gun	Starting Line Mini Spray Gun	W 400, WR 400, LPA 94, VXL Primer Gun, LPH 400	W 300, LPH 300, LS 400 Supernova, WS 400	W 100, LPH 100	ГРН 80	FX GEO, FX HVLP	Genesi Carbon	≡ F	M 21 G	3M PPS	Ecogun 910	Finex FX 300	Platinum, Titanium	475 Mini-Gun	403 G, 433 G, 434 G, 444 G, 450 G, 4100 G	4400 G Extreme, 4500 G Extreme	E13	OM Green	АZ40 НТЕ	Gravity flow cup spray gun	
125211 (No. 1) M 16 x 1.5 female thread					X																			
125237 (No. 2) M 15 x 1.5 male thread										X														
125252 (No. 3) 3/8" male thread	X																							
125278 (No. 4) 1/4" male thread						Χ														Χ		Χ		
125294 (No. 5) M 12 x 1 male thread									X												X			
126326 (No. 6) 3/8" male thread													X											
133595 (No. 7) 12 x 1.5 male thread																		X					X	
133827 (No. 8) G 3/8" female thread														X	X									
135111 (No. 9) NPSF 3/8" - 18 male thread																X								
135798 (No. 10) M 10 x 1 male thread																	X							
150136 (No. 13) M 15 x 1.5 male thread			X																					
150151 (No. 14) M 11 x 1 male thread				X																				
164608 (No. 15) 7/16" - 14 UNC male thread		Х																						
188664 (No. 18) M 18 x 1.5 Female thread																			X					
193276 (No. 19) 1/8" male thread								X																
215079 (No. 20) 1/4" male thread											Χ	X												



SATA® Agitator Cup

Agitator cup

SATA agitator-cup for SATAjet B and GR/B-92 (supplementary equipment)

29926

SATA agitator cup, conversion kit for SATAjet 5000 B, 4000 B, jet 3000 B, jet 2000, jet RP, jet 1000 B, LM 2000 B



Spare parts

SATA® Agitator cup

Countersunk screw M4 x 8 DIN 965, stainless steel,

for micrometer und round/flat spray control

Anti-drip device (packing unit 4 pieces)

2188 Spindle

SATA agitator-cup for SATAjet B and GR/B-92 (sup-

plementary equipment)

20461

Plastic air hose for BVD and agitator cup

21055

Agitating vane, cpl.

21063 Driving wing, cpl. with screw

21071

Gasket agitating vane, agitator cup

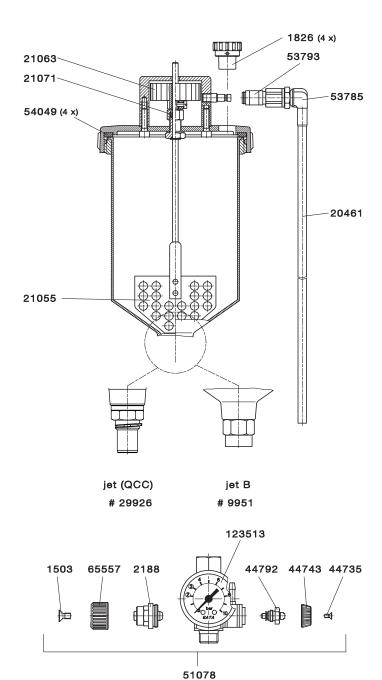
29926 SATA agitator cup, conversion kit

Countersunk screw M 2.5 x 5, VA

44743

44792

Spindle complete for SATAminijet



SATA® BVD™

SATA BVD conversion kit

SATA BVD conversion kit with QCC without fine thread for SATAjet 5000 B, 4000 B, jet 3000 B, jet 2000, jet 1000 B, jet 100 B, jet RP

57505

SATA BVD extension-set for SATAjet B and GR/B-92

Repair kit for control fitting spray master and BVD

Spare parts SATA® BVD™

8268

Sealing ring

20438

Safety pressure relief valve BVD

20461

Plastic air hose for BVD and agitator cup

21014

Aluminium lid, cpl. 21048

Pressurised cup with lid

25577

Pressurised cup with lid

53777*

Air connection for aluminium lid

54049

Sealing ring (packing unit 4 pieces)

65920

Control fittings, complete, for BVD pressurized cup connection kit (GR and LM)

Anti-drip device (packing unit 10 pieces)

83493

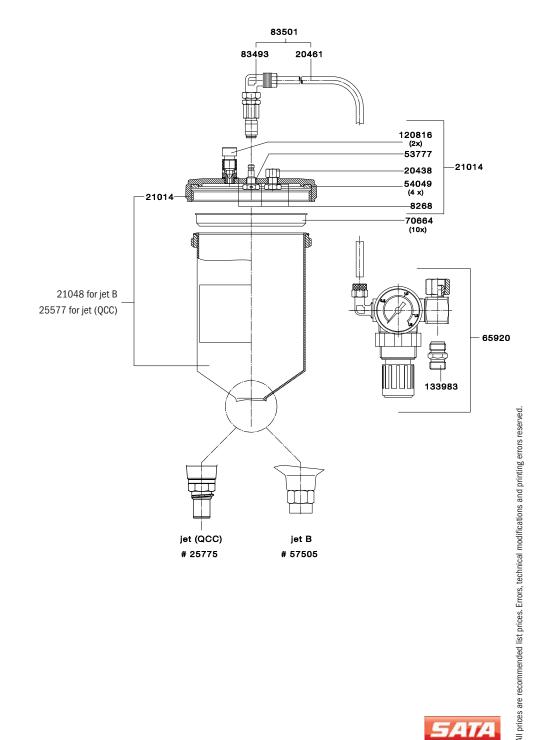
Air hose cpl. w. pressurized cup connection, for SATA Spray-Master

120816

Pressure release screw (packing unit 2 pieces)

133983

Air connection piece 1/4" male thread





^{*} please also order 8268





SATA® Loyalty Program

coins & more

With the SATA Loyalty Program, SATA rewards loyal customers of certain products (currently all RPS cup systems) with loyalty coins, which can then be converted into high-quality rewards.

Allowed to participate are buyers of premium products or employees of buying companies based in a country where the program is offered, with the agreement of the company, in accordance with the conditions set out in the conditions of participation. Points are collected by scanning a QR code applied to certain eligible products.

On the outside of each RPS carton there is a booklet in which the coin value can be scanned from the QR code. Download the SATA Loyalty App, fill in the user information, scan and collect the SATA Coins. You can then exchange the coins for attractive rewards.

- 1. Download App & register
- 2. Scan QR code & collect coins
- 3. Convert into rewards

Collect coins with every cup!

Purchasing a SATA RPS box of **40 cups** (SATA RPS 0.3 I, SATA RPS 0.9I) means **40 coins**, purchasing a SATA RPS box of **60 cups** (SATA RPS 0.3 I minijet, SATA RPS 0.6 I) means **60 coins** and purchasing a box of **100 cups** (SATA RPS 0.3 I XL) means **100 coins**.

Further information: www.sata.com/loyalty

Breathing Protection





All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Fields of application/function

Respirator type







gun to the belt unit

9 mm inner diameter, 1.2 m to connect a spray



SATA® air vision™ 5000

Technical data:

Required operating pressure without 2.5 bar – 3.0 bar spray gun:

Required operating pressure with spray gun (in connection with a 1.2

4.0 bar - 6.0 bar

m spray gun air hose):

Max. pressure:

Required minimum air volume flow:

150 NI/min

Maximum air volume flow (at 6 bar, 740 NI/min

air distributor fully opened):



Available versions

213819

SATA air vision 5000 set (Int.)

Version without activated charcoal adsorber



1000249

SATA air vision 5000 respirator hood (Int.)



1000124

SATA air vision 5000 carbon set (Int.) Version **with** activated charcoal adsorber



1000190

SATA air regulator (Int.) for SATA air vision 5000



1000108

SATA air regulator set (Int.)



1030668

SATA air regulator belt plus



All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

1000215

SATA air regulator belt (Int.) for SATA air vision 5000





1000059

SATA air carbon regulator set (Int.) for SATA air vision 5000



1000132

SATA air warmer carbon (Int.) for SATA air carbon regulator



1000166

SATA air carbon regulator (Int.) for SATA air vision 5000



1000299

SATA air humidifier (Int.) for SATA air vision 5000



1007005

SATA air warmer, incl. adapter plate and hip pad for SATA air vision 5000



1006982

SATA air cooler incl. adapter plate and hip pad for SATA air vision 5000



Accessories

13870

SATA air hose, blue, 9mm, 1.2 m with quick coupling, red and nipple



49080

Safety compressed air supply hose CE 10 mm, f. SATA respirators CE version, 6 m long, cpl. according to DIN EN 139/270

176792

Safety compressed air supply hose CE 10m, ø 10 mm DIN EN 139/270 for SATA respirators



180851

Safety compressed air supply hose CE 40m, \emptyset 10mm, DIN EN 139/270 for SATA respirators

218206

 $\ensuremath{\mathsf{SATA}}$ Activated charcoal filter, cpl. for $\ensuremath{\mathsf{SATA}}$ air carbon regulator



Spare parts

SATA air vision 5000

13623

SATA quick coupling 1/4" (male thread)

53942

Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14

81158

Humidifier module cpl.

206151

SATA filter timer for sinter filter

208439

Belt with buckle

208447

Hip pad (packing unit 1 piece)

208462

Adapter plate

210468

Visor foil, 6 perforations (packing unit 20 pieces)

Visor foil, 6 perforations (packing unit 1000 pieces)

211904

CCS disc (packing unit 4 pieces)

Hygiene insert (packing unit 20 pieces)

213728

Comfort band (packing unit 10 pieces)

213736

Visor bolt (packing unit 6 pieces)

213835

Hook-and-loop tape long (packing unit 1 piece) and short (packing unit 2 pieces), adhesive on one side

213751

Hood holder for SATA air regulator

215590

Visor foil, 6 perforations (packing unit 100 pieces)

Safety quick coupling for SATA air regulator and SATA air carbon regulator

226456

Plug-in diffusor

1000215

SATA air regulator belt (Int.)

Humidifier kit consisting of humidifier module, lid seal and SATA filter timer

Hood cloth, dark grey

1014232

Hip pad (packing unit 1 piece)

1014240

Air hose cpl. for SATA air warmer / air cooler

1018143

Filter fastener

1036947

Adapter plate

1039917

Comfort head band (packing unit 100 pieces)

1066415

1073197

Pad for head band (adjustment wheel)

1076521

Cylinder screw

1076589

Air hose cpl. for SATA air humidifier

1076612 Containe

1076620

Lid

1076638

Safety band for bayonet lock

1076662

Pressure relief valve, cpl

1076688

Threaded elbow joint, swiveling

Safety and quick coupling with free passage

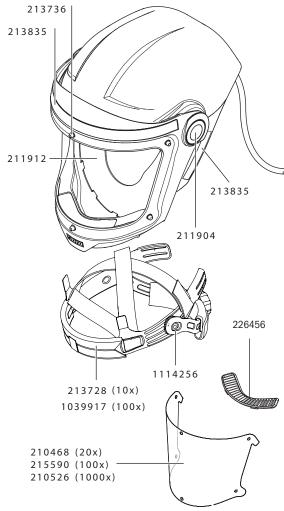
1114256

Head fixation 2.0

Activated charcoal filter, incl. filter caps, packaging unit 2 pcs.

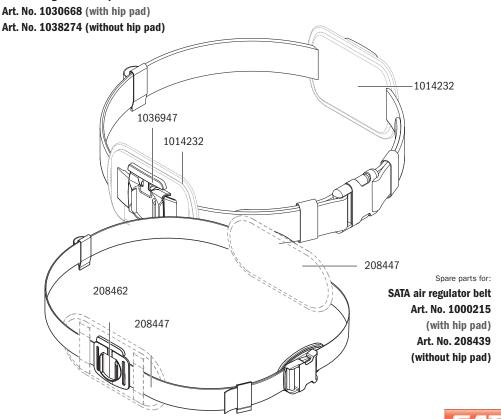
Spare parts for:

SATA air vision 5000 Art. No. 1000249



Spare parts for:

SATA air regulator belt plus



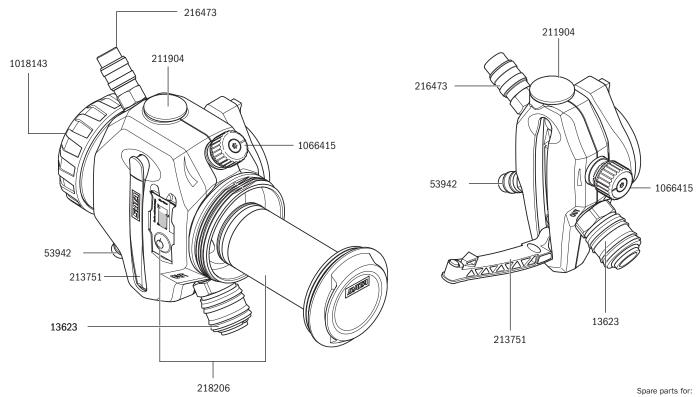
recommended list prices. Errors, technical modifications and printing errors reserved

Spare parts for:

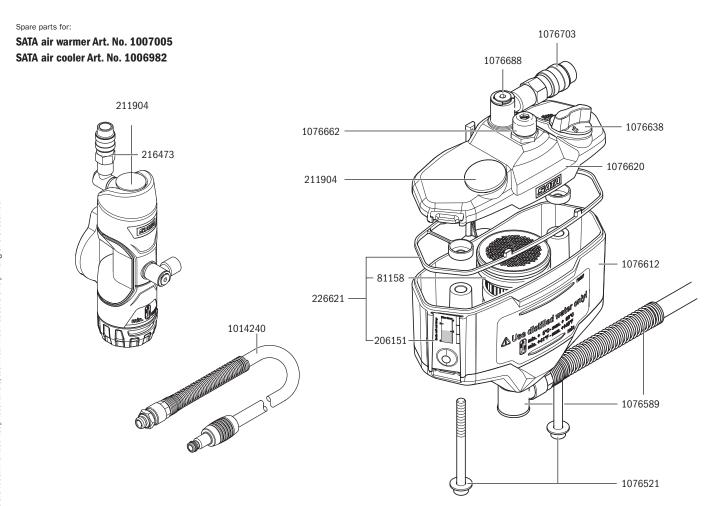
SATA air carbon regulator Art. No. 1000174

Spare parts for:

SATA air regulator Art. No. 1000190



SATA air humidifier Art. No. 1000033



SATA® vision™ 2000

Technical data:

Required operating pressure: 4.0 bar

Required minimum air volume 170 NI/min

flow:



Available versions

69500

SATA respirator kit vision 2000, with activated charcoal adsorber

Version with activated charcoal belt unit



52712

Hood for full face respirator vision 2000, with head/chest cloth over hood, without belt unit

54015

Belt unit with activated charcoal adsorber and air regulation valve for SATA vision 2000 and respirator hood CE industry with UV protection



173880

SATA respirator kit in systainer: SATA vision 2000 and belt unit with activated charcoal adsorber and air regulation valve, SATA air warmer, SATA air hose 1.2 m

154591

SATA hood Vision 2000 with industrial belt unit, T-piece and hose coupling Version **without** activated charcoal belt unit



52712

Hood for full face respirator vision 2000, with head/chest cloth over hood, without belt unit

12234

Belt unit with T-piece and air regulation valve for SATA vision 2000, respirator hood CE industry with UV protection, air star C

58941

Belt unit with air regulation valve for SATA vision 2000, respirator hood CE industry with UV protection, air star ${\tt C}$

67595

SATA respirator hood CE, head cloth w. chest cover

Accessories for SATA vision 2000, SATA air star C and SATA air star F see page 96.



recommended list prices. Errors, technical modifications and printing errors reserved.

Spare parts

SATA® vision 2000

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)

10330

Sweat ribbon, microfibre-velour (packing unit 10 pieces)

13623

SATA quick coupling 1/4" (male thread)

13854 Silence

13904 Activated charcoal cartridge

13920

Belt with buckle

21840

Set of plug-in nipples, complete, for Vision 2000

21865

Bottom part (packing unit 2 pieces)

22947

0-ring

25064

Pressure gauge 0 - 6 bar, 40 mm, green area 1.3 - 2.6 bar

25106

Spindle, complete, for adsorber (CF) of half mask + full face respirator

27797

Adsorber glass

35659

Visor foil, 6 perforations (packing unit 5 pieces)

35675

Visor foil, 6 perforations (packing unit 25 pieces)

Visor foil, 6 perforations (packing unit 1000 pieces)

Breathing air hose with acoustic warning device and foam sleeve, without noise reducer/coupling

49726 Protective cage f. respirator filter unit

53934

Safety quick coupling for SATA full face respirator

Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14

53975

Hose clamp 10.5 GER

56184

Foam sleeve for CE respirator

60541

Head / chest scarf, grey, over hood

69658 Hood inlay, black (20 pieces)

Foam stripes, one side self-adhesive 8 x 25 x 345 mm,

for respirators

Hood with velcro tape, loose, for Vision 2000 respirator

Head strap, cpl., for Vision 2000 respirator

89268

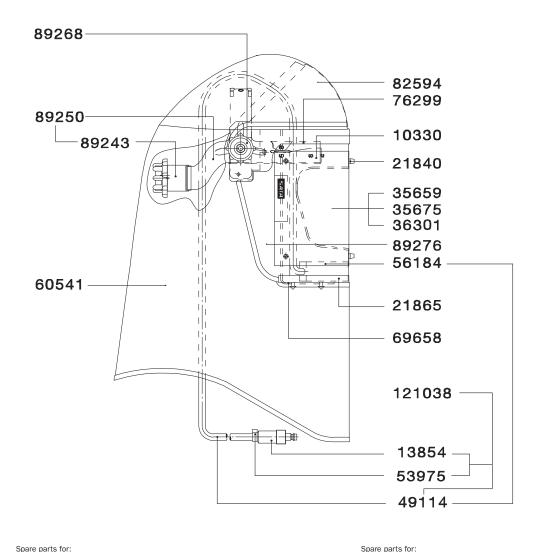
Screwing (2 pieces)

Carrier frame with side parts, plug-in nipples and bottom part, for Vision 2000 respirator

Breathing air hose, cpl. with acoustic warning device, foam sleeve and noise reducer/coupling

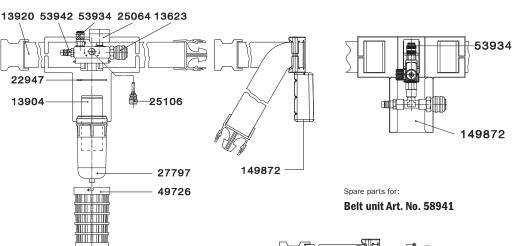
149872

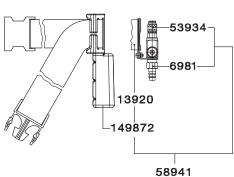
Belt cushion



Spare parts for:

Belt unit Art. No. 54015





Belt unit Art. No. 122341

SATA® air star C

Technical data:

Required minimum operating 4.0 bar pressure: Required minimum air volume 150 NI/min

305 NI/min



Available versions

Maximum air volume flow:

137554

SATA respirator kit: SATA air star C and belt unit with activated charcoal filter and air regulation valve, disposable hood

Version with activated charcoal belt unit



137588

SATA air star C half mask with breathing hose, without filter



55798

Belt unit with activated charcoal adsorber and air regulation valve for SATA air star C



137570

SATA air star C half mask and belt unit with T-piece, special version Version without activated charcoal belt unit



122341

Belt unit with T-piece and air regulation valve for SATA vision 2000, respirator hood CE industry with UV protection, air star C



58941

Belt unit with air regulation valve for SATA vision 2000, respirator hood CE industry with UV protection, air



All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Accessories for SATA vision 2000, SATA air star C and SATA air star F see page 96.



Spare parts

SATA® air star C

3194

Adsorber glass

6981

SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)

13623

SATA quick coupling 1/4" (male thread)

13904

Activated charcoal cartridge

13920

Belt with buckle

22947 0-ring 25015

Pressure gauge 0 – 6 bar, 40 mm, green area 1 – 3

25106

Spindle, complete, for adsorber (CE) of half mask + full face respirator

49726

Protective cage f. respirator filter unit

53942

Nipple G $1/4\ f.$ GS respirator, UBE + blow-off gun, size 14

53934

Safety quick coupling for SATA full face respirator

75176

Safety quick closure coupling NW 5, type 21, for adsorber of half mask respirator, version GS

120469

Breathing air hose, cpl.

120477

Air distributor (packing unit 2 pieces)

134254

Head strap with fixing unit and yoke for SATA air star $\ensuremath{\mathrm{C}}$

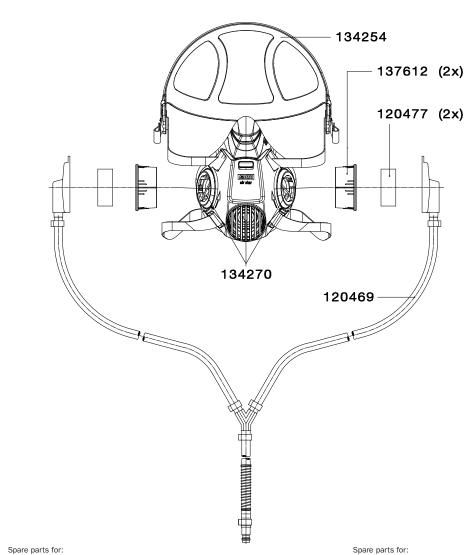
134270

Inhalation and exhalation diaphragms (packing unit 5 pieces or 10 pieces, resp.) Please observe: The supplied product has a limited use-by date!

137612

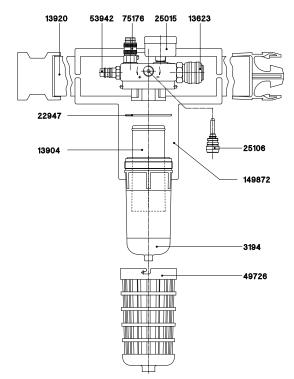
Connection (packing unit 2 pieces) 149872

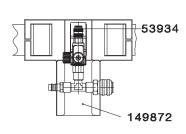
Belt cushion



Belt unit Art. No. 55798

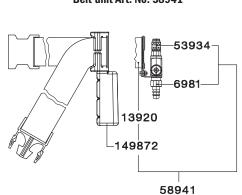
Belt unit Art. No. 122341





Spare parts for:

Belt unit Art. No. 58941



Accessories for SATA vision 2000/SATA air star C

Accessories and air hoses

13904

Activated charcoal cartridge for SATA activated charcoal adsorber



15412

Suspender belt for SATA belt units SATA air star C und SATA air vision 5000vision 2000



13870

SATA air hose, blue, 9mm, 1.2 m with quick coupling, red and nipple



49080

Safety compressed air supply hose CE 10 mm, f. SATA respirators CE version, 6 m long, cpl. according to DIN EN 139/270





Safety compressed air supply hose CE 10m, ø 10 mm DIN EN 139/270 for SATA respirators

Safety compressed air supply hose CE 40m, ø 10mm, DIN EN 139/270 for SATA respirators

Breathing air humidifier and breathing air warmer

SATA top air breathing air humidifier



61242

Air warmer w. micrometer for SATA respirators



Cleaning cloths

SATA half mask cleaner (packing unit 10 pieces) Please observe: The supplied product has a limited useby date!



SATA half mask cleaner (packing unit 50 pieces) Please observe: The supplied product has a limited useby date!



SATA wet & dry cleaner (packing unit 10 pieces) Please observe: The supplied product has a limited use-



by date! 83881

SATA wet & dry cleaner (packing unit 50 pieces) Please observe: The supplied product has a limited use-



Head covers for SATA vision 2000

Head / chest scarf, grey, over hood for SATA vision 2000



recommended list prices. Errors, technical modifications and printing errors reserved.

56762

Grey head cloth w. chest cover for respirators





All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Spare parts

SATA® top air

24505

Safety quick closure coupling, free passage, for SATA top-air

24612

Nipple

24919

0-ring

24950

Safety valve, complete, for SATA top-air

Plug-in nipple for SATA top-air

53975

Hose clamp 10.5 GER

63214 Closing screw for SATA top-air

70789

0-ring 5 x 2 mm, ethylene-propylene, for control

piston SATA LP90

72611

Valve, complete, for SATA top-air

81158

Humidifier module cpl.

82917

Breathing air hose, cpl.

97311

PVC hose 4 x 2 mm x 110 mm

163535 Holder

163543

Container with acme thread

176420

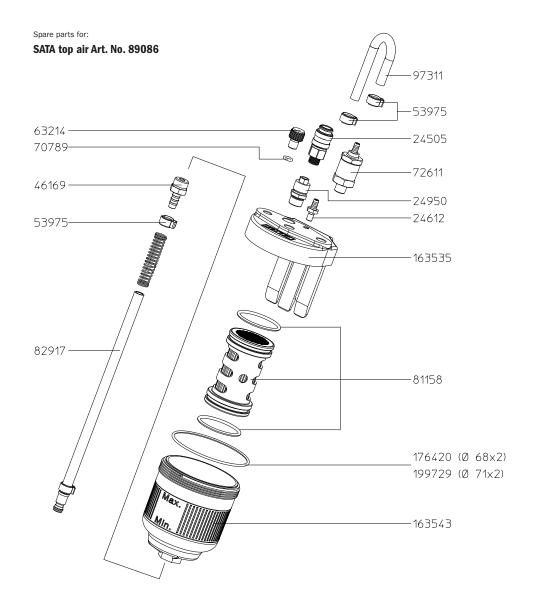
O-ring 68 x 2.0 NBR for SATA top air

(until July 2013)

199729

O-Ring for SATA top air

(as of July 2013)



Spare parts

SATA® air warmer

Closing screw DIN 906 G 1/8-ST., nickel-plated

Countersunk screw M4 x 8 DIN 965, stainless steel, for micrometer und round/flat spray control

29413

Nipple

53934

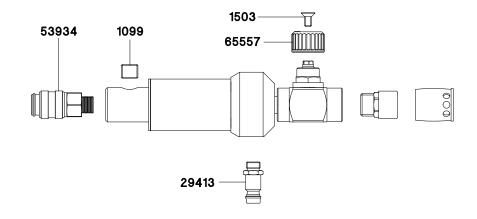
Safety quick coupling for SATA full face respirator

65557

Control knob

Spare parts for:

SATA air warmer Art. No. 61242



SATA® air star® F

Filtering mask for short usage periods during small paint jobs.



Available versions

134353

SATA air star F, filter A2:P3 R D, 2 pre-filter holders and 10 pre-filters



134288

SATA air star F (Int.), filter A2:P3 D, 2 pre-filter holders and 10 pre-filters, with hygiene box



Accessories

91553

Storage box for SATA air star F



134965

SATA half mask cleaner (packing unit 10 pieces) Please observe: The supplied product has a limited useby date!



135020

SATA half mask cleaner (packing unit 50 pieces) Please observe: The supplied product has a limited useby date!



All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

SATA® air star® F

134239

Pre-filter (packing unit 50 pieces) Please observe: The supplied product has a limited use-by date!

134247

Pre-filter holder, red (packing unit 2 pieces) and pre-filter (packing unit 10 pieces) Please observe: The supplied product has a limited use-by date!

134254

Head strap with fixing unit and yoke for SATA air star C

134262

Pre-filter (packing unit 10 pieces) Please observe: The supplied product has a limited use-by date!

134270

Inhalation and exhalation diaphragms (packing unit 5 pieces or 10 pieces, resp.) Please observe: The supplied product has a limited use-by date!

134296

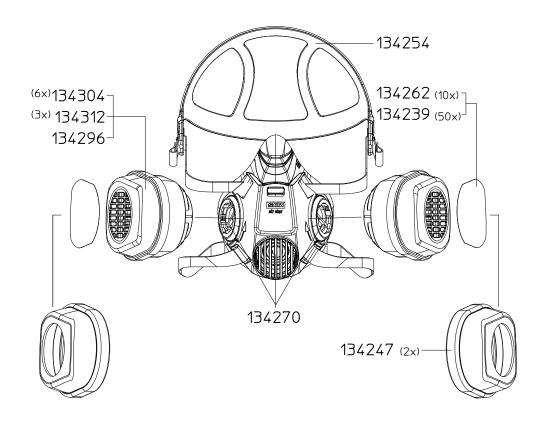
Special filter A2:P3 R D (1 pair) Please observe: The supplied product has a limited use-by date!

134312

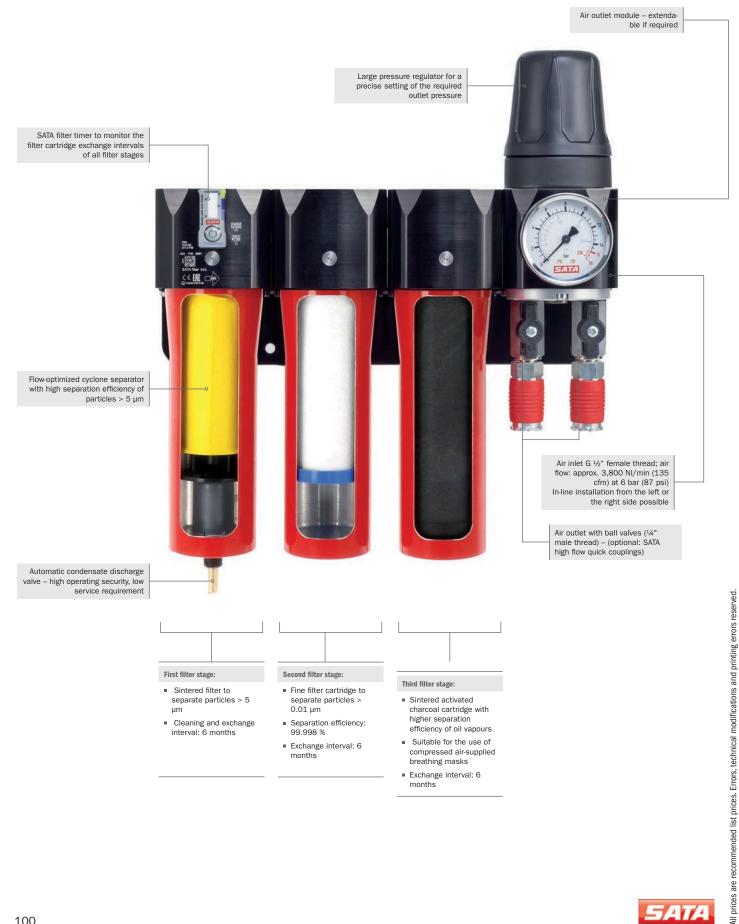
Special filter A2:P3 D (3 pairs) Please observe: The supplied product has a limited use-by date!

134304

Special filter A2:P3 R D (6 pairs) Please observe: The supplied product has a limited use-by date!



Filter Technology



- Sintered filter to separate particles > 5
- Cleaning and exchange interval: 6 months

- Fine filter cartridge to separate particles > 0.01 µm
- Separation efficiency: 99.998 %
- Exchange interval: 6 months

Third filter stage:

- Sintered activated charcoal cartridge with higher separation efficiency of oil vapours
- Suitable for the use of compressed air-supplied breathing masks
- Exchange interval: 6 months



Filter type



SATA filter 100 prep SATA filter 101 prep SATA filter 103 prep

Fields of application/function

Economy filter units, e.g. for the installation in prep decks or work areas with ambient temperature < 50 $^{\circ}$ C

- · modular structure of up to 3 filter stages incl. activated charcoal filter
- · highest requirements for high-grade compressed air
- · Air flow: approx. 800 NI/min at 6 bar



SATA filter 414 / 424 / 434 / 444 / 464 / 474 / 484

104 - 107

102 - 103

Filter units for the use in paint booths

- Ambient temperature: up to max. 120 °C, up to max. 60 °C when using activated charcoal (third stage)
- · modular structure of up to 3 filter stages incl. activated charcoal filter
- meeting highest requirements for high-grade compressed air (100 % technically clean air)
- · Air flow: approx. 3.600 NI/min at 6 bar





SATA filter 524 / 544 / 564 / 584

109 – 111







Filter units for the use in paint booths

- Ambient temperature: up to max. 120 °C, up to max. 60 °C when using activated charcoal (third stage)
- · modular structure of up to 3 filter stages incl. activated charcoal filter
- meeting highest requirements for high-grade compressed air (100 % technically clean air)
- · Air flow: approx. 3.600 NI/min at 6 bar

SATA® filter 100 prep™/101 prep[™]/103 prep[™]

Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	10.0 bar
Max. outlet operating pressure:	10.0 bar
Air flow at 6.0 bar:	800 NI/min
Max. ambient temperature:	50 °C
· · · · · · · · · · · · · · · · · · ·	· · · · · · · · · · · · · · · · · · ·



Available versions

148247

SATA filter 100 prep double-stage sinter filter/fine filter with pressure regulator outlet (1 x 1/4" male thread)



157412

SATA filter 101 prep single-stage activated charcoal filter to retrofit filter 100 prep to filter 103 prep



157420

SATA filter 103 prep triple-stage sinter filter/fine filter/activated charcoal filter with pressure regulator and 1 outlet tap (1/4" male thread)



All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

ргер™

15511

Automatic condensate drain valve

19158

Pressure gauge 0 - 10 bar, 50 mm

22137

Cyclone separator

22160

Sintered filter

24521

Condensate retainer with O-ring

148239

Pressure regulation valve

148270

Fine filter cartridge

157362

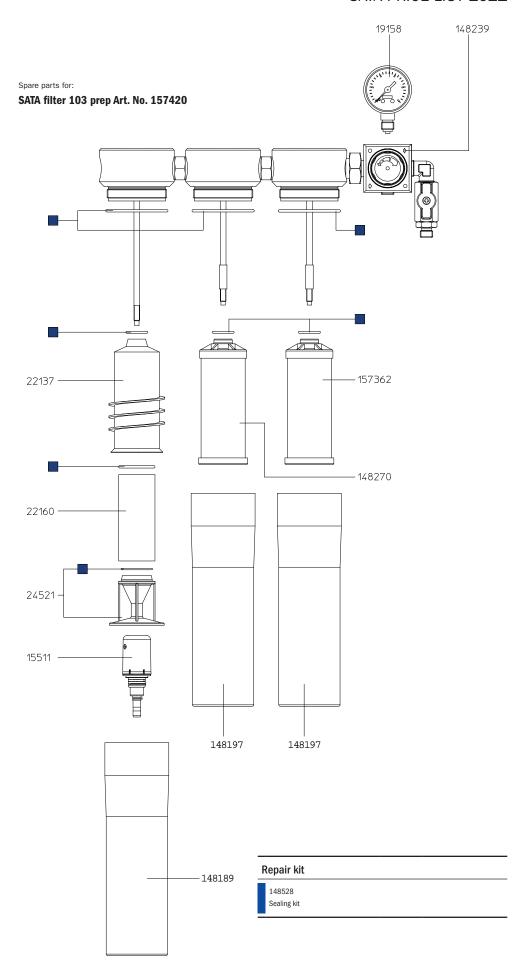
Activated charcoal cartridge

148189

Filter housing, drilled and coated

148197

Filter sleeve, processed and coated



414TM/424^T Technical data: Air inlet:

SATA® filter 414TM/424TM/434TM/464TM

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	15.0 bar
Max. outlet operating pressure:	10.0 bar
Air flow at 6.0 bar:	3600 NI/min
Max. ambient temperature:	120 °C
Max. ambient temperature with activated	60 °C
charcoal:	



Pressure regulator/water separator

92288

SATA pressure reducer 420 with gauge 0-10 bar, air inlet and outlet G 1/2" (female thread)



92213

SATA filter 414 single-stage sinter filter without pressure regulator, with outlet module (2 x 1/4" male thread)



92254

SATA filter 414 L single-stage sinter filter without pressure regulator, for pipeline installation (G 1/2" female thread)



92221

SATA filter 424 single-stage sinter filter, pressure regulator, outlet module (2 x 1/4" male thread)



92262

SATA filter 424 L single-stage sinter filter, pressure regulator, for pipeline installation (G 1/2" female thread)



Fine filter

92239

SATA filter 434 single-stage fine filter without pressure regulator, with outlet module (2 x 1/4" male thread)



92270

SATA filter 434 L single-stage fine filter without pressure regulator for pipeline installation (G 1/2" female thread)



Activated charcoal filter to retrofit SATA filter 444

141473

SATA filter 464 add-on kit single-stage activated charcoal filter without pressure regulator to retrofit SATA filter 444 to SATA filter 484



recommended list prices. Errors, technical modifications and printing errors reserved

92247

SATA filter 464 single-stage activated charcoal filter without pressure regulator, with outlet module (2 x 1/4" male thread)





Spare parts

SATA® filter 424™

2923

Pressure spring

2949

Diaphragm 15511

Automatic condensate drain valve

22046

Pressure gauge 0 - 10 bar, 50 mm

22137

Cyclone separator

22160

Sintered filter

23804

Pressure valve

24471

Plastic nut with 2 O-rings for SATA filter series 300 and 400 $\,$

24489

Threaded rod with pressure valve head

24521

Condensate retainer with O-ring

24554

Filter sleeve with automatic discharge valve

80457

Spindle for SATA filter series 400

83113

Fixing nut

95851

Countersunk screw M 5 x 16

96883

Pressure adjustment screw

158808

Manifold 2x 1/4" (male thread)

Spare parts

SATA® filter 464™

24562

Adapter, cpl. with O-ring

73890 Threade

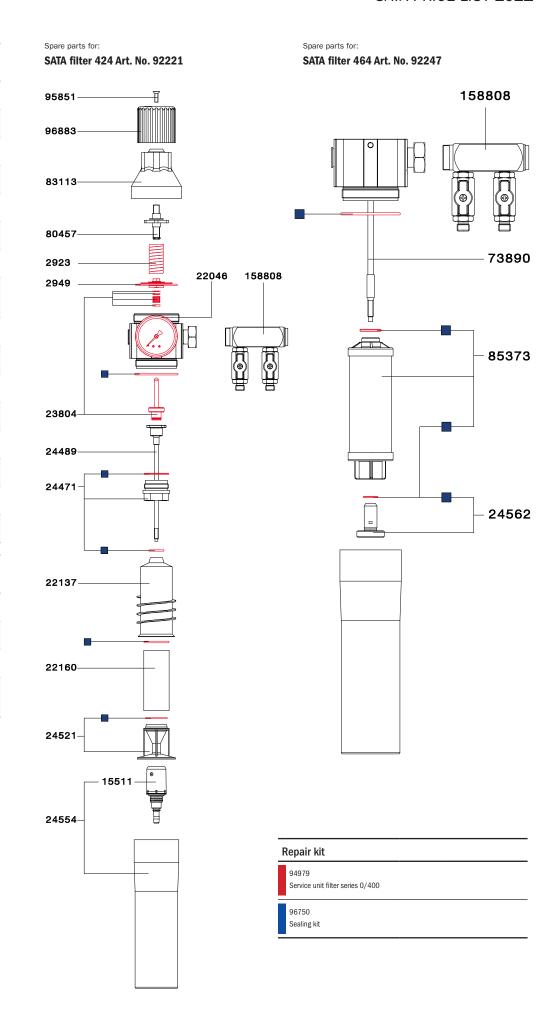
Threaded rod

85373

Activated charcoal cartridge

158808

Manifold 2x 1/4" (male thread)



SATA® filter 444TM/474TM/484TM

Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	15.0 bar
Max. outlet operating pressure:	10.0 bar
Air flow at 6.0 bar:	3600 NI/min
Max. ambient temperature:	120 °C
Max. ambient temperature with activated	60 °C
charcoal:	



Combi filter

92296

SATA filter 444 double-stage sinter filter/fine filter with pressure regulator and outlet module ($2 \times 1/4$ " male thread)



92833

SATA filter 444 with carrying support double-stage sinter filter/fine filter, pressure regulator, outlet module $(2 \times 1/4")$ male thread)



92304

SATA filter 444 L double-stage sinter filter/fine filter with pressure regulator, for pipeline installation (G 1/2" female thread)



92312

SATA filter 474 double-stage fine filter/activated charcoal without pressure regulator with outlet module (2 \times 1/4" male thread)



92320

SATA filter 484 triple-stage sinter filter/fine filter/activated charcoal with pressure regulator and outlet module (2 x 1/4" male thread)



129619

SATA filter 484 with floor carrying support triple-stage sinter filter/fine filter/activated charcoal/floor carrying support with pressure regulator and outlet module (2 x 1/4" male thread)



recommended list prices. Errors, technical modifications and printing errors reserved.

173195

SATA filter 484 mobil in a case, sintered filter/fine filter/activated charcoal with pressure regulator, air inlet G 1/2 ext., air outlet (2x quick coupling)





Spare parts SATA® filter 444™ /474TM/484TM

2923

Pressure spring

2949

Diaphragm

15511

Automatic condensate drain valve

22046

Pressure gauge 0 - 10 bar, 50 mm

22137

Cyclone separator

22160

Sintered filter

23804

Pressure valve

24471

Plastic nut with 2 O-rings for SATA filter series 300 and 400

24489

Threaded rod with pressure valve head

24521

Condensate retainer with O-ring

Filter sleeve with automatic discharge valve

24562

Adapter, cpl. with O-ring

73890

Threaded rod

78360 Gasket

80457

Spindle for SATA filter series 400

81810

Fine filter cartridge

83113 Fixing nut

84871

Filter sleeve 85373

Activated charcoal cartridge

95851

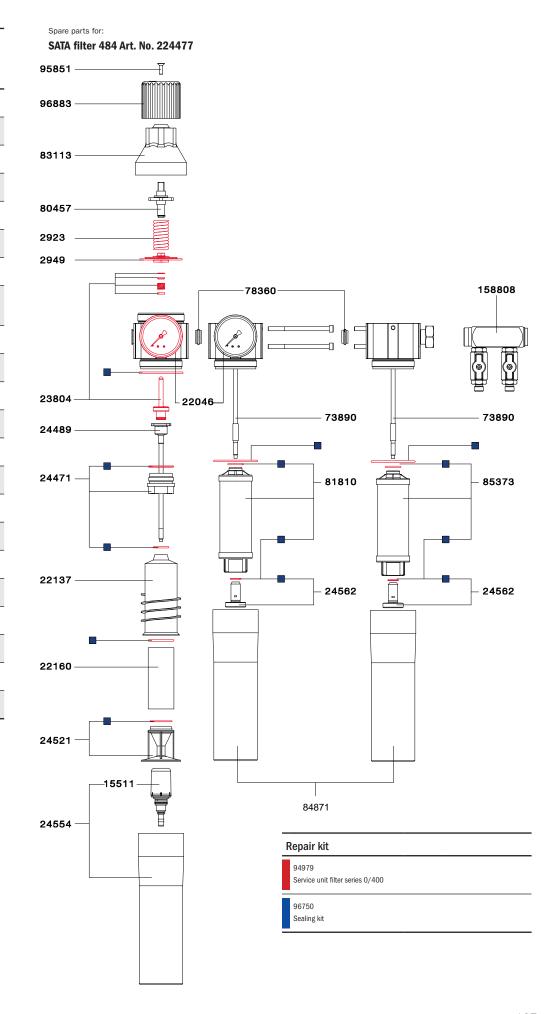
Countersunk screw M 5 x 16

96883

Pressure adjustment screw

158808

Manifold 2x 1/4" (male thread)





BREATHING PROTECTION

FILTER TECHNOLOGY

SATA® filter 524TM/544TM/564TM/584TM

Technical data:

Air inlet:	G 1/2" female thread
Air outlet:	1/4" male thread
Max. inlet operating pressure:	15,0 bar
Max. outlet operating pressure:	15,0 bar
Air flow at 6.0 bar:	approx. 3.800 NI/min
Max. ambient temperature:	120 °C
Max. ambient temperature with activated	60°C
charcoal:	



Combi filter

1101667

SATA pressure reducer with gauge 0-10 bar (0-145 psi), air outlet G 1/2" (female thread)



1101659

SATA filter 524 single-stage sinter filter, pressure regulator, outlet module (2 x 1/4" male thread)



1101641

SATA filter 524 L single-stage sinter filter, pressure regulator, for pipeline installation (G 1/2" female thread)



1101005

SATA filter 564 add-on kit activated charcoal filter to retrofit SATA filter 544 to SATA filter 584



1100990

SATA filter 544 double-stage sinter filter/fine filter with pressure regulator and outlet module (2 x 1/4" male thread)



1099953

SATA filter 584 triple-stage sinter filter/fine filter/activated charcoal with pressure regulator and outlet module (2 x 1/4" male thread) (Int.)



1101625

SATA filter 584 with carrying support triple-stage sinter filter/fine filter/activated charcoal, pressure regulator, outlet module (2 x 1/4" male thread)



1101675

SATA filter 584 mobil, triple-stage sintered filter/fine filter/activated charcoal with pressure regulator, air outlet (2x quick coupling) and SATA air hose, 13 mm with trolley



Spare parts

SATA® filter 524™

15511

22160

Sintered filter

24521

Condensate retainer with O-ring

1097486

Pressure reducer with pressure adjustment screw and countersunk screw

Diaphragm incl. pressure spring and spindle

1101097

Pressure steering unit

1101104

Pressure gauge 0 - 15 bar (0-145 psi)

1101112

Cover unit with ball valves 2 pcs.

1101162

Filter sleeve with automatic discharge valve

1114298

Cyclone separator

Spare parts

SATA® filter 564™

1098004

Activated charcoal cartridge

1098054

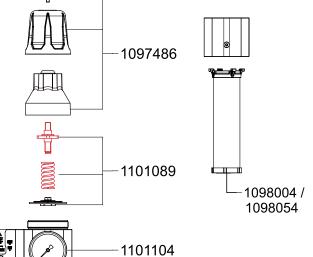
Service kit for SATA filter series 500: with fine filter and activated charcoal cartridge

1101154

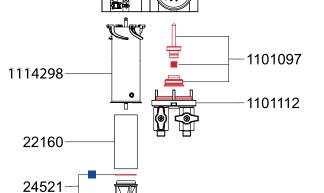
Filter housing

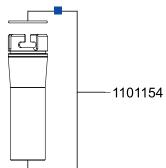
Spare parts for: SATA filter 524

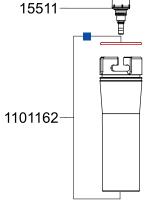
SATA filter 564 Art. No. 1101659 Art.No. 1101005

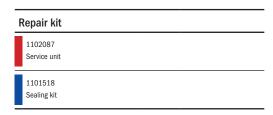


Spare parts for:











All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Spare parts

SATA® filter 544™/ 584™

15511

Automatic condensate drain valve

22160

Sintered filter

24521

Condensate retainer with O-ring

1097486

Pressure reducer with pressure adjustment screw and countersunk screw

1097999

Fine filter cartridge

1098004

Activated charcoal cartridge

1098054

Service kit for SATA filter series 500: with fine filter and activated charcoal cartridge

1101089

Diaphragm incl. pressure spring and spindle

1101097

Pressure steering unit

1101104

Pressure gauge 0 - 15 bar (0-145 psi)

1101112

Cover unit with ball valves 2 pcs.

1101154

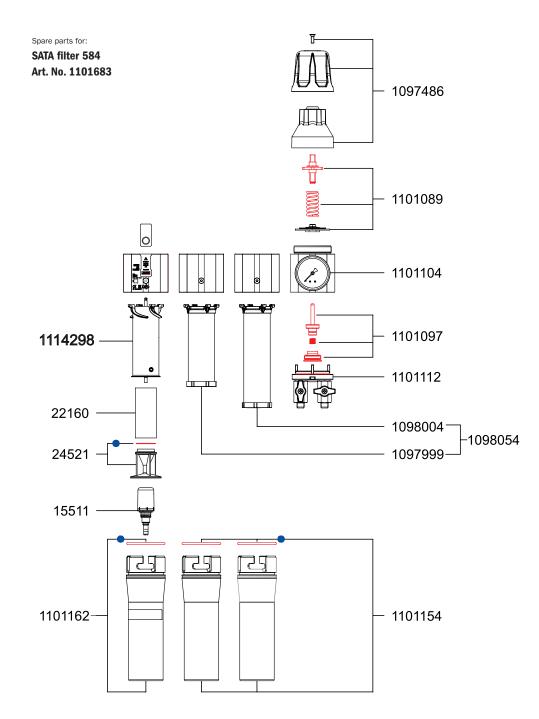
Filter housing

1101162

Filter sleeve with automatic discharge valve

1114298

Cyclone separator



Repair kit 1102087 Service unit 1101518 Sealing kit

Accessories for SATA® filter series

Filter cartridges	
22160 Sintered filter for all SATA filter series	
1097999 Fine filter cartridge for SATA filter series 500	0 1
81810 Fine filter cartridge for SATA filter series 200, 300 and 400	
148270 Fine filter cartridge for SATA filter series 100 prep	0
1098004 Activated charcoal cartridge for SATA filter series 500	
85373 Activated charcoal cartridge for SATA filter series 200, 300 and 400	
157362 Activated charcoal cartridge for SATA filter series 100 prep	0

1098054

Service kit for SATA filter series 500: with fine filter and activated charcoal cartridge $\,$



138933

Service kit for filter series 400: with fine filter cartridge and activated charcoal cartridge $\frac{1}{2}$



214270

SATA six pack with #81810 (packing unit 2 pieces) and #85373 (packing unit 4 pieces) for SATA filter $484\,$



206151

SATA filter timer for sinter filter





Filter accessories 1114305 The price was not yet Adapter to retrofit SATA filter 484 to filter 584 fixed at the printing 13599 SATA quick coupling G 1/4" (female thread) 1107269 SATA high-flow coupling, red, packaging unit 2 pcs. for SATA filter series 500 1101146 Manifold SATA filter 500 158824 Manifold for extension with 2 ball valves for SATA filter series 400 10934 Ball tap (Teflon) 1/2" male thread for air inlet SATA filter series 100, 300, 400 and cleaning devices 9878

Air quality control

SATA mini filter 1/4" (male thread)

156299

SATA air tester, atomisation air quick tester



7096

SATA air check set compressed air quality control device for optimum spray air



7666

 $\label{eq:decomposition} \mbox{Diaphragm (packing unit 10 pieces) for SATA air check set}$

1107350

Service tachometer for the spray booth, A3, German / English for SATA filter series 500



133587

SATA Service Tacho for the paint spray booth, German/English, DIN A3



1101500

SATA filter cover (packing unit 4 pieces) for SATA filter series 500



215053

SATA filter cover (packing unit 4 pieces) for all SATA filter series



Accessories

Type of device

SATA material pressure tank

116 - 121

Fields of application/function

- · Time saving due to continuous working without interruptions
- Also suitable for high viscosity, paste-like or thixotropic materials
- Various equipment and special versions



SATA vario top spray 122-125

- · High performance diaphragm pump technology with enhanced pump capacity for high speed application
- · Individual versions for pumping, feeding or painting
- Ultra-fine atomisation of primer materials and topcoats in conjunction with the reliable, top quality SATA spray guns (e.g. SATAjet 3000 K and 1000 K)



pact **SATA clean RCS** micro

132 - 133



SATA clean RCS SATA clean RCS com-SATA multi clean 2

- · Rapid cleaning system for intermediate cleaning of spray guns for quick colour changes when using multi-purpose cups, e.g. SATA RPS
- · Suitable for waterborne and solvent-based paint systems







SATA® mini set™ 2

Technical data:

Air inlet and outlet:	1/4" male thread
Material outlet:	1/4" male thread
Max. material pressure inside the container:	2.5 bar
Weight:	2.4 kg
Air flow at 6.0 bar:	3600 NI/min
Container and lid made of aluminium / sucti	on tube made of copper
Max. ambient temperature with activated	60 °C
charcoal:	



Available versions

120840

SATA mini set 2 pressure pot 2 ltr. single pressure reducer



56408

SATA Mini Set 2 with SATAjet 3000 K RP 1.1, paint pipe, material filter 60 msh, hose pair 1.5 m



83444

SATA Mini Set 2 with SATAjet 3000 K HVLP 1.2, paint pipe, material filter 60 msh, hose pair 1.5 m



Accessories for SATA mini set 2

5868

Shoulder strap for SATA mini set and SATA mini set 2

19869

SATA hose pair 9 x 9 mm, 1.5 m, G 3/8" and G 1/4" (material), G 1/4" (air) (female thread) for SATA mini set 2

SATA release agent application system

187740

Separating agent spray system, consisting of pressure tank 2 I, DPR (double pressure reducer), SATAminijet 1000 K RP 0.3, hose pair 3 m, complete



87708

SATA hose pair 6 x 6 mm, 3 m, G 1/4" (female thread) (material and air) for SATA mini set 2



187450

SATAminijet 1000 K RP nozzle 0.3 material connection 1/4" (male thread)



187419

SATA paint tube G 1/4 female thread - 1/4" male thread



All prices are recommended list prices. Errors, technical modifications and printing errors reserved

187690

SATA paint strainer 60 msh, 1/4" (male thread)



57232

 $2.0\ \mbox{l}$ pressure pot, cpl. with handle and double pressure reducer



Spare parts

SATA® mini set™ 2

17384

Pressure regulator with gauge 0-4 bar, safety valve

2.5 bar

20677

Set of wear-and-tear parts for pressure regulation

valve

23085

Safety and drain valve 2.5 bar for MINI-SET 2 litres,

G 1/4

50195

Strainer (packing unit 2 pieces)

62075

Pressure gauge 0 - 4 bar, 50 mm, red marking at

2.5 bar

88484 One-Way valve

120733

Closing screw (packing unit 2 pieces)

120717

2.0 I pressure pot, w/o lid

120725

Suction pipe

120758

Handle, cpl.

120808

Sealing ring (packing unit 4 pieces)
120816

Pressure release screw (packing unit 2 pieces)

122481 2,0 | pressure pot, cpl. with handle, w/o controls and

nstrume

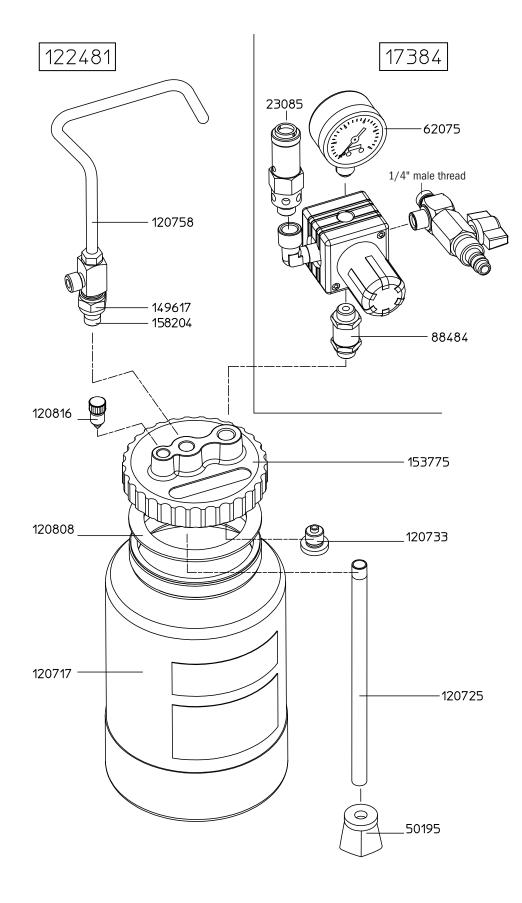
Sleeve nut for handle SATA mini set 2

153775

Screw-on lid for mini set 2

158204

Connection nipple



SATA® paint set™ 10

Technical data:

Air inlet and outlet:	1/4" male thread		
Material outlet:	1/2" male thread		
Max. material pressure inside the container:	3 bar		
Total weight/Lid weight:	8 kg/starting from 3.9 kg		
Interior height / width: 268mm/ø 217mm			
Container made of stainless steel and lid coated			



SETS Consisting of:

SATA® paint set™ 10











		_					
SATA® paint set™ 10	Single pressure reducer	Double pressure reducer	Pot insert	Hand agitator	Compressed air agitator with gear drive	SATAjet 3000 K RP nozzle 1.1	
14662	X						
201079	Χ		X				
199257	Χ			X			
14654	Χ		X	X			
14647		X					
201087		X	X				
199265		X		X			
199273		X			X		
14639		X	X	X			
16782		X			_	Х	

Accessories

Optional (no retrofit): 2. spray gun connection (air and material) for SATA paint set 10 - stainless steel version with Teflon ball valve



Insert pot, stainless steel for SATA pressure tank FDG 10



All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Surcharge for suction pipe, tap and angle made of stainless steel for SATA paint set 10



SATA® paint set 10™

17376

Brass pipe securing nut DIN 431 G 1/4 nickel-plated for ascending pipe SATA Mini-Set 2 I

18937

Pressure gauge 0 - 4 bar, 50 mm, red marking at

3 bar

18945

Safety and drain valve 3 bar, G 1/4 for SATA Paint Set 10 I

18952

Ball tap (Teflon) 3/8" (male thread) x G 1/2" (female thread) material outlet

19000

Handle, cpl.

19018

Double pressure reducer, cpl. with pressure gauge and safety valve $3.0\ \mathrm{bar}$

19026

Single pressure regulator, cpl.

19034 Eye bolt

19042

Retaining washer 13 for SATA Paint Set 10 I, galvanized, 92-5817

19158

Pressure gauge 0 - 10 bar, 50 mm

19166

Air release valve, cpl. 3/8" (male thread)

22129

Ball tap (Teflon), cpl., 3/8" x 1/4" (male thread)

24281

Lid, black with RILSAN coating, with brackets and T-piece

24315

Securing handle M 12 for SATA pressure pot 10 l $\,$

25890

Sealing ring, copper 13x18x1

27573

Safety ring 12 x 1 DIN 471, galvanized

27631

Ball tap (Teflon) 1/4" (male thread) x G 1/4" (female thread)

72561

BOIT

72769

Sealing ring

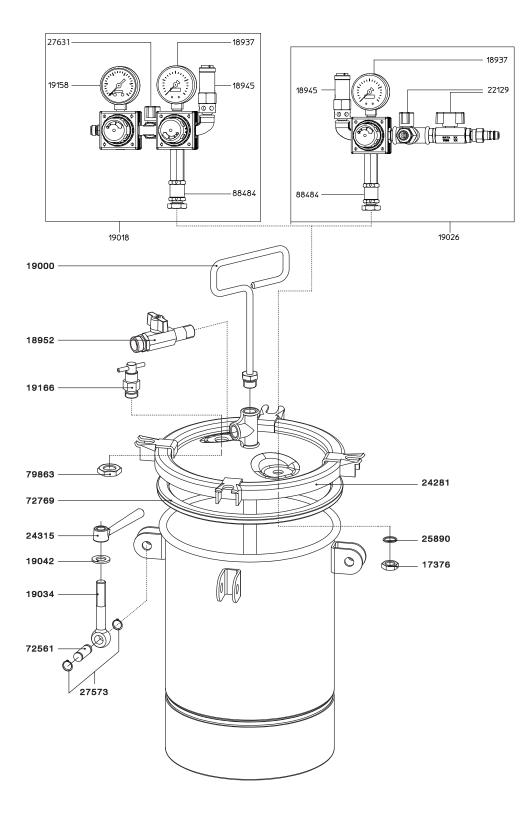
79863 Hexagon nut G 3/8" (female thread), stainless steel

88484

One-Way valve

20677

Set of wear-and-tear parts for pressure regulation valve



SATA® Paint Pressure Tanks 24 | / 48 |

Technical data:	SATA FDG 24	SATA FDG 48			
Air inlet and outlet:	1/4" male thread	1/4" male thread			
Material outlet:	1/2" male thread	1/2" male thread			
Max. material pressure inside the container:	6 bar	4 bar			
Total weight/Lid weight:	24 kg/starting from 6.9 kg	31 kg/starting from 8.6 kg			
Interior height / width:	369 mm/ø 297 mm	486 mm/ø 362 mm			
Container made of stainless steel and lid coated					
Fluid group 2*					





Receptaci	е	Consisting	0

SATA® Paint Pressure

1.03	
SATA® Paint Pressure Tanks 24 I / 48 I	

			4		
Single pressure reducer	Double pressure reducer	Pot insert	Hand agitator	Compressed air agitator with gear drive	Motor driven agitator

	SATA FDG 24N					
177725	X					
177733	X		Χ			
177758	X			Χ		
177766	X				X	
177774		Χ				
177782		Χ	Χ			
177808		Χ		Χ		
177816		Х			X	
	SATA FDG 24U					
186189	X					
195370		Χ				
	SATA FDG 48N					
177824	X					
177832	X		Χ			
177857	X			Χ		
177865	X				X	
177873		Χ				

Χ Χ

Χ



Χ

Χ

177881

177907

 $[\]ensuremath{^{*}}$ Processing of coating materials of fluid group 1 is not permitted.

Accessories

181990

Optional (no retrofit): 2. spray gun connection (air and material), stainless steel version for SATA FDG $24\ N$



177923

Optional (no retrofit): 2. spray gun connection (air and material), stainless steel version for SATA FDG

48 N

31302

Insert pot, stainless steel for SATA pressure tank FDG 24

47639

Insert pot, stainless steel for SATA pressure tank FDG 48

14332

Trolley, cpl. for SATA FDG 48



46037

Trolley, cpl. for SATA FDG 24 and SGE

Spare parts

SATA® FDG 24 N

3525

Hand agitator, cpl., stainless steel

9472

Sealing ring, EPDM profile string green

12294

Material outlet, stainless steel, 1/2" male thread

19158

Pressure gauge 0 - 10 bar, 50 mm

19166

Air release valve, cpl. 3/8" (male thread)

19174

Lid for filler neck

19182

Gasket for filler neck

19216

Single pressure regulator, cpl. with pressure gauge and safety valve, max. pressure 6.0 bar

19224

Double pressure reducer, cpl. with pressure gauge and safety valve 6.0 bar

10232

Stuffing box (packing unit 3 piece) for manual agitation

19380

Safety valve PN6, 3/8" male thread

22269 O-ring

31302

Insert pot, stainless steel

Spare parts

SATA® FDG 48 N

3913

Hand agitator, cpl., stainless steel

12294

Material outlet, stainless steel, 1/2" male thread

12880

Double pressure reducer, cpl. with pressure gauge and safety valve 4.0 bar

12922

Single pressure regulator, cpl. with pressure gauge and safety valve, max. pressure 4.0 bar

18960

Pressure gauge 0 - 6 bar, 50 mm, red marking at 4 bar

19158

Pressure gauge 0 - 10 bar, 50 mm

19166

Air release valve, cpl. 3/8" (male thread)

19174

Lid for filler neck

19182

Gasket for filler neck

19232

Stuffing box (packing unit 3 piece) for manual agitation

19349

19349

Safety pressure relief valve G 3/8, set to 4 bar for SATA 48 Euro- pressure pot

22269

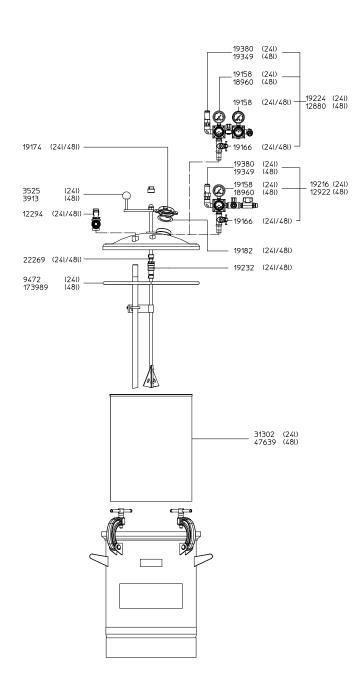
0-ring

47639

Insert pot, stainless steel

173989

Sealing ring



SATA[®] vario top spray™

Technical data:

Pump ratio:	1:1	
Material pressure:	8.0 bar	
Material flow volume (at 220 double strokes):	32 l/min.	
Air inlet pressure min.:	1.0 bar	
Air inlet pressure max.:	8.0 bar	
Version and weight without add-on components:	Aluminium:	Stainless steel: 12 kg
	6 kg	12 kg



Available versions

81661

SATA vario top spray S, double diaphragm pump 1:1, with stand, material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses



61507

SATA vario top spray W, double diaphragm pump 1:1 wall mounted version, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses



61515

SATA vario top spray F, double diaphragm pump 1:1 on trolley, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses



63974

SATA vario top spray F, double diaphragm pump 1:1, mobile, with material fine pressure regulator, suction tube + 2. gun connection, without spray gun and hoses

138941

SATA vario top spray FFB, double diaphragm pump 1:1, on trolley, with gravity flow container, material fine pressure regulator, without suction tube, 1 spray gun connection, without spray gun and hoses

62745

SATA vario top spray FFB, double diaphragm pump 1:1, on trolley, with gravity flow container, material fine pressure regulator, suction tube, 1 spray gun connection, without spray gun and hoses

Versions – pump and material passages made of stainless steel

81406

SATA vario top spray S, double diaphragm pump 1:1, stainless steel version, stand, material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

72678

SATA vario top spray W, double diaphragm pump 1:1, stainless steel version, for wall mounting, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

7269

SATA vario top spray F double diaphragm pump 1:1, stainless steel version, on trolley, with material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

138958

SATA vario top spray FFB, double diaphragm pump 1:1, stainless steel version, on trolley, with gravity flow container, fine material pressure regulator, without suction tube and 1 spray gun connection, without spray gun and hoses

95109

SATA vario top spray FFB, double diaphragm pump 1:1, stainless steel version, on trolley, with gravity flow container, material fine pressure regulator, suction tube and 1 spray gun connection, without spray gun and hoses

Spare parts

SATA® vario top

spray

17483 Trolley, cpl.

19158 Pressure gauge 0 - 10 bar, 50 mm

19851

Sieve hose (packing unit 10 pieces)

23986

Air connection for second spray gun, cpl.

24240

Single pressure regulator, cpl. with pressure gauge $0-10\ \text{bar}$

74187 Suction

Suction globe, cpl. version for waterborne materials

81604

Wing-shaped handle for stand, SATA pumps and dry-jet

82107

Double pressure reducer, cpl. with pressure gauge $0-10\ \text{bar}$

149716

Gravity flow cup 6 I with lid

149732

Container stud

149740 Gasket for gravity container

149948

Flat sieve 20 mesh (packing unit 2 pieces) 156026

Pressure gauge 0 - 6 bar, 50 mm, G 1/4

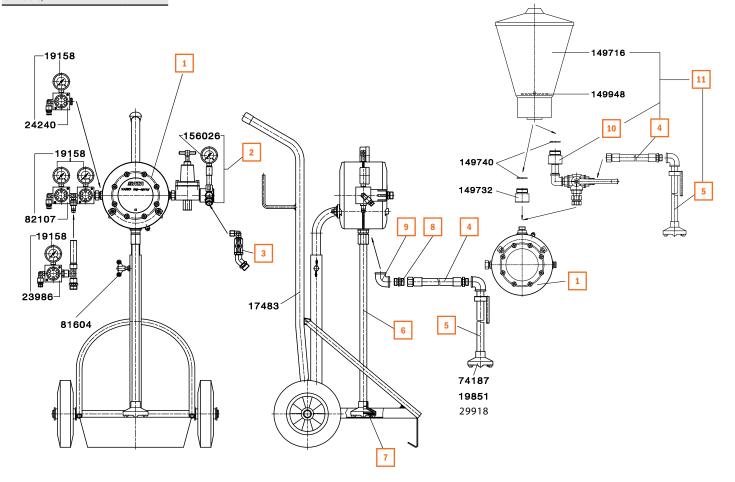
29918

Circlip for suction globe Spray-Mix, Vario-Top-Spray and Multi-Top

Spare parts

SATA® vario top spray

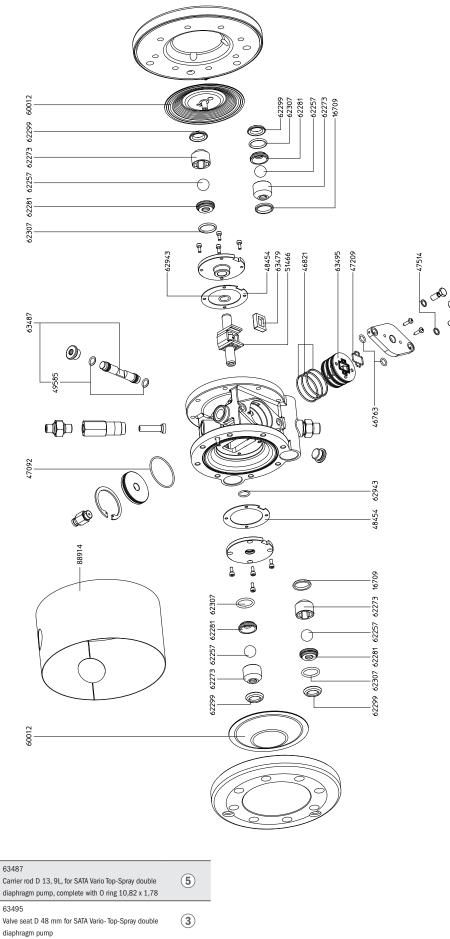
Part	Standard version	Stainless steel version
1	61192 Double diaphragm pump 1:1, coated version, material connection M $25x1.5$, male thread, air inlet $1/4$ " (male thread), grounding cable	$88641 \\$ Double diaphragm pump 1:1, stainless steel, material connection M $25 \times 1.5 \text{ male thread, air inlet } 1/4 \text{" (male thread), without grounding cable}$
2	24422 Material fine pressure regulator, cpl.	25338 Material fine pressure regulator, cpl., stainless steel
3	72918 Material connection for second spray gun, cpl. for material fine pressure regulator	57570 Material connection for second spray gun, stainless steel, cpl. for material fine pressure regulator
4	62232 Suction hose, cpl.	45047 Suction hose, cpl., connections stainless steel
5	73866 Suction pipe, cpl. with suction globe and sieve insert	74203 Suction pipe, cpl. stainless steel
6	79921 Suction pipe, cpl. with suction globe and sieve insert	80879 Suction pipe, cpl. stainless steel
7	74245 Sieve unit, mesh size 1.0, f. SATA VARIO top-spray, f. water borne paints 74237 Sieve unit, mesh size 0.5, f. SATA VARIO top-spray, f. water borne paints	
8	41384 Threaded nipple 1/2" (male thread), galvanised	82941 Double nipple 1/2" male thread, stainless steel
9	41368 Angle G 1/2" (female thread), galvanised	56564 Angle 90°, stainless steel
10	82909 Conversion set for gravity container SATA Top-Spray	74211 Conversion kit for gravity flow container SATA VARIO top-spray, f. water borne paints
11	37986 Add-on kit gravity container PVC 6 I, cpl. with 3-way ball valve and holder	37226 Add-on kit gravity container PVC 6 I version for waterborne paint, cpl. with 3-way ball valve and holder



Spare parts SATA® vario top	
spray pumps	Kit
45195 Sealing kit	1
60012 Repair kit diaphragm (packing unit 2 pieces)	2
60038 Repair kit control	3
60228 Repair kit valves	4
60301 Repair kit for carrier rod	5
60657 Repair kit carrier	6

We generally recommend using aforementioned seal and repair kits as well as exchanging all essential seals and components

Single components of the	
seal and repair kits	In a set
16709 Gasket	4
46763 О-ring	13
46821 O-ring	13
47092 O-ring	1
47209 Shape seal for double diaphragm pump Top-Spray	13
47514 Sealing ring	1 3 5
48454 Flat seal D 72 xT 1 for double diaphragm pump Top-Spray	16
49585 O-Ring 10 x 2 mm, made from Perbunan 70 shore for silencer SATA breathing mask (No. 80-4130)	1
51466 Driving pin for double diaphragm pump Top-Spray	6
62257 Ball	4
62265 Diaphragm complete D123 for SATA Top-Spray double diaphragm pump	2
62273 Ball-bearing for Vario-Top-Spray double diaphragm pump	4
62281 Valve seat D12 short for Vario-Top- Spray double diaphragm pump	4
62299 Profile packing 17,2 x 28,2 x 5,4 for double dia- phragm pump Vario-Top- Spray	1 2 3 4 5 6
62307 O-ring	14
62943 O-ring	16
63479 Flat valve 24 x 19 mm, for SATA Top- Spray double	(3)







Spare parts

Material Fine Pressure Regulator

7989

Ball tap (Teflon) G 3/8" (female thread)

21998

Pressure plate

22376

Compression screw

78766

Sleeve nut for ball valve

78774

Insert part for material fine pressure regulator SATA vario top spray

78824

Pressure spring for material fine pressure regulator

Tappet for material fine pressure reducer Vario-Top-Spray

80283

Diaphragm

80291

Plunger kit, cpl.

156026

Pressure gauge 0 - 6 bar, 50 mm, G 1/4

149740

149948

Gasket for gravity container

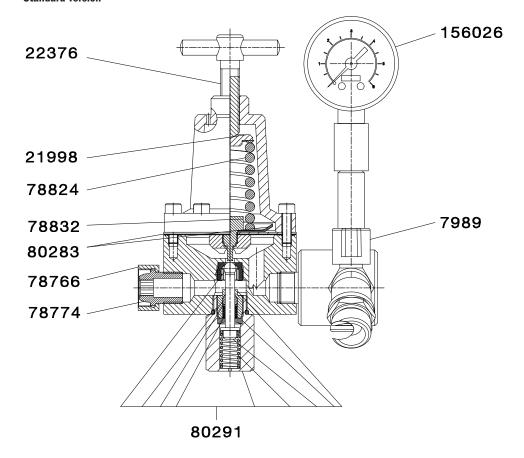
Flat sieve 20 mesh (packing unit 2 pieces) 156026

Pressure gauge 0 - 6 bar, 50 mm, G 1/4 29918

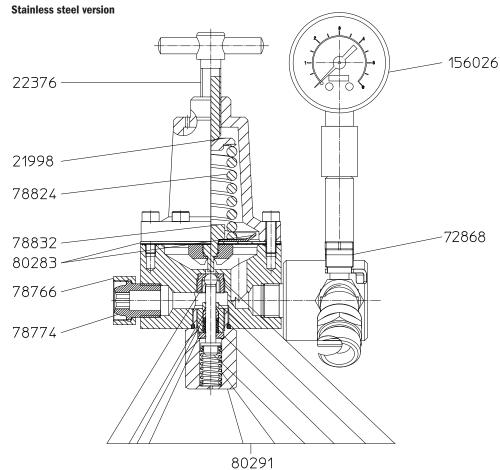
Circlip for suction globe Spray-Mix, Vario-Top-Spray and Multi-Top

Spare parts for:

Standard version



Spare parts for:



Grit bla

Grit Blasting Equipment / Blow Guns

Grit blasting equipment

SATA grit blasting gun super version spraying pipe c/w carbide insert



39172

SATA sand blasting-set: sand blast. gun c/w carbide pipe, mask and gloves



38166

SATA grit blasting set SGE with trolley, with grit blasting gun with carbide pipe, mask, container, w/o grit material



Blow guns

15156

SATA blow gun with standard nozzle (blow gun)



26070

Standard nozzle for SATA blow gun 15156 (blow gun)

15180

SATA blow gun with low noise metal nozzle and quick coupling nipple (blow gun)



77586

Special low noise nozzle for SATA blow gun 15180 (blow gun)

15214

SATA blow gun with multi nozzle and quick coupling nipple (blow gun)



26047

Metal-multi-nozzle M 14x1 for SATA blow gun 15214 (blow gun)

133306

SATA turbo blow with quick coupling nipple (blow gun)





Spare parts

Grit Blasting

12831

Hexagon nut M 14 x 1.5, galvanised

17699

SATA HMO head protection hood

21154

Blast pipe w. carbide insert f. SATA grit blasting gun

21220

Hose olive with 1/4" (male thread)

21444

0.6 I plastic suction cup without lid

21451

Lid for 0.6 I PVC suction cup

Ball tap (Teflon) 1/4" (male thread) x G 1/4" (female thread)

27722

SGE Air hose 9 mm ID, length 10 m $\,$

27730

SGE paint hose 6 mm ID, length 5 m with ascension pipe

27755

Ascending pipe, only, for SGE set

Lid. cpl.

38141

SATA SGE gun with carbide spray pipe

64394

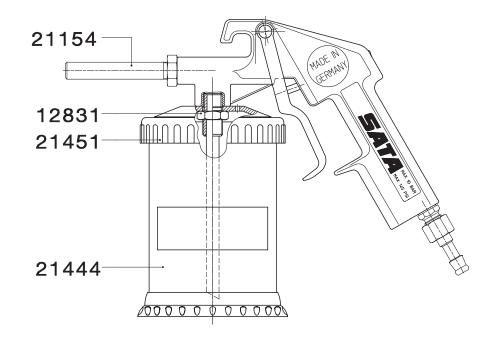
Plastic disc (5 pieces) 64402

Glass visor screen (5 pieces)

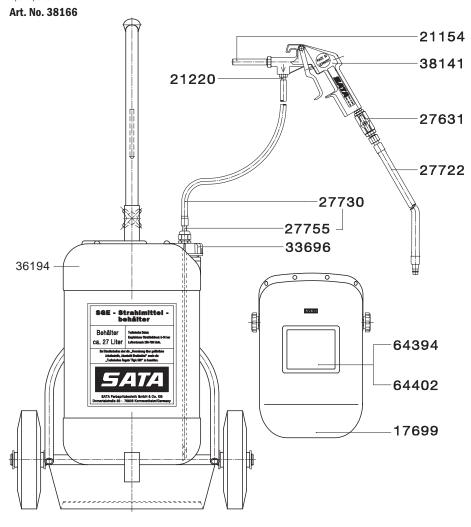
SGE container f. grit blasting material, empty

Spare parts for:

Art. No. 17335



Spare parts for:







9795

SATA HRS pressurised cup gun with 1.0 l cup (max. 10 bar), without material flow control, flexible nylon and hook wand (16113 and 16139) as well as fix door wand (16071)

24018

SATA HRS complete with nylon wand 16105 and hook wand 24372

12658

SATA HRS pressurised cup gun with 1.0 l cup (max. 10 bar), material flow control, without wands

11072

SATA HRS pressurised cup gun with 1.0 l cup (max. 10 bar), without material flow control, without wands

77347

SATA HRS-E with 1.5 I pressurized cup (max. 10 bar), with material flow control, without wands

172882

SATA HRS-E pressurised cup spray gun with 1.5 l cup (max. 10 bar), for cavity preservation and underbody protection from disposable containers, with material flow control, round spray nozzle 25486, hook wand 16139 and nylon wand 11874

207290

SATA HRS E pressurised cup spray gun with 1.5 l cup (max. 10 bar) for cavity preservation and underbody protection from disposable containers, with material flow control, hook wand 16139 and nylon wand 16113 as well as round spray nozzle

16071

Door wand, steel 1100 mm long, Ø 8 mm, with rotary nozzle 360° and spraying forward

196832

Door wand, steel 150 mm work length, Ø 8 mm, with rotary nozzle 360° rotary fan and spraying forward, with flexible guideway hose 1000 mm

16105

Nylon wand, flexible, 1500 mm long, Ø 6 mm, with rotary nozzle 360°

16113

Nylon wand, flexible, 1300 mm long, Ø 8 mm, with rotary nozzle 360° rotary fan and spraying forward

1058826

Nylon wand, flexible 3000 mm long, Ø 8 mm, with rotary nozzle 360° and spraying forward

11866

Venturi hook wand Ø 5 mm, with flexible guide hose, Venturi spray tube for cavity and surface application

206904

Venturi hook wand Ø 5 mm, hook nozzle cpl. in 300 mm length, with flexible guide hose, Venturi spray tube, for cavity and surface

11874

Nylon wand, flexible, 1500 mm long , Ø 6 mm, with rotary nozzle 360 $^{\circ}$, diagonally spraying forward and backward

51185

Nylon wand, semi rigid 1500 mm long, Ø 6 mm, with rotary spray nozzle 360° and spraying diagonal forward and backward

16139

 $\textit{Venturi hook wand, } \emptyset \; 7 \; \text{mm, with flexible guiding hose, Venturi spray tube for cavity and surface application } \\$



24372

Hook wand Ø 5mm, with flexible guide hose, hook flat nozzle, for cavity and surface application



25486

Round spray nozzle for HRS, conn. I

198762

Round spray nozzle for surface application with flexible guide hose for underbody protection

8359

Free passage type quick coupling for HKD1, LM/KK, HRS, connection I

16048

SATA quick coupling nipple 1/4" (male thread) for wands



Barrel pump unit for cavity preservation

14555

SATA HKU 60 I barrel pump unit cpl., consisting of piston pump 1:3, with hose pair 10 m, SATAjet 1000 KK spray gun, nylon, door and hook wand



34389

SATA HKU 200 I barrel pump unit, cpl., consisting of piston pump 1:3 with hose pair 10 m, SATAjet 1000 KK spray gun, nylon, door and hook wand

153700

SATAjet 1000 KK RP nozzle 1.5 with paint tube, 1/4" (male thread) with coupling (Art.-No. 8359)



Technical data, accessories and spare parts upon request.

Underbody protection

12740

SATA UBE gun type I, for underbody coating with one-way cans

Barrel pump unit for underbody protection

SATA spray mix underbody protection system 1:22, hose pair 10 m, SATAjet 3000 K spray mix gun nozzle 3350, for 60/200 ltr. barrel



Spare Parts

SATA® HRS™

182

Counter nut

208

Material flow control nut
3426

3426

Safety washer 4 mm DIN 6799 stainless steel for trigger

8300

Suction pipe

8318

Sealing ring

8359

Free passage type quick coupling for HKD1, LM/KK, HRS. connection I

10322

Guide sleeve complete, for HRS with material flow control

11437

Closing screw

11445

Pressure spring for air piston

11460 Air piston

11494

Cam rod HRS, complete with O-ring

11502

Paint needle 1.5

11510

Mixing cap HRS, completely machined

11544

Pressure spring for paint needle

12591 Bracket bolt

15438

Paint needle packing

38034 Paint needle, cpl., for HRS, with needle stroke and

minimum passage control

41806

 $1.0\ \text{I}$ aluminium pressure pot, max. pressure 10

bar/150 psi, cpl. with threaded ring

53082

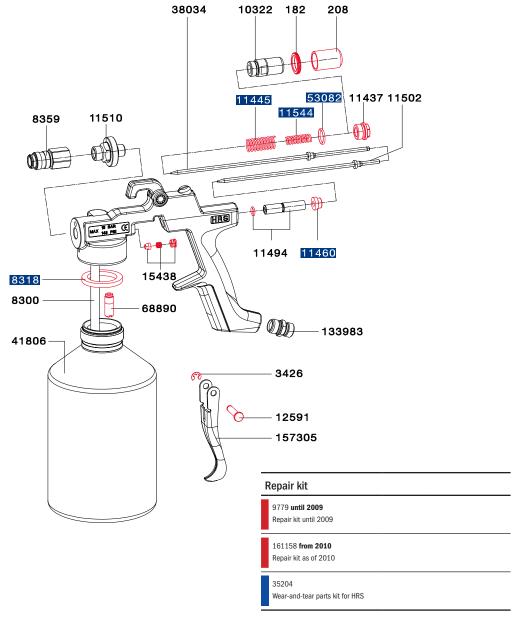
0-ring

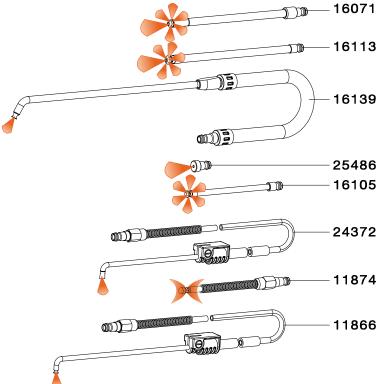
68890 Inflow valve

133983

Air connection piece 1/4" male thread

157305 Trigger





SATA Cleaning Systems

		Intermediate Cleaning		Final Cleaning
	The state of the s	C C C C C C C C C C C C C C C C C C C		are contained.
Available versions	SATA clean RCS	SATA multi clean 2		
Art. No.	145581	192518	202564	38257
		Technical Data		Technical Data
Dimensions (W x H x D) in mm	310 x 705 x 225	310 x 465 x 225	185 x 465 x 205	660x1000x380
Net weight	10 kg	7 kg	4 kg	30 kg
Inlet pressure	6,0 bar - 8,0 bar	4,0 bar	4,0 bar	5,0 bar - 6,0 bar
Air consumption		135 NI per cleaning incl. drying process		270 NI per cleaning process
Air connection	1/2" male or G 1/4" female thread	1/4" ma	le thread	G 1/4" female thread
Container for cleaning agent	2x RPS cups; alternatively: retrofit kit for external pick-up and recirculation of cleaning agent from two bulk containers (Art. No. 189472)	2 containers (not in	ncluded in delivery)	2 containers of each 15 litres
Required time per cleaning process		approx. 25 sec		max. 3 min
Rinsing agent volume per cleaning		approx. 140 ml		max. 200 ml
Type of cleaning agent		Water, solvent-based or combination cleaner		Water, solvent-based or combination cleaner
External pick-up and recirculation of cleaning agent for bulk containers		•	•	•
Manual cleaning		•	•	•
Automatic cleaning with time control	-	-	-	•
Integrated drying		•	•	-
Blow-off device		•	•	•
Number of cleaning/drying chambers	2	2	1	1
Installation location	Spray booth	also in the mixing room/ar	rea outside the spray booth	Mixing room/Area in front of the spray booth
The spray gun can remain connected to the air line during the cleaning	•	-	-	-
Connection for exhaust air		•		





Recommended connection accessories (depending on the	installa	ition meth	od)	
10934 Ball tap (Teflon) 1/2" male thread for air inlet	X			with
146514 SATA air hose, blue, 13 mm, 0.5 m, G 1/2" (female thread), one connection included	Х			- N
13870 SATA air hose, blue, 9mm, 1.2 m with quick coupling, red and nipple	Χ	X	X	
53090 SATA air hose, blue, 9mm, 10 m with quick coupling, red and nipple	Χ	X	X	
13581 SATA quick coupling G 3/8" (female thread)	Χ			
13623 SATA quick coupling 1/4" (male thread)	Χ			0.1.1
192633 Add-on kit: Suction hose for solvent vapours	X	X	X	
Other accessories/spare parts				
9886 SATA gravity gun holder for gravity cup spray guns	X	X		
192195 SATA universal spray gun and hose holder	Х	Х		-2
6981 SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)		Х	X	
53942 Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14	Х			The second
189472 Conversion kit external cleaning agent - suction and recirculation	Х	Х	Х	58 th 8
146985 Repair kit	Х	Х	X	3
146993 Splash guard with fixing rivet (each 5 pieces)	Х	Х	Х	S.Y.
147082 Grounding cable, 3 m, 4 mm²	Х	Х	Х	
153965 Hose, transparent, 8 x 1, 95 mm, for spray guns with adapter (packing unit 2 pieces)	Х	Х	X	

21188

Pressure reducer with gauge 0 - 10 bar

26815

Flexible aluminium tube, $5\,\mathrm{m}$ long, complete with two tube fittings, for suction unit SATA multi-clean-2

40840

Cup lid cleaning unit for gun washing equipment SATA multi-clean

All prices are recommended list prices. Errors, technical modifications and printing errors reserved.

Blow cycle knob with valve, cpl.

Spring clasp (packing unit 3 pieces)

49072

Cleaning agent container without lid

Filter mat

38042







SATA® trueSun™

Technical data:

Battery operating time: 70 min.

Weight: approx. 470 g

Charging time: 50 Min



Available versions

1006411

SATA trueSun, incl. battery charger and battery, EU



1013094

Storage Case SATA trueSun, incl. foam inlay



1013151

Foam inlay with pinched inlay for storage case SATA trueSun $\,$

Spare parts

SATA® trueSun™

1012096

Shock protection

1010082 Battery

1012137

Protective glass If protective foil is on the glass,

please remove before using!

1007154

Battery charger EU





SATA® dry jet 2™

Technical data:

Air consumption:	270 NI/min
Inlet pressure:	2.5 bar
Max. inlet pressure:	10.0 bar



Available versions

217489

SATA dry jet 2 blow gun



SATA dry jet stand (adjustable height: 30 - 190 cm)

223008

SATA dry jet 2 stand with height-adjustable bracket, 2 blow guns



84145

Height extension approx. 120 cm, stainless steel for SATA dry jet stand

Extension for SATA dry jet 97 stand with third blow gun

Spare parts

SATA® dry jet 2™

Stand for SATA dry jet without blow guns

Stand, complete, for Vario-Top-Spray and dry-jet, can

be disassembled

Height extension approx. 120 cm, stainless steel

Extension for SATA dry jet 97 stand with third blow

86165 Conversion kit for SATA dry jet, adjustable version

123786

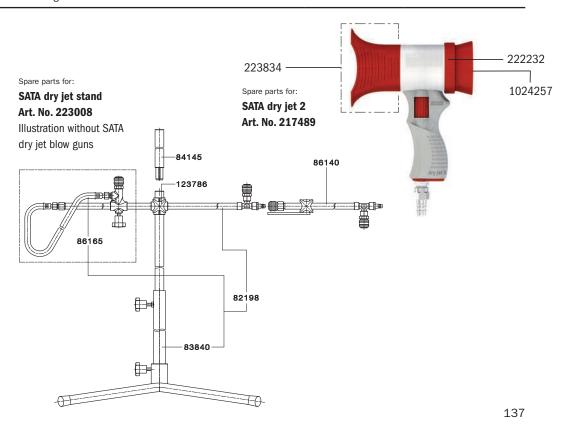
Cross piece, cpl. for dry-jet 2

Spare flat sieve 200 $\mu m\text{,}$ pastel green (packing unit

10 pieces)

222232

Flat fan nozzle



SATA® hoses

	; air hoses, cpl. assembled*
49080	Safety compressed air supply hose CE 10 mm, f. SATA respirators CE version, 6 m long, cpl. according to DIN EN 139/270
176792	Safety compressed air supply hose CE 10m, ø 10 mm DIN EN 139/270 for SATA respirators
180851	Safety compressed air supply hose CE 40m, ø 10mm, DIN EN 139/270 for SATA respirators
Air hoses	, cpl. assembled*
37655	SATA air hose, blue, 9 mm, 6 m with quick coupling, red and nipple
195420	SATA air hose, blue, 9 mm, 7.5 m with quick coupling, red and nipple
53090	SATA air hose, blue, 9mm, 10 m with quick coupling, red and nipple
189068	SATA air hose, blue, 9 mm, 15 m with quick coupling, red and nipple
9902	SATA air hose, blue, 9 mm, 10 m long, G 1/4" (female thread)
51300	SATA air hose, blue, 13 mm, 10 m long, G $1/2$ " (female thread) for SATA vario top spray and FDG with 2. spray gun outlet
4754	SATA air hose, blue, 6 mm, 10 m long with quick coupling and nipple
13870	SATA air hose, blue, 9mm, 1.2 m with quick coupling, red and nipple
Air hoses	, cpl. assembled*
54353	SATA PVC air hose, transparent, 2 m long with mini quick coupling, nipple with G 1/4" (female thread) and quick coupling nipple for SATAminijet 4400 B, minijet 3000 B and jet 20 B
32987	SATA PVC compressed air hose, transparent, 3 m long with G $1/4$ " (female thread), mini quick coupling and nipple for SATAjet 20 B
134791	SATA Fibre air hose, 2.5 m long with G $1/4$ " (female thread), mini quick coupling for SATAgraph $1/2/3$ (jet 20 B)
Hose pair	s for SATA paint pressure tanks and SATA vario top spray*
147520	SATA hose pair 9 x 9 mm, 6 m, with covering fabric netting, G $3/8$ " and G $1/2$ " (material), G $1/4$ " (air) (female thread) for SATA FDG and vario top spray
147512	SATA hose pair 9 x 9 mm, 10 m, with covering fabric netting, G $3/8$ " and G $1/2$ " (material), G $1/4$ " (air) (female thread) for SATA FDG and vario top spray
147504	SATA hose pair 9 x 9 mm, 15 m, with covering fabric netting, G $3/8$ " and G $1/2$ " (material), G $1/4$ " (air) (female thread) for SATA FDG and vario top spray
19869	SATA hose pair 9 x 9 mm, 1.5 m, G 3/8" and G 1/4" (material), G 1/4" (air) (female thread) for SATA mini set 2
77834	SATA hose pair 9x9mm, 6m, with covering fabric netting, G3/8" and G1/2" (mat., stainless steel), G1/4" (air) (female) SATA FDG + vario top spray
77842	SATA hose pair $9x9mm$, $10m$, with covering fabric netting, $3/8$ " and $1/2$ " (mat., stainless steel), $1/4$ " (air) (female)SATA FDG+vario top spray
77859	SATA hose pair $9x9mm$, $15m$, with covering fabric netting, G $3/8$ " and G $1/2$ " (material, stainless steel), G $1/4$ " (air) SATA FDG and vario top spray
160994	Protective Sleeve for hose pair individual 6m
161000	Protective Sleeve for hose pair individual 10m
161018	Protective Sleeve for hose pair individual 15m



Hose pairs	for SATA material pressure tanks and SATAminijet 1000 K
187708	SATA hose pair 6 x 6 mm, 3 m, G 1/4" (female thread) (material and air) for SATA mini set 2
187716	SATA hose pair 6×6 mm, 6×6 m, $6 \times $
187724	SATA hose pair 6 x 6 mm, 10 m, G $1/4$ " and G $1/2$ " (material), G $1/4$ " (air) (female thread) for SATA FDG / SATA vario top spray
187732	SATA hose pair 6 x6 mm, 15 m, G $1/4$ " and G $1/2$ " (material), G $1/4$ " (air) (female thread) for SATA FDG / SATA vario top spray
Hose pairs	and dual hoses for SATA spray mix units*
19984	SATA spray mix hose pair, 6 x 4 mm, 5 m, G 1/4" (female thread) (material and air)
19992	SATA spray mix hose pair, 6 x 4 mm, 10 m, G 1/4" (female thread) (material and air)
20008	SATA spray mix hose pair, 6 x 4 mm, 15 m, G 1/4" (female thread) (material and air)
1006099	SATA spray mix hose pair, 6×4 mm, 15 m long, material connection M16x1.5 (female thread), air connection G $1/4$ " (female thread)
1006081	SATA spray mix hose pair, 6×4 mm, 10 m long, material connection M16x1.5 (female thread), air connection G $1/4$ " (female thread)
1006106	SATA spray mix hose pair, 6×4 mm, 5 m long, material connection M16x1.5 (female thread), air connection G 1/4" (female thread)
97022	SATA spray mix hose pair with covering fabric netting, 6×6 mm, 7.5 m, $6 \times 1/4$ " (female thread) (material and air)
97030	SATA spray mix hose pair with covering fabric netting, 6×6 mm, 15 m, $G \times 1/4$ " (female thread) (material and air)
Air hoses,	unassembled*
50252	SATA air hose, blue, 9 mm, 6 m
50591	SATA air hose, blue, 9 mm, 10 m
50641	SATA air hose, blue, 9 mm, 15 m
Air hoses,	unassembled*
49155	SATA material hose, green 9 mm, 6 m
49999	SATA material hose, green, 9 mm, 10 m
50161	SATA material hose, green, 9 mm, 15 m
Individual	components for the quick coupling system
6981	SATA quick coupling nipple G 1/4" (female thread) (packing unit 5 pieces)
7237	SATA quick coupling, red with hose olive 9mm and quick coupling nipple G 1/4" (female thread) (each 2 pieces)
13615	SATA quick coupling 1/2" (male thread)
13649	SATA quick coupling with hose olive 6 mm
13631	SATA quick coupling, red, with hose olive 9 mm
13623	SATA quick coupling 1/4" (male thread)
13599	SATA quick coupling G 1/4" (female thread)
13607	SATA quick coupling G 3/8" (male thread)
13581	SATA quick coupling G 3/8" (female thread)
13565	Connection piece 103/6 f. SATA quick coupling 103/6 f. 6 mm inside dia.
13557	Hose olive 9 mm for air quick coupling
13524	Nipple 1/8" (male thread) for SATA quick coupling
53942	Nipple G 1/4 f. GS respirator, UBE + blow-off gun, size 14
13508	Nipple 3/8" (male thread) for SATA quick coupling
13516	Nipple G 3/8" (female thread) for SATA quick coupling

SATA® Painting Overalls

SATA suit race

184267

SATA suit race, size S (42/44), 98% Polyester, 2% Carbon

184275

SATA suit race, size M (46/48), 98% Polyester, 2% Carbon

184283

SATA suit race, size L (50/52), 98% Polyester, 2% Carbon

SATA suit race, size XL (54/56), 98% Polyester, 2% Carbon

184309

SATA suit race, size XXL (58/60), 98% Polyester, 2% Carbon

SATA suit space

SATA suit space, size S (42/44)

212043

SATA suit space, size M (46/48)

212050

SATA suit space, size L (50/52)

212068

SATA suit space, size XL (54/56)

212076

SATA suit space, size XXL (58/60)









SATA suit grey

221416

SATA suit grey, size M (48/50)

143255

SATA suit grey, size L (50/52)

5470

SATA suit grey, size XL (54/56)

221440

SATA suit grey, size XXL (58/60)



SATA suit white

221432

SATA suit white, size M (46/48)

129460

SATA suit white, size L (50/52)

129445

SATA suit white, size XL (54/56)

221424

SATA suit white, size XXL (58/60)





Merchandise Items

Merchandise Items

235481

Jersey Drawstring Bag

- · Material: Polyester Jersey, Color: Anthracite
- · Dimensions (W x H): 36.5 x 45.5 cm
- Large drawstring bag made of soft jersey material; main compartment with side zipper pocket; drawstring; carrying loop.

235416

Foldable car boot bag

- · Material: Easy-care polyester (water resistant), Colour: Black
- Dimensions (W x H x D): 30 x 32 x 27 cm, storage volume approx. 40 I, can be folded to 5 cm with a rubber band
- Robust dividing and exterior walls as well as reinforced bottom, padded handles (can be used as shopping basket)
- · Net bags for smaller objects
- · With this practical car folding box, everything is stowed away properly and in its place. Perfect for car cleaning products, groceries, sports gear, tools, beverages and much more.

235440

Cosmetics bag "travelcosmetic" by Reisenthel

- · Material: high-quality polyester material, water-resistant, colour: red
- · Dimensions: (W x H x D): 26 x 28 x 13.5 cm
- · Volume: 4 I
- · Robust and comfortable thanks to integrated metal brackets
- 3 loops on the inner wall, 1 zippered inner pocket
- · Hand strap

235507

Backpack SPLASH

- · Material: Tarp, Colour: Black
- · Dimensions (W x H x D): 32.5 x 70 x 21.5
- Large, spacious main compartment with welded stitching and roll closure that reliably protects against dust and water; comfortable backpack carrying system

235465

Car smartphone holding bracket with magnet

- Material: metal, colour: black/silver
- Dimensions: Ø 3.8 cm

Smartphone holding bracket to fix smartphones in place. Compatible with all current ventilation grilles. Secure hold due to strong magnet.

235390

2-in-1 key ring cable with charging and data transfer function

- · Material: ABS/PTE/metal, Colour: White/silver
- · Dimensions (W x H x D): 13.3 x 1.1 x 1.5 cm
- · Practical key ring with USB cable and 2-in-1 connection.
- By turning the connector 180° it can be used universally for Android and iOS. With loading and data transfer function.















Merchandiese items

235432

Textile Powerbank 5,000 mAh

- · Material: ABS/Textile
- · Dimensions (W x H x D): 12.9 x 7 x 1.1 cm, weight: 132 g
- · Capacity: 5.000mAh/25 Wh
- · Input: DC 5V/1A, Output: DC 5V/1A
- · Micro-USB cable included
- · Lithium-polymer battery

235473

GripCleaner 4-in-1 Mousepad

- · Material: 100% P-9000® Microfibre
- · Dimensions (W x H): 23 x 20 x, Edge: Round-Cut
- · Four functions: Mousepad, display cloth, lens-cleaning cloth and display protector.
- · Thousands of anti-slip dots on the back of the microfiber cloth ensure maximum grip during use.

234849

Zippo SATA lighter "PHASER"

- · Material: Chrome brushed
- · PHASER logos on the front side

99168

SATA Jumbo Mug

- · Material: Porcelain, colour: red
- · Volume: 0.40 I, size: Ø approx. 9 cm
- · Smooth, shiny surface with white logo outside
- Transport packaging only for purchase of 6 pieces single pieces are delivered without packaging

235499

SATA RPS Coffee cup

- · Material: Porcelain, Colour: White
- · Volume: 0.34 I, size: Ø ca. 10.5 cm
- · Smooth, shiny outside surface
- · Transport packaging only for purchase of 6 pieces single pieces are delivered without packaging

233197

Miniature SATAjet 5000 B PHASER spray gun

- · Spray gun SATAjet 5000 B PHASER key ring
- · Material: Nickel-plated
- · Dimensions (W x H): 4.3 x 5 cm

1063734

Miniature SATAjet X 5500 spray gun

- Spray gun SATAjet X 5500 key ring
- · Material: Nickel-plated
- · Dimensions (W x H): 4.3 x 5 cm

















Merchandise items

184259

Baseball Cap in Elegant SATA Design

- · Stylish, high-quality 6-panel cap with sandwich edging
- · Curved shield and adjustable metal closure in matt silver
- · Material: Heavy, brushed cotton
- · Colour: Black with red 3D contrast stripe on the side
- Exclusively woven SATA logo on the front side, white text "SIMPLYTHE BEST" on the red sandwich trim and stitched "www.sata.com" on the back

T-Shirt with precious SATA design

- · High wearing comfort
- · Refined with SATA logo on the left chest side
- · Colour: Black
- · Material: 100 % cotton
- Can be washed up to 40° C, complies with Öko-Tex Standard 100

184366

Size S

184374

Size M

184382 Size L

184390

Size XL

184408

Size XXL

Polo Shirt with precious SATA design

- · High wearing comfort
- Refined with SATA logo on the left chest side
- · Colour: Black
- · Material: 100 % cotton
- · Can be washed up to 40° C
- · Complies with Öko-Tex Standard 100

184317

Size S

184325

Size M 184333

Size L

184341

Size XL 184358

Size XXL



Illustration similar



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